DEPARTMENT OF THE ARMY
EUROPE DIVISION, CORPS OF ENGINEERS
APO 09757

ENERGY ENGINEERING ANALYSIS PROGRAM
KAISERSLAUTERN COMMUNITY, FRG

EXECUTIVE SUMMARY

1 MAY 1984

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ENERGY ENGINEERING ANALYSIS PROGRAM (EEAP) GLOSSARY OF TERMS AND ABBREVIATIONS ENERGY REPORT

AAFES ~ ARMY AIR FORCE EXCHANGE SERVICE

ADMIN - ADMINISTRATION

AFCENT - ALLIED FORCES CENTRAL

AHU ~ AIR HANDLING UNIT

ASG - . AREA SUPPORT GROUP

ASHRAE - AMERICAN SOCIETY OF HEATING, REFRIGERATION, AND AIR

CONDITIONING ENGINEERS, INC.

AVG ~ AVERAGE

BAR - BAR: 14.5 PSI

BE - BELGIUM

BEQ - BACHELOR ENLISTED QUARTERS

BF - BELGIUM FRANC

BKS ~ BARRACKS

BLDG ~ BUILDING

BOQ - BACHELOR OFFICER'S QUARTERS

BRITISH THERMAL UNIT: A HEAT UNIT EQUAL TO THE AMOUNT OF

HEAT REQUIRED TO RAISE ONE POUND OF WATER ONE DEGREE

FAHRENHEIT.

BTU/HR OR BTUH - BRITISH THERMAL UNITS PER HOUR

C - CELSIUS

C & D ~ CHIEVRES & DAUMERIE

CFH - CUBIC FEET PER HOUR

CFM - CUBIC FEET PER MINUTE

CMU - CONCRETE MASONRY UNIT (BLOCK)

COMM - COMMISSARY

COMTY COMMUNITY CUFT CUBIC FOOT DA DEPARTMENT OF THE ARMY DD DEGREE DAY: THE DIFFERENCE BETWEEN THE AVERAGE TEMPERATURE FOR A DAY AND 650 F. DEH DIRECTOR OF ENGINEERING AND HOUSING DG DUTCH GUILDER DHW DOMESTIC HOT WATER DM DEUTSCHE MARK DOE DEPARTMENT OF ENERGY ECIP ENERGY CONSERVATION INVESTMENT PROGRAM EC0 **ENERGY CONSERVATION OPPORTUNITY ECOS ENERGY CONSERVATION OPPORTUNITIES EEAP** ENERGY ENGINEERING ANALYSIS PROGRAM EFF **EFFICIENCY EMCS** ENERGY MONITORING AND CONTROL SYSTEM ESIR ENERGY SAVINGS-TO-INVESTMENT RATIO **ESP ENERGY SIMULATION PROGRAM** EUD EUROPE DIVISION, CORPS OF ENGINEERS F FAHRENHEIT FG FIBERGLASS FH FAMILY HOUSING FLUO **FLUORESCENT** F0 FUEL OIL FRG FEDERAL REPUBLIC OF GERMANY (WEST GERMANY) FT FEET FUNC FUNCTION

FISCAL YEAR

FY

GAL ~ GALLON

GPM - GALLONS PER MINUTE

GWB - GYPSUM WALL BOARD

GY AREA ~ GERMANY (GY) AREA

HGT - HEIGHT

HVAC - HEATING, VENTILATING, AIR CONDITIONING

KASER - KASERNE

KW ~ KILOWATT, 1000 WATTS

KWHR - KILOWATT HOUR

LAB ~ LABORATORY

LF - LINEAL FOOT

M - METER

M3 - CUBIC METERS

MAN - MANUAL

MBTU - ONE MILLION BRITISH THERMAL UNITS

MEGA - MILLION

MH/MH - MAN-HOUR

MM - MILLIMETER

MO ~ MONTH

M & R - MAINTENANCE AND REPAIR

MUX - MULTIPLEX

MW ~ MEGAWATT, ONE MILLION WATTS

MWH ~ MEGAWATT-HOUR, ONE MILLION WATT-HOUR

MWHR - MEGAWATT-HOUR, ONE MILLION WATT-HOUR

MWHRS - MEGAWATT-HOUR, ONE MILLION WATT-HOURS

NATO - NORTH ATLANTIC TREATY ORGANIZATION

N/A ~ NOT APPLICABLE; NOT AVAILABLE

NBS ~ NATIONAL BUREAU OF STANDARDS

NE - NETHERLANDS

NL - NETHERLANDS

NOAA - NATIONAL OCEANIC AND ATMOSPHERIC ADMINISTRATION

NO. - NUMBER

NSSG ~ NATO SHAPE SUPPORT GROUP

OA - OUTSIDE AIR

OCCUPANCY - OCCUPANCY

OH ~ OVERHEAD

OPER - OPERATIONS

O & M - OPERATION AND MAINTENANCE

PF - POWER FACTOR; RELATIONSHIP BETWEEN KW AND KVA. WHEN THE

POWER FACTOR IS UNITY, KVA EQUALS KW.

PF ~ PFENNING

POMCUS - PREPOSITIONED MATERIAL CONFIGURED TO UNIT SETS.

PSI(A)(G) - POUNDS PER SQUARE INCH (ABSOLUTE)(GAUGE)

PX ~ POST EXCHANGE

R-VALUE - THE RESISTANCE TO HEAT FLOW EXPRESSED IN UNITS OF (SQUARE

FEET) (HOUR) (DEGREE F.)/BTU; R VALUE ~ 1/U VALUE.

SA - SUPPORT ACTIVITY

SF - SQUARE FOOT

SHAPE - SUPREME HEADQUARTERS ALLIED POWERS EUROPE

SIR - SAVINGS-TO-INVESTMENT RATIO: TOTAL LIFE CYCLE BENEFITS

DIVIDED BY 90 PERCENT OF THE DIFFERENTIAL INVESTMENT COST.

SIOH - SUPERVISION, INSPECTION AND OVERHEAD

SOS - STATEMENT OF SERVICES

SP ~ SINGLE PANE

STY - STORY

TRY - TEST REFERENCE YEAR

'U' VALUE - A COEFFICIENT EXPRESSING THE THERMAL CONDUCTANCE OF A COMPOSITE STRUCTURE IN BTU PER (SQUARE FOOT) (HOUR) (DEGREE F. TEMPERATURE DIFFERENCE)

UA ~ OVERALL HEAT TRANSFER COEFFICIENT (BTU/HR DEGREE F.)

UPW - UNIFORM PRESENT WORTH FACTOR: A FACTOR, WHICH WHEN APPLIED TO ANNUAL SAVINGS, WILL ACCOUNT FOR THE TIME VALUE OF MONEY AND INFLATION OVER THE LIFE OF THE PROJECT.

US - UNITED STATES

USAREUR - UNITED STATES ARMY; EUROPE

V ~ VOLT

VET ~ VETERINARY

W ~ WATT

WDW ~ WINDOW

WHSE - WAREHOUSE

WK ~ WEEK

YR/yr ~ YEAR

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Conclusions

5.2.

1. INTRODUCTION

1.1. Scope.

This Summary outlines documents the information compiled during Phase II of Contract DACA 90-83-C-0013, "Energy Engineering Analysis Program." A complete schedule of services is included as Appendix A to this report.

The purpose of the contract is to reduce energy consumption in the community by identifying actions and/or projects that will accomplish this end. The contract is divided into three (3) phases:

1.1.1. Phase I - Data Gathering.

During this phase, data was compiled describing the pertinent features of energy consuming facilities and past history of energy consumption. This data is contained in the "Data Report" dated 15 April 1983.

1.1.2 Phase II - Data Analysis.

During this phase, the data collected in Phase I was analyzed. Energy conservation opportunities (ECOS) were identified and economically analyzed. The "Energy Report" presents recommendations, justifications, and preliminary DD Form 1391s.

1.1.3. Phase III - Project Documents.

During this phase, applicable DA Form 4283s, DD Form 1391s, and Project Development Brochures will be prepared.

1.2. <u>General Description</u>

The Kaiserslautern Military Community consists of 13 GYs located in and nearby the City of Kaiserslautern. This community is the home of the Headquarters of the 21st Support Command, Landstuhl Medical Center, and provides a broad range of functions including vehicle maintenance,

ordnance storage, communications, logistics and troop housing. GY 732, LAMC SATCOM and Heliport, GY 365 ~ Hill 365 and AFN Sembach were excluded from this survey because they have little manageable energy consumption.

1.2.1. Facilities.

- * GY 072 Bann Communications Station is located on a hilltop about ten (10) miles southwest of downtown Kaiserslautern. Administrative space, technical facilities space, associated housing with mess, and storage space are provided in single story concrete or metal buildings.
- * GY 298 Kaiserslautern Army Depot is located just east of the City. This, the largest US Army depot outside the states, includes receiving and shipping facilities, warehouses, vehicle maintenance facilities, computer and administrative spaces in single story metal or masonry buildings. Additional administration, housing, messing, and education facilities are single story modular wood buildings.
- * GY 380 Kleber Kaserne is located on the east side of the City. It provides administrative space, troop housing and some community facilities, generally in multi-story concrete buildings.
- * GY 382 Landstuhl Medical Facility is located about 10 miles west of downtown Kaiserslautern. This is a major medical center having a general hospital and the attendant support facilities.
- * GY 455 Equipment Support Center is located at the east edge of Kaiserslautern. Its principal facilities are for vehicle repair.
- * GY 490 Eselsfuerth Quarter Master Facility is located just northeast of the City. It includes warehouses, repair facilities, cold storage, a large laundry, and administration building. Generally, they are masonry construction and single story, except for the administration building and two 7-story warehouses.

- * GY 542 Rhine Ordnance Barracks is located on the west edge of Kaiserslautern. Masonry buildings from one to three stories high provide administrative, education, troop housing and messing facilities. Metal buildings serve as warehouses, motor repair shops, and technical assembly buildings.
- * GY 565 Panzer Kaserne is located adjacent to the 455th Equipment Support Center and is the site of the Headquarters of the 21st SUP-COM.
- * GY 680 Daenner Kaserne and GY 741 Daenner Chapel are also located on the east side of Kaiserslautern. Daenner provides troop housing and administrative space in multi-story concrete buildings.
- * GY 744 Pulaski Barracks is located on the west side of the City. It provides troop housing, messing facilities and administration space.

1.2.2. Location.

Kaiserslautern is located in West Central Germany. Approximately $90~\rm km$ south and $50~\rm km$ west of Frankfurt A.M. The general terrain in this area is hilly and wooded.

1.2.3. <u>Climate</u>.

Kaiserslautern is at the southern edge of the central highlands. Its climate is moderate. Summers are cool and winters are mild. Skies are generally overcast with frequent light precipitation. While the average winter temperature is approximately 40° F., spring and fall temperatures are also cool resulting in a relatively high number of annual degreedays. There is a weather station at nearby Sembach Air Base. Weather data for Sembach Air Base, FRG, is tabulated in TM 5-785 "Engineering Weather Data".

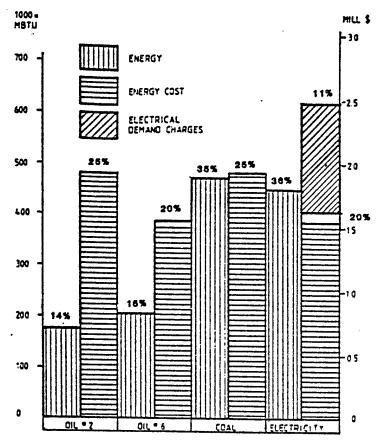
2. EXISTING ENERGY SITUATION

2. Source Energy Consumption.

The Kaiserslautern Community has consumed the following amount of fuel during the fiscal year of 1982 (FY 82).

	MBTU	%	\$/MBTU	\$	%
****************	========	=======	========		=====
Thermal Energy:					
- 0il No. 2	184,783	(13.7)	10.45	1,930,982	(24.7)
- 0il No. 6	204,861	(15.2)	7.63	1,563,089	(19.9)
- Coal	467,606	(34.8)	4.11	1,921,861	(24.6)
TOTAL	857,250	(63.7)	22.19	5,415,932	(69.2)
Electrical Energy:	487,997	(36.2)	3.17	1,544,739	(19.7)
TOTAL	1,345,247	(100.0)		6,960,671	(88.9)
Electrical Demand					
Charges:	12,353 k	W	\$70./kW	864,710	(11.1)
GRAND TOTAL				7,825,381	(100.0)

The total energy situation as listed above is also shown in Diagram No. 2-1.



FY82 ENERGY CONSUMPTION & COST

Diagram No. 2-1

2.2. Baseline FY 75 Energy Consumption.

No records are available for the FY 75 electrical energy consumption. The FY 75 data have been extrapolated from the FY 77 to FY 82 data obtained during site survey on the basis of Diagram No. 2-2.

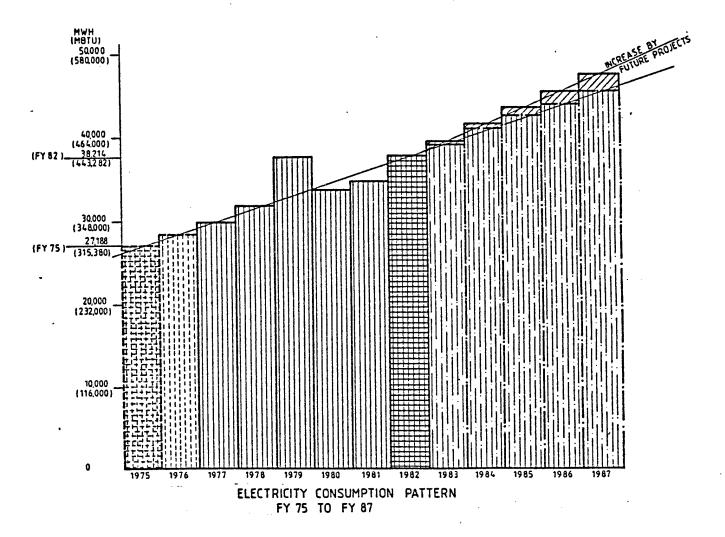
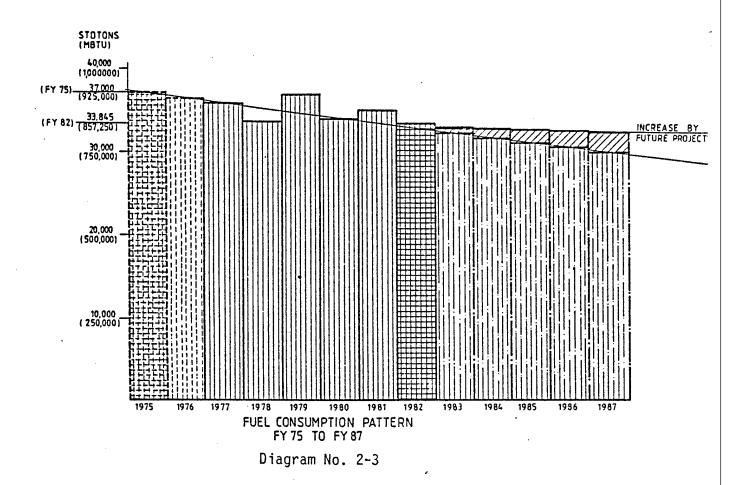


Diagram No. 2-2.

The thermal energy consumption was obtained during site survey and is shown in Diagram No. 2-3. This indicates also that the extrapolation of electrical energy is rather accurate.



The costs have been calculated assuming an average increase of approximately 6 percent per year since FY 75, which results in an average of 4.25\$/MBTU for thermal and 3.16\$/MBTU for electrical energy. No separate records for different fuels are available.

	MBTU	\$/MBTU	\$
		=======================================	=========
Thermal Energy	925,000	4.25	3,931,250
Electrical Energy	315,380	3.16	996,600
TOTAL	1,240,380		4,927,850
Electrical Demand Charges	8,788 kW	\$47./kW	413,036
GRAND TOTAL			5,340,886

2.3. Present Annual Energy Consumption (FY 82).

Electricity.

The total electrical consumption for the Kaiserslautern Community in FY 82 was:

- Energy: 42,067 MWH = 487,997 MBTU
- Demand: 12,353 kW

Heating Fuel.

The heating fuel consumption is taken from "AERAS-FU Fact Sheet - Heating Fuel Conservation Program FY 82". The total FY 82 consumption was 33,845 STD TONS/a which is equal to 857,250 MBTU/a.

2.4. Existing Building Source Energy Consumption

2.4.1. Heating Demand.

A peak heating load was calculated for each building. With the peak heat load and degree-days from TM 5-785, the Modified Degree-Day Method can be used to estimate annual fuel consumption.

At the Kaiserslautern Community, 31 buildings were subjected to a computerized energy analysis using the computer program Energy Simulation Program II (ESP II).

All 31 buildings were simulated with the building envelope described as it presently exists. Table 2.1. on the following page is a tabulation of the modeled buildings, their peak heating loads in 1000's of BTUH (PHEAT1), Annual Energy Consumption in millions of BTU (AHEAT1) and RATIO1 = AHEAT1/PHEAT1/1000. A second simulation of each building was made revising the wall and roof materials in accordance with proposed weatherization projects. The results of these simulations are also shown in Table 2-1. as PHEAT2, AHEAT2, and RATIO2. While, for many buildings there is a dramatic reduction in peak heat and annual heating, there was no substantial change in the ratio of the two.

Table 2-1. Tabulation

BLDG	USE	PHEAT1	AHEAT1	RATI01	PHEAT2	AHEAT2	RATIO2	COMM
2200	HQ ADM BLDG	1,086	3,217	2.96	687	2,141	3.11	Α
2293	ADM GEN PURP	294	860	2.92	138	402	2.91	Α
3004	ADM GEN PURP	548	1,339	2.44	353	736	2.08	Α
3413	SUP SVC ADM	412	1,267	3.07	185	559	3.02	Α
3101	ADM & SUP / BK	630	1,937	3.07	358	1,012	2.82	Α
3107	ADM GEN PURP	378	1,021	2.70	171	435	2.54	Α
3403	FIXED LAUNDRY	1,470	4,630	3.14	544	1,782	3.27	С
3243	ENL PERS MESS	295	800	2.71	185	487	2.63	F
163	ENL PERS MESS	389	1,094	2.81	157	454	2.89	F
2421	EM BK W/O MS	233	736	3.15	149	478	3.20	Н
3200	EM BK W/O MS	2,203	6,598	2.99	1,065	3,285	3.08	Н
3209	EM BK W/O MS	738.	2,307	3.12	492	1,492	3.03	Н
3246	EM BK W/O MS	591	1,912	3.23	385	1,221	3.17	Н
162	EM BK / BN HQ	518	1,588	3.06	372	1,112	2.98	Н
282	EM BK W/O MS	104	344	3.30	73	240	3.28	Н
2925	EM BK W/O MS	384	1,226	3.19	224	739	3.29	Н
3821	SEBQ	206	473	2.29	85	238	2.80	Н
3763	HOSPITAL	388	967	2.49	234	506	2.16	K
2288	CARE & PRES SH	737	2,153	2.92	360	986	2.73	М
2233	ENG FLD MNT	5,323	15,343	2.88	3,869	10,590	2.73	М
3254	MOTOR REP SHOP	708	2,241	3.16	359	1,165	3.24	М
3041	MOTOR REP SHOP	986	2,398	2.43	682	1,464	2.14	M
3043	MOTOR REP SHOP	433	1,255	2.89	302	869	2.87	М
3050	MOTOR REP SHOP	276	806	2.92	172	500	2.90	М
3009	MOTOR REP SHOP	234	688	2.94	127	366	2.88	М
3401	QM REPAIR SHOP	1,359	4,019	2.95	533	1,490	2.79	М
3114	MOTOR REP SHOP	602	1,719	2.85	267	783	2.93	М
2292	EAM BLDG	258	740	2.86	116	308	2.65	0
3809	LAB/ADM/EM BK	1,425	3,734	2.62	616	1,637	2.65	0
2281	GEN PURP WHSE	2,579	7,244	2.80	2,088	5,810	2.78	S
3055	GEN PURP WHSE	694	2,043	2.94	398	1,164	2.92	S

To obtain the ratio of annual heat to peak heat for the non-modeled buildings, the modeled buildings were grouped by use and the average value for the group (omitting the highest and lowest) was used. In this manner, the following "equivalent full load hours" were obtained:

- Administration	2800	Use Code = A
- Community Facilities	2890	Use Code = C
- Troop Housing	3130	Use Code = H
~ Medical	2490	Use Code = K
- Operations/Training	2590	Use Code = 0
~ Dining	2760	Use Code = F
~ Maintenance	2905	Use Code = M
- Supply	2870	Use Code = S

2.4.2. Electrical Systems.

The Kaiserslautern Community is being supplied with electrical energy from two (2) power companies.

- Platzworks supply:

- GY 072 Bann, with a separate metering station.
- GY 382 Landstuhl Hospital, with a separate metering station.
- GY 542 Rhine Ordnance, and
- GY 744 Pulaski Barracks, with a common metering station "Kaiserslautern-West"
- <u>Stadtwarke Kaiserslautern</u> supply through two metering stations "Kaiserslautern-East I" and "Kaiserslautern-East II"
 - GY 298 Army Depot
 - GY 380 Weber Kaserne
 - GY 455 Equipment Spl. Center
 - GY 490 Eselsfuerth QM Facility

GY 527 Radio Relay Hill 365

GY 565 Panzer Kaserne

GY 680 Daenner Kaserne

An accurate separation of the two systems by GY for East I and East II is not possible, because GY 298 Army Depot is being supplied through both of these metering stations. For this reason, the GYs could only be grouped together as shown on Tables 2-101 to 2-105.

METERING STATION : GY 072 BANN TABLE Nº 2-101

	LIGHTING	WTR. HTR.	FURNACE	RANGE	DRYER	WASHER	REFRIG. FREEZER	PUMP/FAN AC	OTHERS	TOTAL INST. KW	
GY 072 (KW)	4	22							180	206	
OPERATING HOURS	4,500	1,825							4.294		
ANNUAL CONS. (MWH)	18	40				-			773	831	
DEMAND (KW)	2.7	15					·		122.3	140	

METERING STATION : GY 382 LANDSTUHL HOSPITAL TABLE Nº 2-102

	LIGHTING	WTR. HTR.	FURNACE	RANGE	DRYER	WASHER	REFRIG. FREEZER	PUMP/FAN AC	OTHERS	TOTAL	
GY: 382 (KW)	1,085	102	46 .	192	175	43	240	134	1,897	3,914	
OPERATING HRS	3,325	1,825	2,190	1,460	1,460	1,095	1,095	3,650	995.3	/	
ANNUAL CONS. (MWH)	3,607	186	101	280	256	47	263	489	1,888	7,117	
DEMAND (KW)	486	46	21	86	78	19	108	60	850	1,754	

METERING STATION : WEST TABLE Nº 2-103

·	LIGHTING	WTR. HTR.	FURNACE	RANGE	DRYER	WASHER	REFRIG. FREEZER	PUMP/FAN	OTHERS	TOTAL INSTALLED (KW)	TOTAL TRANSF. CAPACITY (KVA)
GY 542 SURVEYED	455	71	102	61	77	14	40	625*	268	1713	
NOT SURVEYED	51	71					40	225	268	655	
FENCE LTG	230				,					230	6,065
AREA LTG	1200									1200	
COLD STORAGE							1047.			1047	
GY 744	226	139	19	138	63	13	78	100	221	997	815
SUB TOTAL	2,562	281	121	199	140	27	1205	550	757	5,842	
AIR FORCE	90	9	15	18	15	3	90	38	48	326	·
FREQU. CONV.								180		180	
TOTAL (KW)	2252	290	136	217	155	30	1795	1168	805	6,348	6,880
OPERATING HOURS	2,190	1,825	2,190	1,460	1,460	1,895	1,095	2,368	1,305		
ANNUAL CONS. (MWH)	4938	529	298	317	226	57	1,418	2694	1,051	11,522	
DEMAND (KW)	2107	274	128	205	147	28	1,224	1126	761	6,000	

^{*} Includes elec. dehumidifiers.

METERING STATION : EAST I + II
TABLE Nº 2 104

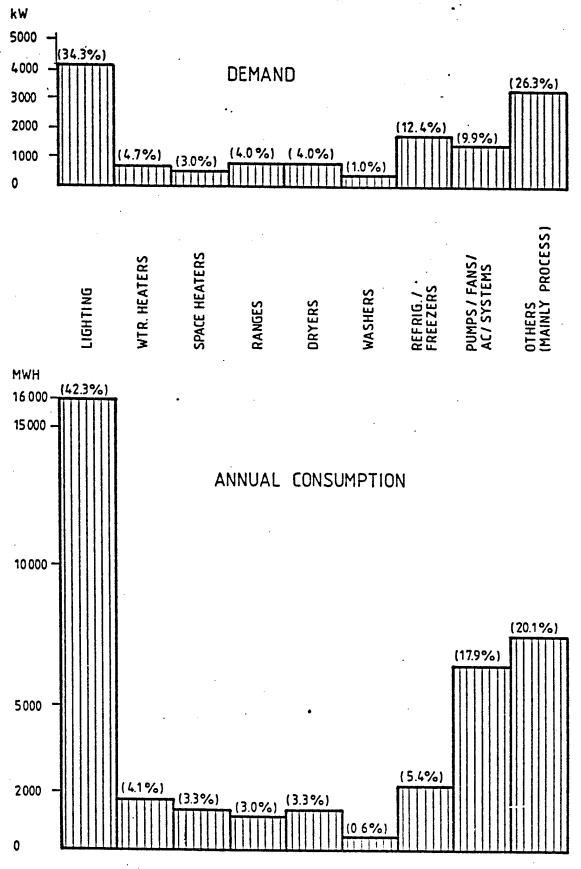
	LIGHTING	WTR. HTR.	FURNACE	RANGE	DRYER	WASHER	REFRIG. FREEZER	PUMP/FAN AC ,	OTHERS	TOTAL	TOTAL TRANSF. CAPACITY (KVA)
GY 298	756	167	115	89	8	2	115	380	1491	3,123	5,890
GY 380	547	26	145	107	274	77	124	105	178	1,583	2,490
GY 455.	198	100	14	24		•	11	186	464	997	800
GY 490	146	24	5	7			68	18	320	588	1315
GY 527	28	3	2 .	3	6	1	1	10	46	100	160
GY 565	365.	62	30	16		4	14	40	151	682	15 15
GY 680	202	64	82	133	234	40	11	38	35	839	630
TOTAL KW	2,242	446	393	397	522	124	344	777	2,685	7,912	12,800
OPERATING HOURS	3005	1825	2190	1460	1460	1085	1095	5840	1,477		
ANNUAL CONS. MWH	6,737	813	861	553	762	136	377	4,538	3,967	18,744	
DEMAND KW	1,264	251	221	214	294	70	194	438	1,513	4,459	

METERING STATION : TOTAL COMMUNITY TABLE Nº 2-105

	LIGHTING	WTR. HTR.	FURNACE	RANGE	DRYER	WASHER	REFRIG. FREEZER	PUMP/FAN AC	OTHERS	TOTAL	
GY 072 *											
INSTALLED KW	4	22							180	206	
DEMAND . KW	3.0	15						·	122	140	
ANNUAL CONS. MWH	18	40	·	·					773	831	
GY 382											
INSTALLED KW	1,085	102	46	192	175	43	240	134	1,897	3,914	
DEMAND KW	486	46	21	86	78	19	108	60	850	1,754	
ANNUAL CONS. MWH	3,607	186	101	280	256	47	263	489	1,888	7,117	
WEST-RING											
INSTALLED KW	2,652	290	136	217	155	30	1,295	768	805	6,348	
DEMAND KW	2,507	274	128	205	147	28	1,224	726	761	6,000	
ANNUAL CONS. MWH	5,808	529	298	317	226	57	1,418	1,818	1,051	11,522	
EAST-RING				•							
INSTALLED KW	2,242	446	393	379	522	124	344	777	2,685	7,912	
DEMAND KW	1,264	251	221	214	294	70	194	438	1,513	4,459	
ANNUAL CONS. MWH	6,737	813	861	553	762	136	377	4,538	3,967	18,744	
TOTAL INST. KW	5,983	860	575	788	852	197	1,879	1,679	5,567	18,380	
TOTAL DEMAND KW	4,260	586	370	505	519	117 ·	1,526	1,224	3,246	12,353	
TOTAL CONS. MWH/a	16,170	1,568	1,260	1,150	1,244	240	2,058	6,845	7,679	38,214	
MWH/a %	42,3	4,10	3,3	3,0	3,3	0.6	5.4	17.9	20.1	100	
KW %	34.30	4.70	3.0	4.0	4.0	1,0	12.40	9.90	26.30	100	

The basis used for these tables are the monthly "Electricity-Consumption-Load and Cost" FY 82 prepared by 80th TFW DEEE-U for the actual metered energy consumption and the demands, and also the survey data obtained during site survey in early 1983. This survey data is rather accurate because the individual electrical consumers used were obtained for each building and not only for the "survey/modelled" buildings.

Based on these information, the FY 82 load profiles are calculated as shown on tables 2-101 to 2-105 and indicated on Diagram No. 2-4.



FY82 ELECTRICAL PROFILE Diagram No. 2-4.

3. ENERGY CONSERVATION OPPORTUNITIES DEVELOPED

3.1. ECOs Investigated.

3.1.1. Individual Building ECOs.

Evaluation of ECO relating to building envelope, HVAC and lighting resulted in the following projects qualifying under ECIP criteria:

PROJECT DESCRIPTION	COST	ANNUAL SA (MBTU)	AVINGS US\$	SIR
Weatherization Walls and Roofs	\$6,741,355	167,701	826,642	1.61
Heating System Modification	806,790	185,243	904,937	14.9
Lighting System Modification	1,163,065	30,278	206,575	1.95

3.1.1.1. Weatherization Projects.

During the field survey, 21 different types of walls and 30 different types of roofs were identified (see Data Report). Each wall and roof type was analyzed and a modification for each was proposed to (wherever practical) achieve "U" factors required by current criteria. Cost estimates were developed for each modification. Unit prices and revised "U" factors were used to compute costs and savings. Savings were reduced by the percentage savings already attributed to the mechanical control ECOs. All buildings having SIRs less than 1.0 were eliminated. All storm window/double glazing projects had SIRs less than one (1).

The wall and roofs modifications having SIRs equal to or greater than one (1) are shown in Tables 3-1 and 3-2 respectively. While wall and roof insulation has been combined into a single insulation project, walls and roofs in the same building do not necessarily always qualify economically and therefore are listed separately.

Total Annual Savings:

	HEAT MBTU	FUEL*
Savings ~		
Walls		
Heavy Oil	3,498	4,373
Coal	2,048	2,926
Light Oil	3,507	5,010
Total	9,053	12,309
Roofs		
Heavy Oil	36,906	46,133
Coal	51,526	73,609
Light Oil	24,955	35,650
Total	113,387	155,392
TOTAL WALL AND ROOFS	122,440	167,701

^{*} Fuel consumption based on 80 percent for heavy oil; 70 percent efficiency for coal and light oil.

Cost -

 Walls
 212,600

 Roofs
 6,887,300

 Total
 7,099,900

SIR = 1.61

Table 3-1. Savings Weatherization Walls, Kaiserslautern

	KASERNE	FUNCTION	WALL TYPE	SQFT BLDG	MBTU	S SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT WALL
2615 2213 2227 2256 2267 2289 2300 3251 3717 3719 3416 150 310 646 695 3019 3029 2850 2855	GY 072 GY 298 GY 298 GY 298 GY 298 GY 298 GY 380 GY 382 GY 382 GY 490 GY 542 GY 542 GY 542 GY 565 GY 744 GY 744	EM BK W/MES INFL MAT ST GEN PURP WH MIL BRIDGE BOX & CRATE GEN PURP WH GEN PURP WH MOTOR REP S STHS / AUTO GEN STOREHO GEN PURP WH MOTOR REP S MOTOR REP S CHEMISTRY L ADM GEN PUR QM REPAIR S GEN PURP WH MOTOR REP S	CMU5 MET1 CAB1 MET1 CMU1 MET1 MET1 CMU2 CMU2 MET1 CMU2 CONC1 MET1 CMU1 CMU1 CMU1 MET1 MET1 MET1	3,598 10,147 3,014 10,147 15,183 31,360 5,319 9,835 8,068 8,002 12,163 41,667 4,323 4,595 2,815 30,041 2,135 2,618	90 682 35 760 319 1,700 401 887 227 193 737 483 222 364 577 90 489 223 283	10,708 69,165 3,643 77,147 32,386 172,398 47,692 56,160 14,413 12,218 87,581 57,412 26,389 23,063 68,576 5,720 58,173 26,576 33,625	10,247 6,364 2,857 7,013 11,533 15,864 3,746 8,178 9,441 8,100 6,879 20,281 18,564 3,358 45,461 3,174 17,683 2,087 2,609	1.04 10.86 1.27 10.99 2.80 10.86 12.73 6.86 1.52 1.50 12.73 2.83 1.42 6.86 1.50 1.80 3.28 12.73 12.88	NO 2 NO 6 NO 6 NO 6 NO 6 NO 2 COAL COAL COAL NO 2 NO 2 COAL NO 2 COAL NO 2 COAL	2,672 7,217 2,866 7,953 10,555 17,990 4,248 9,275 8,640 7,413 7,801 18,561 4,842 3,809 11,857 2,905 16,183 2,367 2,959
TOTAL TOTAL TOTAL TOTAL		LLS	CMU2 MBTU	11,111	284	18,000	11,790	1.52		9,053 901,056 215,238 220,473 160,909 135,158

Table 3-2. Savings Weatherization Roofs, Kaiserslautern

BLDG	KASERNE	FUNCTION	ROOF TYPE	SQFT BLDG	SAVING: MBTU	US\$	COST US\$	SIR	FUEL TYPE	SQFT ROOF
2615 2618 2619 2200 2213 2219 2225 2226 2227 2238 2239 2246 2256 2257 2258 2260	GY 072 GY 072 GY 072 GY 298 GY 298 GY 298 GY 298 GY 298 GY 298	EM BK W/MES OPS GEN PUR READY BLDG HQ ADM BLDG INFL MAT ST GEN PURP WH CML FLD MT CARE & PRES GEN PURP WH ENG FLD MNT GEN PURP WH OPS GEN PUR MIL BRIDGE GEN PURP WH GEN PURP WH GEN PURP WH	RF19 RF19 RF20 RF5 RF22 RF22 RF22 RF18 RF2 RF7 RF7 RF7 RF7	3,598 1,622 2,289 37,486 10,147 32,262 10,770 13,540 3,014 60,818 19,569 29,322 4,165 10,147 10,137 29,322	247 43 61 864 1,177 698 664 296 212 2,298 421 717 106 1,192 249 631	29,376 5,196 7,315 87,686 119,372 70,783 67,414 30,083 21,505 233,078 42,706 85,208 12,667 120,890 25,303 64,001	9,171 2,491 3,508 45,966 26,377 70,015 19,375 29,398 12,590 66,987 42,242 63,307 9,043 26,391 22,025 63,307	3.20 2.08 2.08 1.90 4.52 1.01 3.47 1.02 1.70 3.47 1.01 1.34 1.40 4.58 1.14 1.01	NO 2 NO 2 NO 6 NO 6 NO 6 NO 6 NO 6 NO 6 NO 2 NO 2 NO 6 NO 6	3,597 1,624 2,287 37,466 10,345 32,904 10,985 13,815 3,012 37,982 19,852 29,751 4,250 10,351 10,351 29,751
2267	GY 298	BOX & CRATE	RF22	29,322 15,183	717 332	85,208 33,714	63,307 32,947	1.34 1.02	NO 2 NO 6	29,751 15,483

Table 3-2. Savings Weatherization Roofs, Kaiserslautern (continued)

	KASERNE	FUNCTION	ROOF TYPE	SQFT BLDG	MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT ROOF
2276 2279 2281	GY 298 GY 298 GY 298	ADM GEN PUR ADM GEN PUR GEN PURP WH	RF25 RF25 RF22	8,094 6,633 72,226	211 172	21,407 17,535 158,487	12,409 10,164 156,768	1.72 1.72	NO 6 NO 6 NO 6	· 8,091 6,628 73,673
2288	GY 298	CARE &PRES	RF9	21,736	540	54,845	47,165	1.16	NO 6	22,165
2289	GY 298	GEN PURP WH	RF5	31,360		369,103	81,560	4.52	NO 6	31,989
2292	GY 298	EAM BLDG	RF20	12,105	258	26,205	14,851	1.76	NO 6	12,105
2293	GY 298	ADM GEN PUR	RF20	10,170	234	23,797	12,475	1.90	NO 6	10,168
2300	GY 298	GEN PURP WH	RF5	5,319	696	82',764	15,609	5.30	NO 2	6,122
2303	GY 298	CARE & PRES	RF11	5,525	308	36,678	8,465	4.33	NO 2	5,519
2306	GY 298	CARE & PRES	RF7	10,147	268	31,908	22,071	1.44	NO 2	10,372
2324	GY 298	GEN PURP WH	RF9	29,322	717	85,208	63,307	1.34	NO 2	29,751
2328	GY 298 GY 298	GEN PURP WH	RF7 RF5	7,924 11,703		23,205 163,719	17,240 30,506	1.34 5.36	NO 2 NO 2	8,102 11,965
2346 2374 2384	GY 298 GY 298 GY 298	SALV & SURV ADM GEN PUR ADM GEN PUR	RF25 RF29 RF25	3,200 5,058 5,058	82 321 131	9,764 32,584 15,675	4,966 13,168	1.96 2.47 2.02	NO 2 NO 6	3,238 5,164
2385 2388	GY 298 GY 298	GEN PURP WH	RF7 RF7	21,344 9,963	525 245	62,465 29,183	7,755 46,409 21,682	1.34	NO 2 NO 2 NO 2	5,057 21,810 10,189
2389 2394	GY 298 GY 298	GEN PURP WH MOTOR REP S	RF9 RF2	10,557 6,017	260 372	26,382 37,767	22,964 10,854	1.14	NO 6	10,792 6,154
2408	GY 298	EM BK W/O M	RF25	7,227	243	24,704	11,079	2.22	NO 6	7,224
2409	GY 298	ADM GEN PUR	RF25	2,393	62	6,319	3,663	1.72	NO 6	2,388
2410 2411	GY 298 GY 298	GEN INST BL EM BK W/O M	RF25 RF25	3,006 7,227	72 243	7,346 24,704	4,603 11,079	1.59	NO 6	3,002 7,224
2412	GY 298	EM BK W/O M	RF25	7,227	243	24,704	11,079	2.22	NO 6	7,224
2414	GY 298	SUP SVC ADM	RF25	2,393	62	6,319	3,663	1.72	NO 6	2,388
2418	GY 298	ADM GEN PUR	RF25	2,393	62	6,319	3,663	1.72	NO 6	2,388
2419	GY 298	SUP SVC ADM	RF25	2,672	69	7,059	4,092	1.72	NO 6	2,668
2420	GY 298	ADM & EM BK	RF25	7,227	188	19,113	11,079	1.72	NO 6	7,224
2421	GY 298	EM BK W/O M	RF25	7,227	243	24,704	11,079	2.22	NO 6	7,224
2422	GY 298	ENL PERS ME	RF25	10,363	291	29,546	15,886	1.85		10,358
2423 2425	GY 298 GY 298	EM BK W/O M FE MNT SHOP	RF25 RF7	7,227 10,202	243 254	24,704 25,798	11,079 22,186	2.22	NO 6	7,224 10,426
2426 2427 2433	GY 298 GY 298 GY 298	DISP W/O BE POST RESTAU	RF25 RF25 RF9	2,281 2,395	70 67 713	7,127 6,844	3,498 3,679	2.03 1.85	NO 6	2,281 2,399
3188 3200	GY 374 GY 380	AR DEL EQP THEAT W/ ST EM BK W/O M	RF9 RF11	28,589 15,953 121,124	442	72,311 52,606 179,040	62,185 36,388 61,930	1.16 1.44 2.89	NO 6 NO 2 COAL	29,224 17,100 40,382
3203 3205	GY 380 GY 380	ADM GEN PUR ADM & LIBRA	RF11 RF11	36,753 18,942	497 342	31,483 21,665	14,075 9,686	2.23	COAL	9,178 6,316
3206 3208	GY 380 GY 380	ENL PERS ME FIN ADM BLD	RF29 RF3	22,264 45,059	1,492 248	94,482 15,743	56,733 15,549	1.66	COAL	22,251 11,265
3209	GY 380	EM BK W/O M	RF20	67,099	500	31,657	20,567	1.53	COAL	16,764
3210	GY 380	EM BK W/O M	RF20	73,728	500	31,657	20,567	1.53	COAL	16,764
3211	GY 380	ADM GEN PUR	RF3	44,285	244	15,458	15,267	1.01	COAL	11,061
3212	GY 380	GEN E DEV F	RF11	21,082	264	16,729	8,085	2.06	COAL	5,272
3213	GY 380	EM BK W/O M	RF20	55,971	417	26,415	17,161	1.53		13,988
3214	GY 380	ADM GEN PUR	RF11	19,403	262	16,646	7,442	2.23	COAL	4,852
3221	GY 380	EXCH SP SUP	RF25	2,099	53	3,398	3,283	1.03	COAL	2,141
3222	GY 380	MOTOR REP S	RF2	7,016	425	26,915	12,391	2.17	COAL	7,026
3224	GY 380	EM SVC CLUB	RF11	35,684	1,173	74,253	30,791	2.41	COAL	20,078
3225	GY 380	CLO SALES	RF15	12,206	518	32,800	18,712	1.75	COAL	12,201

Table 3-2. Savings Weatherization Roofs, Kaiserslautern (continued)

BLDG	KASERNE	FUNCTION	ROOF TYPE	SQFT BLDG	MBTU	SAVINGS US\$	US\$	SIR	FUEL TYPE	SQFT ROOF
3226 3227 3228 3229	GY 380 GY 380 GY 380 GY 380	BN HQ BLDG EM BK W/O M CO HQ BLDG ADM GEN PUR	RF20 RF20 RF11 RF11	12,678 33,985 2,765 21,452	175 253 74 290	11,109 16,031 4,739 18,380	9,329 10,415 2,118 8,217	1.19 1.53 2.23 2.23	COAL COAL COAL COAL	7,604 8,489 1,381 5,358
3230 3233 3234	GY 380 GY 380 GY 380	COMM CENTER GEN INST BL MOTOR REP S	RF11 RF3 RF2	8,830 36,453 5,881	221 202 356	26,270 12,811	6,765 12,653	3.88 1.01	NO 2 COAL	4,411 9,167
3242 3243	GY 380 GY 380	EM BK W/O M ENL PERS ME	RF3 RF4	36,667 20,385	261 246	22,546 16,559 15,612	10,380 12,653 14,699	2.17 1.30 1.06	COAL COAL	5,885 9,167 6,907
3244 3245 3246	GY 380 GY 380 GY 380	EM BK W/O M EM BK W/O M EM BK W/O M	RF3 RF3 RF3	39,818 36,667 55,971	261 261 399	16,559 16,559 25,266	12,653 12,653 19,306	1.30 1.30 1.30	COAL COAL	9,167 9,167 13,988
3251 3252 3254	GY 380 GY 380 GY 380	MOTOR REP S MOTOR REP S MOTOR REP S	RF5 RF2 RF2	9,835 13,874 14,419	1,133 979 876	71,780 62,033 55,480	25,101 28,560 25,542	2.85 2.17 2.17	COAL COAL	9,845 16,193 14,482
3265 3266 3700	GY 380 GY 380 GY 382	OPEN MESS SIG ADM BLD HOSPITAL	RF11 RF19 RF11	19,585 25,178 54,476	380 610 696	45,257 72,541 44,116	9,999 32,177 16,699	4.52 2.25 2.64	NO 2 NO 2 COAL	6,520 20,982 10,889
3701 3702 3703	GY 382 GY 382 GY 382	GENEDEV/EXC EM MD BK LABORATORY	RF11 RF11 RF11	28,156 58,085 65,371	352 813 836	22,328 51,474 52,965	10,792 17,805 20,049	2.06 2.89 2.64	COAL COAL	7,037 11,610 13,073
3704 3705 3707	GY 382 GY 382 GY 382	SENTRY STAT EM SERV BLD EM MD BK	RF11 RF11 RF11	4,262 27,562 60,201	106 345 843	12,686 21,850 53,383	3,267 10,560 18,465	3.88 2.06 2.89	NO 2 COAL COAL	2,130 6,886 12,040
3716 3717 3722	GY 382 GY 382 GY 382	EW BK W/O M STHS / AUTO BOWLING CTR	RF11 RF11 RF11	58,085 8,068 26,568	813 453 897	51,474 28,684 56,838	17,805 13,184 24,620	2.89 2.17 2.30	COAL COAL COAL	11,610 8,597
3732 3736 3737	GY 382 GY 382 GY 382	VET FAC FIRE STATIO FE MNT SHOP	RF11 RF18 RF18	9,513 4,793 6,596	304 362 469	19,268 22,917 29,749	7,293 20,010 27,564	2.64 1.14	COAL COAL	16,053 4,755 4,788
3738 3741 3752	GY 382 GY 382 GY 382	MEDICAL LAB P O MAIN BOQ MIL FEM	RF11 RF25 RF3	25,961 3,556	553 95	35,048 6,052	13,267 5,445	1.07 2.64 1.11	COAL COAL	6,595 8,651 3,550
3754 3756 3757	GY 382 GY 382 GY 382	BOQ MIL FEM BOQ MIL FEM HOSPITAL	RF3 RF3	35,063 35,063 35,063	199 199 199	12,652 12,652 12,652	9,668 9,668 9,668		COAL COAL	7,004 7,004 7,004
3758 3759 3760	GY 382 GY 382 GY 382	HOSPITAL HOSPITAL	RF11 RF11 RF11	26,518 15,198 15,233	848 486 486	53,706 30,776 30,776	20,329 11,650 11,650	2.64 2.64 2.64	COAL COAL	13,256 7,596 7,596
3761 3762 3763	GY 382 GY 382	OPS GEN PUR HOSPITAL HOSPITAL	RF11 RF11 RF11	15,619 26,518 26,518	546 848 848	34,586 53,706 53,706	11,963 20,329 20,329	2.89 2.64 2.64	COAL COAL	7,801 13,256 13,256
3764 3765	GY 382 GY 382 GY 382	HOSPITAL HOSP CLINIC OPS GEN PUR	RF11 RF11 RF11	16,000 18,000 36,909	511 575 1,843	32,389 36,443 116,689	12,260 13,795 40,362	2.64 2.64 2.89	COAL COAL	7,994 8,995 26,318
3766 3767 3769	GY 382 GY 382 GY 382	CLINIC / AD HOSP CLINIC HOSPITAL	RF11 RF11 RF11	35,102 32,693 14,420	1,597 1,046 461	101,131 66,217 29,207	45,214 25,065 11,056	2.23 2.64 2.64	COAL COAL	29,482 16,344 7,209
3770 3771 3772	GY 382 GY 382 GY 382	HOSPITAL MNT / CLINI HOSPITAL	RF11 RF11 RF11	15,199 14,420 26,518	486 403 848	30,776 25,524 53,706	11,650 11,056 20,329	2.64 2.30 2.64	COAL COAL	7,596 7,209 13,256
3776 3780	GY 382 GY 382	LIBRARY OPN MESS OF	RF11 RF11	4,719 11,423	263 666	16,685 42,220	7,227 17,508	2.30 2.41	COAL COAL	4,712 11,416

Table 3-2. Savings Weatherization Roofs, Kaiserslautern (continued)

	KASERNE	FUNCTION	ROOF TYPE	SQFT BLDG	MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SOFT ROOF
3792 3794 3800 3809 3812 3813 3815 3820 3821 3823 3824 3007 3008 3010	GY 382 GY 455 GY 455 GY 455	FUNCTION MED ADM BLD OPN MESS NC MOTOR REP S LAB/ADM/EM CHILD CARE EM BK W/O M EM BK W/O M ADM / CLASS SEBQ SEBQ EM BK W/O M MOTOR REP S MOTOR REP S MOTOR REP S		12,632 9,571 5,770 72,966 9,114 13,324 13,646 13,035 13,035 14,424 11,559 11,559 7,008	342 360 350					
3011 3012 3013 3014 3042 3043 3050 3051 3053 3057 3058 3083 3091 3401	GY 455 GY 455	MOTOR REP S ORD ADM BLD ELEC MNT SH PO BRANCH RECR BLDG GEN MNT SHO QM REPAIR S	RF2 RF2 RF29 RF9 RF17 RF17 RF11 RF11 RF20 RF11 RF5 RF2	7,008 7,008 11,896 26,516 11,445 10,438 7,758 7,762 5,146 19,375 17,988 6,737 2,166 35,467	430 430 725 1,781 288 205 151 151 278 1,020 428 376 250	27,245 27,245 45,917 112,758 29,286 20,821 15,337 15,337 28,261 103,514 43,433 44,757 29,740 217,561	12,543 12,543 21,140 67,706 25,185 15,282 11,257 11,257 7,887 29,702 22,059 10,329 5,541 62,528	2.17 2.17 2.17 1.66 1.16 1.36 1.36 1.36 3.58 3.48 1.96 4.33 5.36 3.47	COAL COAL COAL NO 6 NO 6 NO 6 NO 6 NO 6 NO 6 NO 6 NO 2 NO 2	7,112 7,112 11,986 26,555 11,836 11,072 8,156 8,156 5,143 19,368 17,979 6,735 2,173 35,454
3403 3406 3408 3413 3416 3424 110 162 163 164 179 270 292	GY 490 GY 490 GY 490 GY 490 GY 490 GY 542 GY 542 GY 542	FIXED LAUND GEN PURP WH CALIBR & RE SUP SVC ADM GEN PURP WH QM REPAIR S POST RESTAU EM BK / BN ENL PERS ME ADM BLDG (A GP HQ BLDG OPS GEN PUR CO HQ BLDG	RF29 RF4 RF29 RF5 RF18 RF25 RF3 RF11 RF3 RF1 RF29	40,631 61,637 17,819 16,320 12,163 4,425 3,850 41,949 9,296 41,949 21,256 5,380	2,639 407 1,087 508	267,652 41,282 129,188 60,444 168,001 31,952 12,873 35,564 64,525 27,515 18,569 31,444 7,755	104,797 27,223 45,814 20,849 31,686 18,481 5,907 14,480 14,257 14,480 9,772 13,716 5,020	2.55 1.51 2.89 5.30 1.72 2.17 2.45 4.52 1.90 1.90 2.29 1.54	NO 6 NO 2 NO 2 NO 2 NO 2 NO 2 NO 2 NO 2 NO 2	41,103 12,793 17,969 8,177 12,427 4,422 3,852 10,491 9,296 10,491 7,080 5,380 1,969
310 331 332 335 336 337 339 344 346 369 370	GY 542 GY 542 GY 542 GY 542 GY 542 GY 542 GY 542 GY 542 GY 542 GY 542	MOTOR REP S GEN STOREHO GEN STOREHO GEN STOREHO ADM GEN PUR GEN STOREHO GEN STOREHO GEN STOREHO GEN STOREHO MOTOR REP S MOTOR REP S	RF29 RF5 RF9 RF9 RF9 RF9 RF9 RF9 RF5	3,943 4,323 3,875 3,875 3,875 3,875 3,875 3,875 3,875 3,875 3,400 3,400	95 95 95 95 95 95 95 95 391 391	59,186 11,340 11,340 11,340 10,621 11,340 11,340 11,340 46,524 46,524	11,028 8,425 8,425 8,425 8,425 4,752 8,425 8,425 8,425 8,669 8,669	5.36 1.34 1.34 1.34 2.23 1.34 1.34 5.36 5.36	NO 2 NO 2 NO 2 NO 2 NO 2 NO 2 NO 2 NO 2	1,969 4,325 3,959 3,959 3,959 3,959 3,959 3,959 3,400 3,400

Table 3-2. Savings Weatherization Roofs, Kaiserslautern (continued)

BLDG KASERNE	FUNCTION	ROOF TYPE	SQFT BLDG	MBTU	S SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT ROOF
371 GY 542 372 GY 542 394 GY 542 395 GY 542 637 GY 542 637 GY 542 6300 GY 565 3000 GY 565 3009 GY 565 3029 GY 565 3100 GY 680 3101 GY 680 3101 GY 680 3102 GY 680 3104 GY 680 3104 GY 680 3104 GY 680 3107 GY 680 3113 GY 680 3114 GY 680 3115 GY 680 3117 GY 680	FUNCTION MOTOR REP S MTL & WDWK MOTOR REP S MOTOR REP S WTNG SHELTE MOTOR REPAI MOTOR REP MOTOR REP S SKILL DEV MOTOR REP S SKILL DEV G MOTOR REP S MOTOR REP S GEN PURP WH MOTOR REP S EM BK W/O M	TYPE == RF5 RF17 RF5 RF5 RF5 RF11 RF11 RF11 RF11 RF11 RF	BLDG	MBTU	US\$	US\$ ======== 8,669 4,693 27,461 10,967 11,878 32,920 8,748 6,831 41,450 14,917 16,026 16,026 16,026 18,187 10,560 7,054 45,551 5,214 46,315 57,422 5,459 6,781	SIR 5.36 1.59 5.36 5.36 1.29 2.85 2.17 2.17 1.59 5.42 5.42 4.19 4.52 4.19 1.72 1.72 1.72 5.36 1.72 1.72 1.72 1.72 1.72 1.72 1.72 1.72 1.72 1.72 1.72 1.72 1.70 1	TYPE	R00F ====== 3,400 3,400 10,770 10,770 5,154 4,659 12,912 4,960 3,873 30,031 9,727 10,450 10,450 10,450 11,859 6,886 6,886 5,111 10,899 3,400 11,082 13,740 2,141 2,659
						20,805 5,080 20,805 5,080 20,805 5,080 13,881 12,729 15,131 38,572 11,324 4,075 11,324 4,075 11,324 11,324 76,893 10,313 10,577 4,776 4,776 4,776 4,776 13,759 13,759 13,759 11,326			8,160 1,992 8,160 1,992 8,160 1,992 5,444 4,992 3,620 9,229 2,657 9,229 2,657 9,229 18,399 6,725 4,971 2,244 2,244 2,244 2,244 2,244 2,244 2,244 2,244 2,244 2,244 2,292 3,292 3,292 3,292 3,292 3,292 3,292 3,292 3,292

Table 3-2. Savings Weatherization Roofs, Kaiserslautern (continued)

BLDG KASERNE	FUNCTION	ROOF TYPE	SQFT BLDG	MBTU	SAVINGS US\$	US\$	SIR	FUEL TYPE	SQFT ROOF
2930 GY 744 2933 GY 744 2935 GY 744	EM BK W/O M ADM GEN PUR XMTR BLDG/A	RF20	18,468 12,326 12,326	275 142 142	27,927 14,429 14,429	11,326	2.46 1.90 1.90	NO 6 NO 6 NO 6	9,232 6,165 6,165
TOTAL ANNUAL TOTAL DOLLAR TOTAL COST TOTAL SQFT TOTAL SQFT RO PEAK LOAD RED	SAVINGS	MBTU						9,9 4,3 4,1 2,3	13,387 68,603 92,440 19,741 06,823 03,088

3.1.1.2. <u>Heating System Modifications</u>

Indoor space temperatures are controlled manually by occupants. Whenever the outdoor temperature is warm enough so that the capacity of the radiators at the manual valve setting is greater than the space heat loss, the space temperature rises above that required. Further, there is no means to set back the temperature when the building is not occupied. A peak heating load was calculated for each building. With the peak heat load and degree-days from TM 5-785, the Modified Degree-Day Method can be used to estimate annual fuel consumption. At Kaiserslautern, 31 buildings were subjected to a computerized hourly energy analysis. Several computer simulations were made on each one of the representative administration, housing, maintenance, operations and warehouse buildings to determine energy consumption at different operating temperatures and operating conditions such as night setback. In all, 67 simulations were performed. The two most common deficiencies in the existing heating systems are the lack of control of the terminal heating devices and lack of means of reducing space temperatures during unoccupied periods. The savings in percent of total consumption resulting from the addition of these features was determined from the computer simulations. Because barracks are occupied on weekends, the amount of savings is less than for

Administrative buildings. Shops and warehouses can be set back at all times. Average space temperatures were estimated based on a judgment of the percent of people occupancy of these facilities based on the field survey. The construction costs are based on the assumption that the existing recirculation pumps are to be replaced by new pumps since experience has shown that these pumps normally have too low of a pressure head to be reused in systems containing thermostatic radiator valves and zone control valves. The construction costs are based on the assumption that the average number of heating units per building is ten (10) each. There were ten (10) heaters average in the buildings surveyed so this average will be used for all motor repair shops and warehouses. The costs for central components are shared by this quantity and added to the unit costs.

Heating losses and annual consumption are based on the assumption that existing wall and roof materials will remain unchanged. It is always more economical to install temperature control and night setback than building insulation.

Results.

The buildings where installation of thermostatic valves have SIRs greater than one (1) are listed in Table 3-3. Buildings where installation of night setback controllers results in an SIR of one or more are listed in Table 3-4. Shops and warehouses where installation of night and weekend setback controllers result in a SIR of one (1) or greater are listed in Table 3-5.

SAVINGS	HEAT (MBTU)	FUEL (MBTU)
(1) Coal Thermostats (Table E-2) Night Setback (Table E-3) 24-Hour Setback (Table E-4) Subtotal	14,884 22,935 20,646 58,465	21,263 32,764 29,494 83,521
(2) Heavy Oil Thermostats Night Setback 24-Hour Setback Subtotal	1,772 3,254 48,004 53,030	2,215 4,068 60,005 66,288
(3) Light Oil Thermostats Night Setback 24-Hour Setback Subtotal	5,171 9,212 10,421 24,804	7,387 13,160 14,887 35,434
TOTAL	136,299	185,243
Costs ~ Thermostats Night Setback 24~Hour Setback	\$ 155,350 \$ 431,550 \$ 262,800 \$ 849,700	
TOTAL	•	
SIR = 14.9		

Table 3-3. Thermostat Savings, Kaiserslautern

BLDG FUNCTION	PRESENT CONSUMPTION MBTU/YEAR	MBTU/YEAR	MBTU	NGS SAVII	NGS COST	SIR	1BER OF VALVES
2615 EM BK W/MESS 2618 OPS GEN PURP 2619 READY BLDG 2202 ADM GEN PURP 2270 POST RESTAURN 2276 ADM GEN PURP 2279 ADM GEN PURP 2292 EAM BLDG 2293 ADM GEN PURP 2374 ADM GEN PURP 2384 ADM GEN PURP 2408 EM BK W/O MS 2409 ADM GEN PURP 2410 GEN INST BLDG 2411 EM BK W/O MS 2412 EM BK W/O MS 2412 EM BK W/O MS 2412 EM BK W/O MS 2414 SUP SVC ADM 2418 ADM GEN PURP 2419 SUP SVC ADM 2420 ADM & EM BK 2421 EM BK W/O MS 2421 EM BK W/O MS 2422 ENL PERS MESS 2423 EM BK W/O MS 2422 ENL PERS MESS 2423 EM BK W/O MS 2427 POST RESTAURN 3200 EM BK W/O MS 3210 EM BK W/O MS 3210 EM BK W/O MS 3211 ADM GEN PURP 3212 GEN E DEV FAC 3213 EM BK W/O MS 3214 ADM GEN PURP 3225 CLO SALES 3226 BN HQ BLDG 3227 EM BK W/O MS 3214 ADM GEN PURP 3225 CLO SALES 3226 BN HQ BLDG 3227 EM BK W/O MS 3214 ADM GEN PURP 3225 CLO SALES 3226 BN HQ BLDG 3227 EM BK W/O MS 3214 ADM GEN PURP 3225 CLO SALES 3226 BN HQ BLDG 3227 EM BK W/O MS 3214 ADM GEN PURP 3230 COMM CENTER 3231 BOWLING CTR 3235 GYMNASIUM 3265 OPEN MESS	CONSUMPTION MBTU/YEAR ====================================	CONSUMPTION MBTU/YEAR ====================================	N SAVIN UTBM	NGS SAVII	NGS COST	SIR	VALVES
3266 SIG ADM BLDG 3702 EM MD BK 3707 EM MD BK 3716 EW BK W/O MS 3722 BOWLING CTR 3732 VET FAC 3741 P O MAIN	1,604 2,884 2,359 2,884 1,702 626 463	1,363 2,451 2,005 2,451 1,447 532 394	240 432 353 432 255 93 69	2,516 1,779 1,455 1,779 1,050 386 286	647 4,386 4,386 4,386 348 623 274	25.71 3.70 3.02 3.70 27.90 5.69 9.63	26 176 176 176 14 25

Table 3-3. Thermostat Savings, Kaiserslautern (continued)

BLDG FUNCTION	MBTU/YEAR	REVISED CONSUMPTION MBTU/YEAR	ANNUAL SAVINGS MBTU	S SAVIN	GS COST \$	SIR	MBER. OF VALVES
	CONSUMPTION MBTU/YEAR ====================================	CONSUMPTION MBTU/YEAR 540 1,288 1,157 1,653 1,938 1,938 1,106 1,379 3,423 3,712 1,097 1,288 1,441 2,195	SAVINGS MBTU 95 227 204 291 342 195 243 604 655 193 227 254 387 372 122 260 156 139 788 443 116 114 114 67 75 113 76 76 135 128 185 226 47 357 188 307	S SAVIN	GS COST	SIR	VALVES
277 CO HQ BLDG 278 EM BK W/O MS 279 EM BK W/O MS 280 E BK W/O MS 281 CO HQ BLDG	353 419 365 419 353	300 356 310 356 300	53 62 54 62 53	218 259 225 259 218	423 623 623 623 423	4.72 3.80 3.30 3.80 4.72	17 25 25 25 17

Table 3-3. Thermostat Savings, Kaiserslautern (continued)

BLDG	FUNCTION	PRESENT CONSUMPTION MBTU/YEAR	REVISED CONSUMPTION MBTU/YEAR	ANNUAL N SAVINO MBTU			NU SIR	MBER OF
=====	=======================================	=======================================	========	======	=======	========	======	======
282	EM BK W/O MS	419	356	62	259	623	3.80	25
283	EM BK W/O MS	365	310	54	225	623	3.30	25
284	EM BK W/O MS	419	356	62	259	623	3.80	25
285	GEN INST BLDG	308	262	46	190	274	6.38	11
286	ADM GEN PURP	333	283	50	205	373	5.04	15
289	EM BK W/O MS	526	447	78	324	573	5.19	23
292	CO HQ BLDG	450	382	67	277	448	5.69	18
630	AMMO RENV SHOP	1,118	950	167	1,754	996	11.61	40
637	WTNG SHELTER	670	569	100	1,051	448	15.49	18
695	CHEMISTRY LAB	1,520	1,292	228	2,385	199	79.35	
705	ADM GEN PURP	158	135	23	249	174	9.42	8 7
3100	EM BK W/O MS	2,313	1,966	347	3,628	1,869	12.82	75
3101	ADM & SUP / Bk	2,448	2,081	367	3,840	1,869	13.57	75
3102	EM BK W/O MS	2,448	2,081	367	3,840	1,869	13.57	75
3103	EM BK W/O MS	2,448	2,081	367	3,840	1,869	13.57	75
3104	ADM GEN PURP	2,090	1,777	313	3,279	1,869	11.58	75
3106	ENL PERS MESS	1,291	1,097	193	2,025	1,869	7.13	75
3113	FE FAC	373	317	56	585	299	12.94	12
3150	POST CHAPEL	1,390	1,181	208	2,180	872	16.52	35
TOTAL	S		21	1,789	128,667	148,902		5,975

Table 3-4. Set Back Savings, Kaiserslautern

BLDG	FUNCTION	MBTU/YEAR		ANNUAL SAVINGS MBTU	ANNUAL SAVINGS \$	COST \$		MBER OF SET CON- OLLERS
2615 2618 2619 2202 2270 2276 2279 2292 2293 2374 2384 2408 2409 2410 2411 2412 2414	EM BK W/MESS OPS GEN PURP READY BLDG ADM GEN PURP POST RESTAURN' ADM GEN PURP ADM GEN PURP EAM BLDG ADM GEN PURP ADM GEN PURP ADM GEN PURP EM BK W/O MS ADM GEN PURP GEN INST BLDG EM BK W/O MS SUP SVC ADM	552 399 258 224 158 585 416 845 944 687 388 609 204 229 609	408 255 165 143 110 374 266 540 604 440 248 450 130 146 450	143 93 80 47 210 149 304 340 247 139 158 73 82 158 158	1,502 1,504 973 616 362 1,606 1,143 2,321 2,595 1,888 1,461 1,208 561 629 1,208 1,208	3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019	5.65 5.65 3.66 2.71 1.59 7.07 5.03 10.21 11.42 8.31 5.49 5.31 2.47 2.77 5.31 5.31	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
2418	ADM GEN PURP	188 194	120 124	67 69	516 533	3,019 3,019	2.27 2.34	1

Table 3-4. Set Back Savings, Kaiserslautern (continued)

BLDG	FUNCTION	MBTU/YEAR	REVISED CONSUMPTION MBTU/YEAR	MBTU	SAVINGS \$	\$	RE SIR TR	MBER OF SET CON- OLLERS
2419 2420 2421 2422 2423 2427 3206 3210 3211 3212 3213 3214 32227 3223 3223 3223 3233 3235 3235 323	SUP SVC ADM ADM & EM BK EM BK W/O MS ENL PERS MESS EM BK W/O MS POST RESTAURNT EM BK W/O MS ENL PERS MESS EM BK W/O MS ENL PERS MESS EM BK W/O MS ADM GEN PURP GEN E DEV FAC EM BK W/O MS ADM GEN PURP CLO SALES BN HQ BLDG EM BK W/O MS CO HQ BLDG ADM GEN PURP COMM CENTER BOWLING CTR GYMNASIUM OPEN MESS SIG ADM BLDG EM MD BK EM BK W/O MS BOWLING CTR VET FAC P O MAIN BOQ MIL MALE HOSPITAL	221 575 609 614 609 178 7,680 2,626 2,626 1,451 905 1,894 820 1,317 560 1,695 273 821 519 918 1,718 1,363 2,451 2,005 2,451 1,363 2,451 2,005 2,451 1,363 2,451 2,005 2,451 1,363 2,451 2,005 2,451 1,653 1,938 1,157 1,653 1,938 1,157 1,653 1,938 1,106 1,379 3,423 3,712 1,097 1,288 1,441 2,195 2,112	141 368 450 430 450 125 5,683 1,971 1,943 1,944 1,814 1,814 1,814 1,943 1,943 1,943 1,943 1,943 1,943 1,943 1,943 1,943 1,943 1,943 1,944 1,172 2,533 2,375 1,995	======================================	608 1,580 1,208 1,407 1,208 409 8,213 3,475 2,808 2,149 1,340 2,026 1,214 1,950 1,813 404 1,956 1,359 2,141 2,026 1,359 2,141 2,621 2,143 328 583 577 795 714 1,768 1,196 682 851 3,475 2,144 2,144 2,144 2,144 2,144 2,144 2,146 1,956 1,359 2,147 1,956 1,359 2,148 1,768 1,196 1	3,019 3,019 3,019 3,019 3,019 3,019 3,019 6,038 9,057 6,038 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019 3,019		
3776 3780 3792	LIBRARY OPN MESS OFF MED ADM BLDG	696 1,475 886	445 1,032 567	250 442 319	1,031 1,820 1,313	3,019 3,019 3,019	5.25 9.28 6.69	1 1 1

Table 3-4. Set Back Savings, Kaiserslautern (continued)

BLDG FUNCTI	ON MBTU/YE	TION CONSUMF AR MBTU/YE	PTION SAVING EAR MBTU	S SAVINGS \$	\$	RES	IBER OF SET CON- OLLERS
3794 OPN ME 3809 LAB/AD 3810 SCHOOL 3812 CHILD 3813 EM BK 3815 EM BK 3818 BN HQ 3819 BLDGS 3820 ADM / 3821 SEBQ 3824 EM BK 3053 ORD AD 3083 RECR B 3413 SUP SV 110 POST R 162 EM BK 179 GP HQ 273 EM BK 275 EMM BK 275 EMM BK 275 EMM BK 275 EM BK 275 EM BK 275 EM BK 276 CO HQ 277 CO HQ 278 EM BK 275 EM BK 276 CO HQ 277 CO HQ 278 EM BK 275 EM BK 276 CO HQ 277 CO HQ 278 EM BK 275 EM BK 276 CO HQ 277 CO HQ 278 EM BK 275 EM BK 276 CO HQ 277 CO HQ 278 EM BK 275 EM BK 276 CO HQ 277 CO HQ 278 EM BK 279 EM BK 270 CO HQ 282 EM BK 281 CO HQ 282 EM BK 283 EM BK 284 EM BK 285 GEN IN 286 ADM GE 389 EM BK 280 EM BK 281 CO HQ 282 EM BK 283 EM BK 284 EM BK 285 GEN IN 286 ADM GE 389 EM BK 289 EM BK 280 EM BK 281 CO HQ 282 EM BK 283 EM BK 284 EM BK 285 GEN IN 286 ADM GE 380 EM BK 3810 EM BK	######################################	552 7 3,306 0 1,606 1 423 1 481 1 481 1 244 7 316 3 411 1 319 5 566 0 467 6 822 187 7 1,500 746 2 1,115 4 623 264 0 230 264 0 192 192 192 192 192 192 192 192		2,475 4,777 3,717 980 696 696 566 457 952 461 818 2,006 3,953 4,840 839 5,513 3,346 6,561 3,381 445 381 332 381 445 381 332 381 445 381 381 381 381 381 381 381 381 381 381	3,019 9,057 6,038 3,019	9.31 9.31 9.47 4.99 3.54 3.54 2.35 4.83 14.82 1.37 12.34 1.94	1 3 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	•	•	-	-	,		_

Table 3-4. Set Back Savings, Kaiserslautern (continued)

BLDG	FUNCTION	BASELINE CONSUMPTION MBTU/YEAR	REVISED CONSUMPTION MBTU/YEAR	ANNUAL SAVINGS MBTU	ANNUAL SAVINGS \$	COST \$		MBER OF SET CON- DLLERS
3104 3106 3113 3150	ADM GEN PURP ENL PERS MESS FE FAC POST CHAPEL	1,777 1,097 317 1,181	1,137 768 203 756	329 114	6,690 3,444 1,195 4,448	6,038 3,019 3,019 3,019	12.58 12.95 4.49 16.73	2 1 1 1
TOTAL	S		35	,402 21	5,511	413,640	1	137

Table 3-5. Reset Control Savings Shop and Warehouse, Kaiserslautern

BLDG FUNCTION	BASELINE CONSUMPTION MBTU/YEAR	REVISED CONSUMPT MBTU/YEA	ANNUA ION SAVIN R MBTU			SIR TR	MBER OF SET CON- OLLERS
2213 INFL MAT STHS 2219 GEN PURP WHSE 2225 CML FLD MT SH 2226 CARE & PRES SI 2227 GEN PURP WHSE 2233A ENG FLD MNT SI 2238 GEN PURP WHSE 2239 GEN PURP WHSE 2256 MIL BRIDGE FAI 2257 GEN PURP WHSE 2256 GEN PURP WHSE 2257 GEN PURP WHSE 2258 GEN PURP WHSE 2264 GEN PURP WHSE 2264 GEN PURP WHSE 2267 BOX & CRATE SI 2277 MNT SH WHSE 2267 BOX & CRATE SI 2277 MNT SH WHSE 2280 GEN PURP WHSE 2281 GEN PURP WHSE 2280 GEN PURP WHSE 2371 GEN PURP WHSE 2372 GEN PURP WHSE 2385 GEN PURP WHSE	MBTU/YEAR 3,153 3,013 2,029 1,963 470 1,971 2,786 3,166 987 2,664 3,994 1,977 945 646 8,782 2,101 9,239 H 2,381 1,900 1,900 2,635 2,635 2,237 1,094	MBTU/YEA 1,892 1,807 1,217 1,178 282 9,669 1,074 1,671 1,900 592 1,598 2,396 1,186 567 387 5,269 1,261 5,543 565 1,429 1,140 1,581 1,581 1,342 656	R MBTU 1,261 1,205 811 785 188 6,446 716 1,114 1,266 394 1,065 1,597 791 378 258 3,512 840 3,695 377 952 760 760 1,054 1,054 1,054 437	\$ ======= 9,625 9,195 6,193 5,992 1,434 49,183 5,466 11,656 9,664 3,012 8,132 12,189 6,035 2,886 1,973 26,802 6,414 28,197 1,551 9,963 5,798 8,042 9,358 4,576	\$ 2,760 2,760 2,415 3,450 690 18,978 2,760 3,105 1,380 2,070 4,830 5,175 3,105 2,070 1,725 17,253 4,140 10,006 2,070 2,760 1,035 1,035 1,725 1,380 2,760 1,380 2,760 1,380	SIR TR ======= 34.01 31.94 21.75 10.75 15.30 22.11 13.99 30.31 80.73 7.01 10.04 18.97 13.50 6.20 2.87 8.32 8.26 25.12 .79 28.67 62.12 49.62 65.11 26.18 25.34	OLLERS ===== 8 8 7 10 255 89 4614 159 650 1229 683 3548 4
2389 GEN PURP WHSE 2393 MOTOR REP SHO 2394 MOTOR REP SHO 2425 FE MNT SHOP 2433 AR DEL EQP MS 3222 MOTOR REP SHO	P 1,314 1,096 3,314	737 1,485 788 657 1,988 886	491 990 525 438 1,325 591	3,749 7,553 4,010 3,346 10,116 2,431	1,380 2,760 2,760 2,070 6,211 1,725	23.77 24.04 6.98 9.15 9.32 9.36	4 8 8 6 18 5

Table 3-5. Reset Control Savings Shop and Warehouse, Kaiserslautern (continued)

3234 MOTOR REP SHOP	BLDG	FUNCTION	MBTU/YEAR	REVISED CONSUMPTION MBTU/YEAR	MBTU	S SAVINGS \$	\$	SIR T	UMBER OF ESET CON- ROLLERS
3058 PO BRANCH 1,441 922 518 3,959 2,070 13.09 6 3401 QM REPAIR SHOP 4,956 2,973 1,982 15,126 5,520 24.08 16 3402 GEN PURP WHSE 1,242 745 497 3,792 1,035 36.36 3 3406 GEN PURP WHSE 2,861 1,716 1,144 8,733 3,450 21.31 10 3408 CALIBR & REP 2,513 1,508 1,005 10,514 3,105 26.13 9 3424 QM REPAIR SHOP 932 559 372 2,845 1,380 15.07 4 150 GEN PURP WHSE 2,825 1,695 1,130 11,821 3,105 30.91 9 175 MOTOR REP SHOP 994 596 397 4,162 1,035 33.34 3 270 OPS GEN PURP 638 408 229 2,403 1,035 14.04 3	3234 3247 3251 3252 3254 3255 3257 3278 3717 3719 3723 3724 3736 3737 3740 3800 3817 3008 3011 3012 3013 3016 3020 3041 3042 3043 3043 3055 3055 3055 3055 3055 3055	MOTOR REP SHO STHS / AUTO S GEN STOREHOUS MOTOR REP SHO MOTOR REP SHO FIRE STATION FE MNT SHOP GEN PURP WHSE MOTOR REP SHO	CONSUMPTION MBTU/YEAR ====================================	CONSUMPTION MBTU/YEAR	SAVINGS MBTU ====================================	S SAVINGS \$ ====================================	\$ 1,380 2,070 4,140 3,105 3,105 2,070 2,070 2,070 1,380 1,035 1,380 2,760 2,070 2,070 2,415 1,380 2,760 2,070 2,415 1,380 2,760 1,725 1,380 2,760 1,725 1,035 1,725 1,035 1,380 2,760 2,415	SIR T ====================================	ESET CON- ROLLERS 4 6 12 9 9 6 6 0 6 6 4 3 3 4 8 4 1 8 8 6 6 6 7 4 4 6 5 9 8 5 5 3 4 8 7 8 7
291 GEN STOREHOUSE 497 298 198 2,079 690 21.90 2	3058 3401 3402 3406 3408 3424 150 175 270 290	PO BRANCH QM REPAIR SHO GEN PURP WHSE GEN PURP WHSE CALIBR & REP QM REPAIR SHO GEN PURP WHSE MOTOR REP SHO OPS GEN PURP MNT SHOP	1,441 P 4,956 1,242 2,861 2,513 P 932 2,825 P 994 638 169	922 2,973 1 745 1,716 1 1,508 1 559 1,695 1 596 408 101	518 ,982 497 ,144 ,005 372 ,130 397 229 67	3,959 15,126 3,792 8,733 10,514 2,845 11,821 4,162 2,403 279	2,070 5,520 1,035 3,450 3,105 1,380 3,105 1,035 1,035 690	13.09 24.08 36.36 21.31 26.13 15.07 30.91 33.34 14.04 6.09	6 16 3 10 9 4 9 3 3

Table 3-5. Reset Control Savings Shop and Warehouse, Kaiserslautern (continued)

BLDG	FUNCTION	BASELINE CONSUMPTION MBTU/YEAR	REVISED CONSUMPTION MBTU/YEAR	ANNUA N SAVIN MBTU			RE	MBER OF SET CON~ OLLERS
310	MOTOR REP SHOP	1,364	818	 545	5,709	1,380	34.66	4
326	ELEC MNT SHOP	278	167	111	1,164	345	26.00	1
332	GEN STOREHOUSI		223	148	1,556	690	13.30	2
611	MSL ASY & TEST		206	137	1,441	1,380	.45	4
622	MOTOR REP SHOI		143	95	1,002	690	4.17	4 2
646	MOTOR REP SHOP	•	922	615	2,530	1,725	10.24	5 9
3000	WAREHOUSE	2,736		1,094	4,502	3,105	9.98	
3006	MOTOR REPAIR	902	541	361	1,485	1,380	4.23	4
3009	MOTOR REPAIR	783	469	313	1,288	1,380	2.04	4
3029	QM REPAIR SHOW	, , , ,	1,491	994	10,401	2,760	30.47	8
3114	MOTOR REP SHOP		1,360	906	6,919	3,450	14.32	10
3115	SKILL DEV GEN	245	147	98	749	690	2.10	2
3116	MOTOR REP SHOP		1,372	914	6,979	2,415	26.07	7
3117	MOTOR REP SHOP	,	1,458	972	7,417	2,760	23.38	8
2855	MOTOR REP SHOP		616	411	4,301	1,380	23.07	4
2859	MOTOR REP SHOP	•	1,043	695	2,860	2,070	8.93	6
2872	GEN PURP WHSE	632	379	253	1,930	1,035	12.45	3
2877	GEN STOREHOUS		253	168	1,289	690	12.50	3 2 3 2
2902	MOTOR REP SHOT		460	307	2,344	1,035	17.77	3
2909	GEN STOREHOUSI		176	117	899	_690	5.00	2
2910	GEN STOREHOUSI		175	117	894	690	4.91	2 2
2911	GEN STOREHOUSE		175	117	894	690	4.91	2
2912	GEN STOREHOUSE		181	121	925	690	5.49	2
2942	MOTOR REP SHOP	393	236	157	1,647	690	14.79	2
TOTAL	S		7	9,072	560,168	251,893		730

3.1.1.3. Lighting System Modifications

During a survey of the Kaiserslautern facilities, numerous inefficient lighting types were noted and the following actions were investigated:

- $\overline{\text{E1}}$ Replace existing fluorescent lamps and ballasts with high efficient fluorescent lamps and electronic ballasts.
- $\underline{E2}$ ~ Replace existing incandescent lighting fixtures with high efficient fluorescent lighting fixtures with electronic ballasts.
- $\overline{E3}$ ~ Replace existing mercury vapour 125 W and 250 W lights with high pressure sodium 150 W lights.

 $\underline{E4}$ - Replace existing mercury vapour 125 W and 400 W by high pressure sodium vapour 250 W lights.

Cost estimates were developed for each modification.

3.1.1.3.1. Modification, El

The illumination level will remain approximately the same. The proposal has been analyzed by computer, using the following construction costs:

a)	Fluorescent Lamp	(2)	\$ 2.81
b)	Electronic Ballast	(1)	\$32.50
c)	Labour		\$15.63

Total

\$50.94 say \$ 51.00

Related to the existing lighting demand, this is a total of \$ 510.00 per 1,000 W. The annual recurring savings will occur by reduction of the demand charges at \$ 70./kW. Since these electronic ballast do not require any starters there will be a non-recurring cost saving as following:

a) Starters per 100 W

- (2) \$1.17
- b) Labour per 100 W, 12 minutes

\$3.13

Total

\$4.30

Related to existing lighting demand this is a total of \$43 per 1,000 W. Replacement would be required every 4 years which results in a SPW factor of 0.76. The building affected are shown in Table E-2. The calculations shown in Table E-1 result in a total energy saving of 1,548 MWh/a equal to 17,967 MBTU/a with an overall SIR = 1.5.

3.1.1.3.2. Modification, E2

Replacing these incandescent lighting fixtures with high efficient fluorescent fixtures gains not only energy but also improves the illumination quality by approximately 150 percent. Energy savings are 65 percent related to a 100 W incandescent lighting fixture.

The construction costs will be as following:

a)	New fluorescent	light	fixture	2 x	32 W	(1)	\$43.00
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Total \$61.44 say \$62.00

Related to existing lighting demand this is a total of \$620 per 1.000 W.

Annual recurring savings will occur by reduction of the demand charges at \$70./kW. There will also be non-recurring savings on maintenance as following:

- a) Replacement of incandescent lamp every 1,000 hours, this means approximately 2,5 replacements per year.
 - 1) Lamp 100 W
- (1) \$0.80
- 2) Labor 15 Minutes
- \$3.90

TOTAL \$4, 70 x 2, 5 x 0, 93 (SPW) = \$10.93

- b) Replacement of fluorescent lamp every 7,500 hours, this means approximately every three (3) years.
 - 1) Lamp 36 W

- (2) \$2.81
- 2) Labor 15 Minutes

\$3.90

TOTAL $$6.71 \times 0.76 \text{ (SPW)} = 5.10

The total discounted non-recurring savings will be \$5.83 per 100 W related to existing lighting demand and \$58.30 per 1,000 W. The total number of incandescent lighting has been estimated throughout the community with a total of approximately 2675. See Table E-3.

This will result in the following savings:

Total demand 2675 each x 100 W = 267500 W = 267.5 KW.

Demand savings will be 267.5 KW \times 65 percent = 174 KW \times \$70./a = \$12,180/a.

Based on an average operating hours of 2,500 hrs./a the annual energy savings will be 174 KW \times 2,500 hours = 435 MWh/a, which is equal to 5,046 MBTU/a.

Construction cost will be 267.5 KW x 620 \$/KW = \$165,850.00The total discounted non-recurring savings will be 267.5 KW x \$58.30/KW = \$15.595.00.

Savings ratio will be SIR = 2.21

3.1.1.3.3. Modification, E3

Replacement of existing mercury vapour lights 125 W and 250 W by high pressure sodium vapour lights 150 W.

Some spaces are equipped with mercury vapour lights 125 W and 250 W which are inefficient related to high pressure sodium vapour lights (HPS). Replacing these lights with 150 W HPS lights will result in energy savings of:

a) Existing mercury vapour

250 W + ballast 16 W = 266 W

b) New sodium vapour

150 W + ballast 20 W = 170 W

96 W = 36 percent

The illumination level will remain approximately the same (Light current HQL 250 W = 13,500 LM/HPS 150 W = 14,000 LM).

The construction costs will be as following:

a)	HPS lamp 150 W	(1)	\$29.00
b)	Ballast	(1)	\$18.00
c)	Starter	(1)	\$12.00
d)	Labour		\$16.00

Total per 250 W installed load

\$75.00

This will be \$300.00 per 1,000 W located load. Demand savings will be \$70./a for each saved 1,000 W. There will be no non-recurring costs or savings.

The total existing 125 W and 250 W mercury vapour lights to be replaced by 150 HPS lights have been estimated throughout the community with approximately 1103 each. See Table E-4. This will result in the following savings:

Total demand 1103 x 266 W = 293,398 W = 293 KW

Demand savings will be 293 KW x 36 percent = 105 KW x \$70./a = \$7,350/a

Based on an average operating hours of 2,500 hours/a the annual energy savings will be $105 \text{ KW} \times 2,500 \text{ hours/a} = 262.5 \text{ MWh/a which is}$ equal to 3045 MBTU/a.

Construction costs will be 293 KW \times \$300./KW = \$87,900. This will be an actual unit cost per 150 W HPS of 79.69 US \$.

Savings ratio will be SIR = 2.54

3.1.1.3.4. <u>Modification</u>, <u>E4</u>

Replacement of existing mercury vapour lights 125 W and 400 W by high pressure sodium vapour lights 250 W.

Many spaces are equipped with mercury vapour lights 125 W and 400 W which are inefficient related to high pressure sodium vapour lights (HPS).

Replacing these lights with 250 W HPS lights will result in energy savings of:

a) Existing mercury vapour

(or 4 each 125 W)

400 W + ballast 25 W = 425 W (approx.)

b) New HPS

250 W + ballast 25 W = 275 W

Total

150 W = 37.5 percent

The illumination level will increase by 13.6 percent (MV = 22,000 LM/HPS = 25.000 LM)

The construction costs will be as following:

a) HPS lamp 250 W

(1) \$33.00

b) Ballast

(1) \$18.00

c) Starter

(1) \$12.00

d) Labour

\$16.00

Total per 400 W installed load

\$79.00

This will be \$197.5 per 1,000 W installed load. Demand savings will be \$70./a for each saved KW. There will be no non-recurring costs or savings.

The total existing 125 W and 400 W mercury vapour lights to be replaced by 250 W HPS lights have been estimated throughout the community with approximately 970 each. See Table E-4. This will result in the following savings:

Total demand 970 x 400 W = 388,000 W = 388 KW.

Demand savings will be 388 KW x 145.5 percent = 211.5 KW x \$70/a = 10,185/a.

Based on an average operating hours of 2,500 hours/a the annual energy savings will be 145.5 KW \times 2,500 hours/a = 363.75 MWh/a = 4,220 MBTU/a.

Construction costs will be 388 KW x \$197.5 = \$76,630The savings ratio will be SIR = 4.03.

3.1.1.3.5. <u>Results</u>.

Estimated Construction Cost, November 1983: 1,140,107 \$

Annual Energy Savings: 30,278 MBTU

Total First Year Dollar Savings: 143,518 MBTU

Discounted Energy Savings:

1,580,129 \$

Discounted Non Energy Savings: 590,030 \$

Total Net Discounted Savings:

2,170,169 \$

Discounted Savings Ratio: SIR = 1.95

L.A.DALY HANS DOENGES GMBH

ENERGY ENGINEERING ANALYSIS PROGRAM (EEAP)

PACKAGE NO. 14

KAISERSLAUTERN COMMUNITY

ENERGY SAVINGS, COST ESTIMATE,
AND LIFE CYCLE COST ANALYSIS BY BUILDING
ITEM: REPLACEMENT OF EXISTING FLUORESCENT LAMPS
AND BALLASTS BY HIGH EFFICIENT FLOURESCENT
LAMPS AND ELECTRONIC BALLASTS.

.TABLE: EI - ALL BUILDINGS

CONSUMPTION BEFORE (MILLION BTU) DISCOUNTED NOW RECURRING COST IN US\$ SAVINGS AFTER (MILLION 9TU) DISCOUNTED RECURRING COST IN US\$ NET DISCOUNTED SAVINGS IN US\$ CONSUMPTION BEFORE CONSTRUCTION COST IN US\$ INVESTMENT COST IN US\$ SAVINGS AFTER LEGEND FOR TABLES ON FOLLOWING PAGES DEMAND BEFORE SAVING DEMAND ANNUAL ANNUAL ANNUAL ANNUAL AC/MBTU AS/MBTU AC/KWh AS/KWh DB/KW DS/KW RCC/\$ NRC/\$ NDS/8 \$/33 \$/21

SAVINGS RATIO

L.A.DALY HANS DCENGES GMOH

EEAP PACKAGE 14, KAISERSLAUTERN, COMMUNITY SUMMARY ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

PROPOSAL E 1 / SC: 30%

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L.A.DALY HANS DOENGES GMDH

EEAP PACKAGE 14, KAISERSLAUTERN JGY 680 AND 741 DAENNER ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

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L.A.DALY HANS DCENGES GMDH

EEAP PACKAGE 14, KAISERSLAUTERN ,BANN GY 072 ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

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HANS DCENGES GMbH L.A.DALY

ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING EEAP PACKAGE 14, KAISERSLAUTERN JGY 298 ARMY DEPOT

1 / SC: 30% PROPOSAL E

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L. A. DALY HANS DOENGES GMDH

EEAP PACKAGE 14, KAISERSLAUTERN JGY 380 KLEBER ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING PROPOSAL E 1 / SC: 30%

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L.A.DALY HANS DOENGES GMbH

EEAP PACKAGE 14, KAISERSLAUTERN JGY 382 LANDSTUHL ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

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L. A. DALY HANS DOENGES GMDH

EEAP PACKAGE 14, KAISERSLAUTERN JGY 382 LANDSTUHL ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

PROPOSAL E 1 / SC: 30%

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AS/MBTU	4.0	93	85	85	20	52	32	29	92	92	85		7646	
AS/KWh	3432	8454	7337	7337	1716	4554	2730	5749	6570	6570	7337		659259	
DS/KW	1.20			2.01		1.74	1.50	2.01	1.80	1.80	2.01		195.60	
AC/MBTU	33	326	234	234	90	175	106	222	254	254	234	1	25494	
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L.A.DALY HANS DCENGES GMDH

EEAP PACKAGE 14, KAISERSLAUTERN ,GY 455 EQUIP SUPT CTR ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

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EEAP PACKAGE 14, KAISERSLAUTERN JGY 490 ESELSFUERTH OM FAC ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

02 13.6 388 96 451 4.08 11669 135 6936 6991 2602 444 10092 03 12.0 37440 434 3.6C 11232 130 6120 6169 2296 392 9472 08 9.1 260 26 302 2.73 7303 91 4641 4678 1741 297 6787 09 2.5 715C 83 0.75 2145 25 1275 1285 478 82 1865 TAL 37.2 109512 1270 11.1c 32854 381 18972 19123 7117 1215 28216	9r DG	D8/KW	AC/KW h	AC/MBTU	DS/KW	AS/KWh	AS/MBT	\$/22	\$/2I	RCC/\$	NRC/\$	NRC/S NDS/\$	SIR
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EEAP PACKAGE 14, KAISERSLAUTERN "GY 542 RHINE ORD BARRACKS ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING PROPOSAL E 1 / SC: 30%

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DS/KW	4	2.70		- 1		•				•	_	_	_				-	_		•	•	-	~	• • •	• • •	4 ,	•	\sim	~		•	_
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BLDG	147	1 6 5	7 (C	175	179	273	27.	\$ 1 U	575	281	288	280		062	262	310	7.13	200	535	336	339	777	# · # ·	246	347	369	370) + () ^		372	611	

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EEAP PACKAGE 14, KAISERSLAUTERN JGY 542 RHINE ORD BARRACKS ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

PROPOSAL E 1 / SC: 30%

81.06	D8/KW	BLDG DB/KW AC/KWh AC/MBTU	AC/MBTU	DS/KW	AS/KWh	DS/KW AS/KWN AS/MBTU	\$/33	IC/\$	RCC/S	NRC/\$	NDS/\$	SIR
622	6.5		216	1.95	5577	65	3315	6722	127.6	24.2	0.707	1 -
637		13156		1.38	3947	4) 4	7346	7365	† C & &	150	4040	* ~
959				1.05	3003	3.5	1785	1799	670	116	2611	7
9 9 0	16.4		544	4.91	14071	163	8364	8431	3137	536	12180	7 - [
695				1.50	4293	5.0	2550	2570	957	163	3720	7 - 1
701				1.61	4633	24	2754	2776	1033	176	4007	7
, 705				0.45	1287	15	765	771	287	6.5	1119	1.4
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TOTAL	TOTAL201.4	590422	9	60.42	60.42 177128	2057	102715	103538	38533	6576	6576 152463	1.4
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EEAP PACKAGE 14, KAISERSLAUTERN JGY 565 PANZER ELECTRICAL ENERGY SAVINGS AND CONSTRUCTION COST ESTIMATE BY BUILDING

OB/KW	DG DB/KW AC/KWh AC.	/ M8T	į	DS/KW AS/KWN AS/	MBTU	\$/22	IC/\$	RCC/S	RCC/\$ NRC/\$ NDS/\$	NDS/\$	SIR
9.4	219 96 36 40	25		6599	7.7	4794	4794 4832 714 720	1798	307	1798 307 6124 1.2 268 46 992 1.3	1.2
				,) 			•
	25636	297	в .	3.24 7591	3.24 7591 90	5508	5552	5508 5552 2066 353 7116 1.	353	353 7116 1.2	1.2
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Table E-2. Building Quantity Summary for E-1

GY 072	Bldg. No.	2615 2618	Fixtures	17 17	
		2619		_14_	
Total				····	48
GY 298 Total	Bldg. No.	2200 2227 2246 2256 2257 2277 2281 2293 2300 2303 2329 2362 2374 2388 2389 2410 2414 2418 2420 2422 2425 2426 2427	Fixtures	330 13 14 80 22 24 290 75 25 14 32 10 73 70 60 13 18 18 16 45 40 13 20	1,315
GY 380	Bldg. No.	3200 3206 3208 3209 3210 3211 3212 3213 3221 3222 3225 3226 3227 3229 3230 3231 3234	Fixtures	362 110 240 274 274 365 198 285 29 12 118 60 230 79 35 80	

GY 380 (continued)	3242 3243 3246 3247 3252 3254 3255 3266		130 102 198 45 20 33 45 130	
Total	. ** ** ** ** ** ** ** ** ** ** ** ** **			3,464
GY 382 Bldg. No.	3701 3702 3703 3704 3707 3716 3719 3736 3737 3741 3757 3758 3760 3762 3725 3263 3264 3265 3266 3267 3270 3271 3272 3274 3776 3792 3813 3815 3817 3818 3819 3820 3821 3823 3824	Fixtures	109 247 169 28 247 247 40 26 42 26 500 320 500 170 60 320 500 298 500 320 320 500 205 40 90 67 67 20 58 50 67 60 60 67	
Total	. ** ** ** ** ** ** ** ** ** ** ** ** **			6,520

GY 542 Bldg. No. 163 Fixtures 90 164 247 175 100 179 134 273 27 274 27 275 277 281 15 288 17 289 50 290 13 292 30 310 64 332 30 3310 64 3332 30 335 7 336 13 339 15 344 21 346 9 347 42 346 9 347 42 369 24 370 24 371 24 372 36 611 500 622 65 637 46 690 164 695 701 705 154 Total GY 565 Bldg. No. 3000 Fixtures 94	GY 455 Total	Bldg. No.	3007 3011 3012 3013 3030 3042 3043 3055 3758 3891	Fixtures	40 35 22 24 55 40 140 200 80 10
GY 542 Bldg. No. 163 Fixtures 90 164 247 175 100 179 134 273 27 274 27 275 277 281 15 288 17 289 50 290 13 292 30 310 64 332 30 3310 64 3332 30 335 7 336 13 339 15 344 21 346 9 344 21 346 9 347 42 369 24 370 24 371 24 372 36 611 500 622 65 637 46 669 690 164 695 701 705 154 Total GY 565 Bldg. No. 3000 Fixtures 94		Bldg. No.	3403 3408	Fixtures	120 91
3019	GY 542	Bldg. No.	164 175 179 273 274 275 281 289 290 290 332 335 336 347 369 370 371 372 611 622 637 646 695 701	Fixtures	90 247 100 134 27 27 27 15 17 50 13 30 64 30 7 13 15 21 9 42 24 24 24 24 24 24 24 26 36 500 65 46 35 164 50 54
3019	GY 565	Bldg. No.	3000	Fixtures	
TOCAT IV	Total	-			

GY 68 & 741 Bldg. No.	3100	Fixtures 329	
3	3101	329	
	3102	329	
	3103	329	
	3113	29	
	3115	20	
	3117	_24	
Total			1,389
GRAND TOTAL	* * * * * * * * * * * * * * * * * * * *	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	15.877

Table E-3. Building Quantity Summary

========	=========	=======	. = = = = = = = = = = = = = = = = = = =	========	=======
GY 298	Bldg. No.	2215 2229 2230 2232 2280 2306 2312 2363 2408 2409 2411 2412 2421 2421 2423 2419 2420 2426	each/100 W incandescent	12 24 24 10 110 52 89 58 61 19 63 63 63 63 14 16	
Total				 _	755
GY 382	Bldg. No.	3814 3880 3794 3800	each/100 W incandescent	45 74 70 96	285
GY 455 Total		3457	each/100 W incandescent	33	33
GY 490	Bldg. No.		each/100 W incandescent	118 55 245 120 130	668
GY 542 Total		026	each/100 W incandescent	49	49
GY 565 Total		3033	each/100 W incandescent	_14_	14
GY 741 Total		3150	each/100 W incandescent	<u>19</u>	19

Table E-3. Building Quantity Summary (continued)

=======	.========	=======		=========	=======
GY 744	Bldg. No.	2885 2909 2917 2918	each/100 W incandescent	6 7 12 32 40	
Total		2919 2921 2922		40 40 40	217
GY 374 Total		3188	each/100 W incandescent	<u>635</u>	635
GRAND TOTA	\L		*	- the the the the the the the the the	2,675

Table E-4. Buildings Quantity Summary for E-3 and E-4

			•	QUANTI	TIES
		ERC. EXIST.	HPS REPLACE	E-3	E-4
GY 298	2213	25-125	12-150	12	
	2219	44~125	22~150	22	
	2225	35~125	18~150	18	
	2226	15~250	15-150	15	
	2229	5~250	5~150	5	
	2230	5~250	5~150	5 5	
	2232	5-250	5~150	5	
	2238	32~400	32~250		32
	2239	42~400	42~250		42
	2240	8~250	8-150	8	
	2247	12-250	12-150	12	
	2248	25-250	25-150	25	
	2249	25-250	25-150	25	
	2251	25-250	25-150	25 25	
	2258	35~400	25-250	23	35
	2260	40-400	40~250		
	2264	40-400			40
	2267		40-250		40
	2268	16~400	16-250	0	16
		8-250	8-150	8	
	2288	18-125	9-150	9	
	2289	8-250	8-150	9 8 7	
	2306	14-125	7-150	/	
	2312	4-400	4-250		4
	2317	8-250	8-150	8	
	2318	8-250	8-150	8	
	2324	87-250	87 ~250	87	
	2330	8-250	8-150	8	
	2331	8-250	8-150	8	
	2335	8~250	8-150	8	
	2338	8-250	8-150	8	
	2339	8~250	8-150	8	
	2370	55-400	55~250		55
	2385	120~125	30-250		30
	2386	40~250	40~150	40	
	2387	40~125	20-150	20	
	2393	44-125	21-150	22	
	2394	12~125	6-150	6	
	2233A/2233E	83-400	83~250		 83
	2369A	24-250	24~150	24	
	2369B	85-400	85-250	_ ·	85
	2371A/2371E		260~250		260
	2372A/2372B		98-250		98
	2433	35~400	35-250		35
Total	- .00	55 150	55 250	464	855
				7 	000

Table E-4. Buildings Quantity Summary for E-3 and E-4 (continued)

				QUANT	ITIES
======	BLDG. NO.	MERC. EXIST.	HPS REPLACE	E~3	E-4
GY 455	3014 3040	12~250 3~400	12~150 3~250	12	3
	3041	52~400	52 - 250		52
	3042	7~250	7-250	7	
	3043	35~400	35~250	60	35
	3056 3058	60 - 250 16-250	60-150 16-150	60 16	
Total	3030	10 230	10-130	95	90
GY 490	3400	20-125	6-250	. ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	6
Total				0	6
GY 542	150	39-125	10-250	· Cor	10
	225	42~250	42~150	42	
	226 231	42~250 42~250	42-150 42-150	42 42	
	227	42-250	42-150	42 42	
	228	42-250	42~150	42	
	229	42~250	42-150	42	
	230	42-250	42-150	42	
	235	42~250	42-150	42	
	236 237	42 - 250 42 - 250	42~150 42~150	42	
	237 270	9~400	42~150 9~250	42	9
	630	124-250	124-150	124	9
Total				544	19
TOTAL G				464	855
	SY 455:			95	90
	Y 490:			0	6
G	SY 542:			544 =====	19 ====
GRAND T	TOTAL			1,103	970

3.1.2. Boiler Plants.

The Kaiserslautern Community is mainly heated by central boiler plants. The total fuel consumption of these plants was approximately 690,000 MBTU/a representing approximately 80 percent of the total FY 82 heating fuel consumption. The heating fuel consumption will be approximately constant between FY 82 and FY 87, due to the programmed building projects which will compensate for the decreasing trend as a result of the DEH energy conservation measures performed during FY 75 through FY 82.

DEH has programmed or under construction a number of boiler plant modifications that will improve plant efficiencies and also decrease costs by converting to more economical fuels. However, it is recommended the DEH review their programs of plant modifications and compare plant capacities with the future energy requirements that will result from the implementation of this study. If the ECIP and maintenance and repair projects are implemented, there will be a dramatic reduction in energy use. This would leave a number of the plants with a substantial excess capacity and a subsequent reduction in boiler efficiencies. This review must also be coordinated with the community development plans. The majority of the proposed ECOs analyzed have an SIR ratio of less than 1.0, due to the fact that the calculated energy savings gained by

than 1.0, due to the fact that the calculated energy savings gained by this ECOs are based on the energy consumption of the connected buildings after implementation of the proposed ECIP projects. Those ECOs with SIRs greater than 1.0, total less than \$200,000 and are included in Section 3.3.

3.1.3. <u>Distribution Systems</u>.

DEH has also extensive projects under construction or programmed for replacing all substandard heat distribution lines, which means that no further actions are required under this study.

3.1.4. District Heat.

The City of Kaiserslautern has a limited network of district heat with a total capacity of approximately 350 million BTUH. This is the same as the FY 82 demand for the U.S. Military Community. No spare capacity is presently available.

3.1.5. Energy Monitoring and Control System.

3.1.5.1. General.

The evaluation of installing an Energy Monitoring and Control System within the Kaiserslautern Community resulted in the project qualifying for ECIP criteria:

		ANNUAL SA	AVINGS	
PROJECT DESCRIPTION	COST	MBTU	\$	SIR
***************		========		=======
FMCC	41 020 400	41 500	210 005	
EMCS	\$1,830,428	41,520	310,925	1.9

3.1.5.2. Application.

The sections of the Kaiserslautern Community which have been studied for EMCS can be combined into three areas:

Area 1: GY 072 Bann

GY 382 Landstuhl Hospital

Area 2: GY 542 Rhine Ordnance Barracks

GY 744 Pulaski Barracks

Area 3: GY 298 Army Depot

GY 380 Kleber Kaserne

GY 455 Equipment Support Center

GY 490 QM FAC Eselsfuerth

GY 565 Panzer Kaserne

GY 680/741 Daenner Kaserne

Area 1.

The Bann Facility consists only of three major buildings and was not considered for EMCS application. The Landstuhl Hospital has been investigated for a stand-alone EMCS system. The master control room (MCR) is proposed to located in Building 3777. This would be System 1, a small EMCS.

Area 2.

Since GY 542 and GY 744 are still within the city limits, they have been only studied to be operated from the proposed master control room (MCR) in Building 3104, Daenner Kaserne.

Area 3.

All facilities within this areas have been studied to be operated from the central MCR in Daenner Kaserne. This would be system 2, a medium EMCS.

3.1.5.3. <u>Basis of Analysis</u>.

Each building has been analyzed on the basis of TM 5-815-2/AFM 88-36/NAVFAC DM 4.9 Energy Monitoring and Control Systems, Final Copy, May 1982 and HNDSP 83-049-ED-ME EMCS Cost Estimating Guidelines, February 1983.

Table EMCS-11 includes only those buildings with SIR 1.0 and above.

3.1.5.4. <u>System Configuration</u>.

Based on the remaining buildings with SIR 1.0 and above the EMCS has been layed out with the required Field Interface Devices (FID) and central components on the philosophy described in Application.

3.1.5.5. Software Functions.

The following software functions have been selected for the EMCS on the basis that local controls as described under Item 3.1.1.2. have first and EMCS has second priority. This means that the savings gained by EMCS are based on the annual heating consumption after the deduction of those savings gained by local controls.

3.1.5.5.1. Scheduled Start/Stop.

This function will not result in any further energy savings, other than those already gained by local controls.

3.1.5.5.2. Summer/Winter Operation.

This function shall shut down heating systems during periods where the outdoor temperature is above 15° C./59° F. Based on the computer simulation, a savings of 3.5 percent annual heating energy savings could be realized.

3.1.5.5.3. Optimum Start/Stop.

Experience has shown, that this function will result in additional annual shut-off periods of approximately 0.5 hours/day over the whole year, which results in 183 hours/a, with an annual heating saving constant of:

3.5 percent/2,394 hours x 183 hours = 0.27 percent

The electrical energy saving constant will be:

183 hours x 0.5 kW = 91.5 kWh/a for shut-off the heating recirculation pump.

This function will also be used to shut-off domestic HW-heater recirculating pumps (average 0.25 kW each) at non-consuming hours which represents a saving constant of approximately 0.73 percent of the annual heating consumption.

The electrical savings result in:

8 hours/day x 365 days x 0,25 kW/pump = 730 kWh/a.

3.1.5.5.4. <u>Duty Cycle</u>.

No savings can be gained for the type of buildings included in this project.

3.1.5.5.5. Day/Night Setback.

This function will not result in any further energy savings, other than those already gained by local controls.

3.1.5.5.6. Demand Limiting.

The savings constant for all GYs will be 70\$/kW/a. This EMCS function shall perform the following during high demand periods:

- Shut down of electrical domestic HW heater.
- Shut down of dryers.
- Shut down of ranges and other kitchen equipment.

This constant can be applied for each DHW-heater kW and for each dyer kW if those will be shut down during short high demand periods.

3.1.5.5.7. Lighting Controls.

The total lighting consumption of the Kaiserslautern Community in FY 82 was approximately 16,170 MWH. During site survey, it was observed that a total of 44 buildings were lighted during unoccupied operation, which represent approximately 11 percent of the total number of buildings. Experience has shown that local time clock controls are being by-passed by the overriding controls and that only a centralized EMCS control function will drastically reduce lighting consumption. It will be assumed that the electrical energy savings gained by this function will be eight (8) percent because these buildings are unoccupied about 75 percent of the time.

3.1.5.5.8. Maintenance Function.

The EMCS will provide continuous information over the status of the entire systems connected to it. It will instantaneously annunciate if local control functions are in overside (Hand) position, if pumps or control valves are in functional operation and will save energy and maintenance effort for this reason.

During a site survey at Hanau, in ten (10) percent of the total buildings, the control switch was found to be in the hand-position.

This would be a heating energy loss of approximately 10,000 MBTU/a. Based on the anticipated savings of 100,000 MBTU for night setback, this represents approximately five (5) percent of the total heating energy consumption after local controls have been installed. Experience shows that the percentage of control panels being in override (hand) position is much higher, especially after drastic energy conservation measures like room temperature in administrative buildings to be reduced to 18° C./65° F., or space temperatures in work shops to be 13° C./55° F. have been executed. For these reasons, this study uses a savings constant of five (5) percent for overall savings by better and instantaneous maintenance and monitoring possibilities.

3.1.5.6. Summary of Savings Constants.

FUNCTION

The following is a summary of savings constants.

HEATING ENERGY

=======================================			
Summer/Winter Oper.	(Heat) 3.5%	1,197 kWh/pump	
Optimum Start/Stop	(Heat) 0,27%	91.5 kWh/pump	
Demand Limiting			70\$/kW
Lighting Control		8 percent	
Maintenance	5.0%		•

ELEC. ENERGY

ELEC. DEMAND

Annual Savings, Total Heating Energy Saving Constant: 9.54% of the annual consumption.

Lighting Energy Savings Constant: 8% of the annual lighting consumption.

Electrical Energy Savings Constant for Each Heating Recirculating

Pump: 1,197 + 91.5 = 1,288.5 kWh = 14.95 MBTU

For each DWH recirculating pump: 730 kWh = 8.47 MBTU

Demand limiting savings constant: 70\$/kW

3.1.5.7. Construction Cost.

From the construction cost estimate the construction cost of the EMCS system is \$1,807,830.

3.1.5.8. Discounted Savings Ratio.

The SIR is 1.9 and thus does qualify for ECIP.

L.A.DALY HANS DOENGES GMBH

ENERGY ENGINEERING ANALYSIS PROGRAM (EEAP)

PACKAGE NO. 14

KAISERSLAUTERN COMMUNITY

ENERGY SAVINGS, COST ESTIMATE, AND LIFE CYCLE COST ANALYSIS BY BUILDING ITEM: ENERGY MONITORING AND CONTROL SYSTEM (EMCS) TABLE EMCS-II: ONLY BUILDINGS WITH SIR 1 AND ABOVE

LEGEND FOR TABLES ON FOLLOWING PAGES

		LEGEND FUR LABLES ON FULLOWING PAGES
EW/KH		ELECTRIC DOMESTIC HW HEATER CAPACITY IN BUILDING
DR/KW		RYER CAPACITY IN BUILDING
ZONE	•	ING
ΩÞ		:
AD	•	ANALOG POINT
HAS/MBTU		HEATING ANNUAL SAVINGS
EAS/MBTU		ELECTRICAL ANNUAL SAVINGS
IDCC/S		INSTRUMENTS - DIGITAL CONSTRUCTION COSTS
IACC/S		INSTRUMENTS - ANALOG CONSTRUCTION COSTS
MCC/\$		MUX CONSTRUCTION COSTS
TCC/\$.	•	TOTAL CONSTRUCTION COSTS
IC/S	•	INVESTMENT COSTS
RCS/S		RECURRING SAVINGS
NRC/\$	•	NON RECURRING COSTS
NDS/8	•	NET DISCOUNTED SAVINGS
SIR	•	SAVINGS RATIO

HANS DOENGES GMBH L.A.DALY

EEAP PACKAGE 14, KAISERSLAUTERN, GY 293 ARMY DEPOT EMCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS 3Y BUILDING

TABLE: EMCS-II

230 16.0 0.0 2 9 3 213 0.0 0.0 1 9 4 225 220 0.0 1 9 4 238 3.0 0.0 1 9 4 356 0.0 0.0 1 9 4 556 0.0 0.0 1 9 4 557 0.0 0.0 1 9 4 657 0.0 0.0 1 9 4 657 0.0 0.0 1 9 4 657 0.0 0.0 1 9 4 658 0.0 0.0 1 9 4 659 0.0 0.0 1 9 4 650 0.0 0.0 1 9 4 651 0.0 0.0 1 9 4 652 0.0 0.0 1 9 4 653 0.0 0.0 1 9 4 654 0.0 0.0 1 9 4 655 0.0 0.0 1 9 4 656 0.0 0.0 1 9 4 657 0.0 0.0 1 9 4 658 0.0 0.0 1 9 4	191 100 150 31 144 45 129 45	2325								1
12.0 12.0 13.0 13.0 13.0 13.0 13.0 13.0 10.0			3349	4212	10586	10718	10203	2783	12007	0 0
72.0 3.0 3.0 3.0 0.0 0.0 0.0 0.0 0		2325	2199	3356	8080	8131	0	2039	14789	
72.0 3.0 3.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	129 45	2325	2199	3356	6080	8131	3826	2039	187.57	2
12.0 0.0 1 9 3.0 0.0 1 9 3.0 2.0 1 9 0.0 0.0 1 9 0.0 0.0 1 9 12.0 0.0 1 9 12.0 0.0 1 9 12.0 0.0 1 9	• • • • • • • • • • • • • • • • • • • •	2325	2199	3356	8080	8131	1275	2039	14665	1,7
3.0 0.0 1 9 3.0 2.0 1 9 0.0 0.0 1 9 0.0 0.0 1 9 12.0 0.0 1 9 12.0 0.0 1 9 12.0 0.0 1 9	13	2325	2199	3356	8363	3131	7552	2039	19617	2 3
3.0 2.0 1 9 0.0 3.0 1 9 0.0 0.0 1 9 0.0 0.0 2 9 12.0 0.0 1 9 12.0 0.0 1 9 12.0 0.0 1 9	36. 47	2325	2199	3356	8080		1913	2039	11047	
0.0 0.0 1 9 0.0 0.0 1 9 0.0 0.0 2 9 12.0 0.0 1 9 12.0 0.0 1 9 12.0 0.0 1 9	132· 55	2325	2199	3356	8080		3189	2039	17405	2.1
0.0 0.0 1 9 0.0 0.0 2 9 12.0 0.0 3 9 1 12.0 0.0 1 9	136. 33	2325	2199	3356	8080	3131	0	2039	18305	2.2
0.0 0.0 2 9 0.0 0.0 1 9 12.0 0.0 1 9 12.0 0.0 1 9	126 . 51	2325	2199	3356	8 3 8 3	8181	0	2039	13399	9 .
0.0 0.0 1 9 12.0 0.0 3 9 1 12.0 0.0 1 9 5.0 0.0 1 9	132. 73	2325	3349	4212	10586	10718	0	2783	19743	9
12.0 0.0 3 9 1 12.0 0.0 1 9 5.0 0.0 1 9	116 45	2325	2199	3356	8060	8131	0	2039	12072	7.1
12.0 0.0 1 9 5.0 0.0 1 9	. 9	2325	5 499	5068	13092	13256	7652	3527	48350	3.6
5,0 0,0	133 60	2325	2199	3356	8080	3151	7652	2039	22231	2.7
	~	2325	2199	3356	8080	6151	3189	2039	46745	5.7
6.0 0.0 1 9	65 37	2325	2199	3356	8080	8131	2551	2039	9034	1,1
12.0 0.0 1 9		2325	2199	3356	8080	3131	7652	2639	11246	
0.0 0.0 3 9 1		2325	2499	5068	13092	13256	C	3527	15387	-
12.0 0.0 1 9		2325	5199	3356	8080	8181	7652	2039	21508	2.6
4.0 0.0 1 9		2325	2199	3356	8080	8181	2551	2039	8220	1:0
0.0 0.0 1 9		2325	2199	3356	8280	3181	3826	26.39	19714	7.0
0.0 0.0 3 9 2		2325	8799	6730	18104	18330	0	5015	115100	. ~
0.0 0.0 4 9 1	-	2325	7149	2924	15593	15793	0	6271	22934	7.
12.0 0.0 4 9 1	258 104	2325	7149	5924	15598	15793		4271	34973	2,2
12.0 0.0 1 9	€)	2325	2199	3356	8.38.3	8131	7652	2039	14126	1.7
12.0 0.0 1 9	203 c3	2325	5166	3356	5080	3131	7652	5039	29480	3.6
				,	•	- ;			1	
+01 C72 14 C*2 D*C*1 1410	2001 0684	58125	81575	97596 2	742096	245122	93739	62879 (611337	5.4

L.A.DALY HANS DOENGES GRBH

ÉEAP PACKAGE 14, KAISERSLAUTERN, GY 380 KLEBER EMCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS 3Y BUILDING

31.06.	EN/KE	ILDG. EW/KW DR/KW ZONES	ZONES	90	AP	HAS/MBTU	EAS/HBTU	1000/1	IACC/S	HCC/S	TCC/3	1C/1	RC 5 / \$	NRC/S	NDS/3	9 7 2
3200	0.0	144.0	•	٥	16	600	751	2136					• • • • • • • • •			; ;
3231	0.0	10.0	•	0				6262		7765	15598	15793	91329	4271	166822	10.5
1001			۰,	٠ ،	• •	9 1	*	6363	2199	3350	8080	8131	6377	2030	11881	7
1	•	•	•	>	7	7	**	2325	343	4212	10586	10718		4070	- (•
2000))	0.0		0	.,	213	£ 3	2325	2100	7322			•	6677	61171	-
3209	0.0	10.0	7	0	æ	200		100	6	000	200	8181	0	2039	13939	1.7
3210	0.0	100	, ~	۰	•	3 6	2	6267	2 2 4 4	4212	10586	10718	6377	2783	21620	^
* 2 4 2			٠,	•	9	נים א	113	2325	2499	5068	13092	13256	4 177	15.37	2 4 4	•
7	0	20.0	٠,	-	27)	147	106	2325	0712	4212	10501	4 6 6		7766	ACC 1 2	•
3224	13.0	0	~	0	ng	171	ò			3 1 3 1	0000	21.01	75427	2783	35004	3.2
3225	6.0	· c		. c	٠,		9 (()()	7477	4212	10586	13718	11479	2783	2444	
7 7 7 7		•			•	_		2325	2199	3356	8080	2121	4647	20.00		•
755	•		_	~	. 7	128	7.8	2125	2100	7322			2	£ C 7 A	24420	
3235	0.0	0.49	-	9	•	417		4 6		0 0 0	8080	3161	0	2039	17227	2.1
7761		2	. ~	٠ ,	P 6	٠ ،	721	6363	2199	3356	6080	3131	3325	2030	15551	•
	•	0.00	••	>	17	115	7	2325	6711	4212	1055	10710		10	* 1	
3640	0.0	18.0	~	0	17)	161	ď	1 1 1		4 (0 70	15677	2/83	31153	5.0
3251	0.0	0	-	0	٠.		3 1	5 2 5 3	7 7 7	÷ 212	10586	10718	11479	2783	23316	7
2363			- ,	• ‹	,	613	-;	2325	2199	3356	8080	3131		2020	7 7 7	
9 1 2 2	2		_	>	•	165	7.7	2325	2103	116.	100			* C O 3 A	7040	•
2524	0.0	0.0	_	¢.	-,	165	<u> </u>	2010		3 .	0000	20	¬	2039	9307	-:
3265	0.0	0.0	-	0	٠.,		3 (6 3 6 3	6617	3330	8080	3131	0	2039	9963	1.2
1204			• •	٠,		ָּהַ הַ	3	2325	2199	3356	8080	8131	c	2010	11060	
	•	2	-	>	*	Š	~P	2325	2103	7511	000		•	1 1		•
36/8	٠ •	٠ •		0	•	107	(7	3676		3 .			>	2039	11/44	7
					,		•	(26)	* * * * * * * * * * * * * * * * * * * *	2336	8080	8181	0	2039	12355	.5
		*****	1 1 7 1 5 1 4	1			*****									
TOTAL	24.0	270.0	30.1	71 1	120	3109	1395	44175	50311	7 4 6 0 7				•		
•		1 1 1	1 1111	•	;				- 7		2016	18 254E	137484	46925	478561	٧.

L.A.DALY HANS DOENGES GMBH

EEAP PACKAGE 14, KAISERSLAUTERM, GY 455 EQUIP SUPT CTR EHCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS 3Y BUILDING

07	EW/KW DR/KW ZONES	90	A P	HAS/HBTU	EAS/HBTU	IDCC/8	1 AC C / 3	NCC/\$	TCC/8	IC/\$	RC 5 / 5	NRC/S	NOSVE	612
7	٥	•	7	111111111111111111111111111111111111111										< ! ? !
	٠ ٥		٠.		<u> </u>	6262	6617	3356	8080	6131	7652	2039	16555	•
- ,	•		*	200	63	2325	2199	3356	8080	8121	7452	0200		•
6	c		*	114	3.6	2325	2100	7721				4000	0000	7.7
-	•		4	145		1000		1	0000	2 3	2326	2039	10772	1.3
			٠.		C 1	6767	×1.7	3356	8080	8131	0.38	2019	6242	-
~ (•		7	918	32	2325	2199	3356	8080	A141	7652	2010	37,76	• ;
~	0		*	158	57	2725	2100	7322	0 0		3 ()	£034	0 5 7 7	7.7
0 ~	0		:4	157		100	4413	0000	8320	9191	15305	2039	31636	30 M
	٠.		, .	2	S >	5252	3349	4212	10586	10716	O	2783	18252	. +
	•		*	2		2325	2193	3356	8080	1212		0.00	1 4	- (
-	^		. 7	95	67	2325	2100	7322			•	6000		0:
0	0		4	C		100		0 7 7 7	9090	5181	0	2039	10151	1.2
	٠٠		٠.		•	5 5 5 5	5188	3356	8080	8 8 8 1	7652	2039	11428	4
.	•		*	100	6	2325	2199	3356	8080	×124	1011	0 1 0 0		•
-	ņ		٠,	40.5	4.7	2176		3 6		3	2 .	202	14007	1.7
-	0		٠,		•	(202	617	2220	0202	8131	319	2039	12206	1.4
	٠ ،		,	<u> </u>	כי	2325	2199	3356	8080	8131	C	20.40	1287	
-	>		.7	50	£	2325	2199	1350	חאהא			, ,		•
۰ -	0		-1	0.0	~	3175				-	>	VC 0.2	45/5	-
•			•	3	<u>.</u>	6363	6617	3356	8080	3131	. 7052	2039	16937	2.0
**********				************										•
15 135	135		. 9	1977	552	34375	3453'5	51196	123706	125252	40.244	11200		
	:	•	•	1	1 1 1 1 1 1							775.	23 (37)	Σ: - !

L.A.DALY HANS DOENGES GABH

EEAP PACKAGE 14, KAISERSLAUTERN, GY 499 ESELSFUERTH GN FAC EHCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS 3Y BUILDING

2 9 3 314 111 2325 3349 4212 10586 10718 0 2783 34950 2 9 3 133 83 2325 3349 4212 10586 10718 3826 2783 34950 1 9 4 161 40 2325 2199 3356 8080 8181 7652 2039 19161 1 9 4 61 23 2325 2199 3356 8080 8181 7652 2039 19161 2 5 5 758 295 11625 14295 18492 45412 45979 15304 11643 100259	T.	7 1 7	W X / AC	TOMES	ć	•											
2 9 3 314 111 2325 3349 4212 10586 10718 0 2783 34850 2 3 133 83 2125 349 4212 10586 10718 3826 2783 34850 1 9 4 161 40 2325 2199 3356 8080 8181 7652 2039 19161 1 9 4 61 23 2325 2199 3356 8080 8181 7652 2039 18214 2 2 2325 2199 3356 8080 8181 7652 2039 18214 1 9 4 61 23 2325 2199 3356 8080 8181 7652 2039 9173 7 65 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			•		5	;	143/4B1U	EAS/MBIU	1000/5	IACC/S	MCC/S	TCC/\$	10/3	RC 5 / 3	113C/3		SIR
2 9 3 133 83 2125 349 4212 10380 10718 3826 2783 34850 10 2783 34850 10 2783 34850 10 2783 34850 10 2783 19361 10 9 4 161 40 2325 2199 3356 8080 8181 7652 2039 19161 10 9 4 01 23 2325 2199 3356 8080 8181 7652 2039 18214 10 9 4 01 23 2325 2199 3356 8080 8181 7652 2039 9173 10 9 4 1625 11625 14295 18492 45412 45979 15304 11043 100259	0.0 0.0			~	٥	າ	314	111	2325	43.0	, ,	1	* * * * * * * * * * * * * * * * * * * *				1 1
1 9 4 161 40 2325 2199 3356 8080 8181 7652 2039 19161 1 9 4 61 23 2325 2199 3356 8080 8181 7652 2039 19161 1 9 4 61 23 2325 2199 3356 8080 8181 7652 2039 19161 1 9 4 61 23 2325 2199 3356 8080 4131 3426 2039 9173 1 45 25 758 295 11625 14295 18492 45412 45979 15304 11643 100259				~	•	'n	133	· œ	2125	* * * * * * * * * * * * * * * * * * *	7 7 7 7	0000	81701	0	2783	34950	3.2
1 9 6 8181 0 2039 19161 1 9 6 818 7652 2039 18216 1 9 6 61 23 2325 2199 3356 8080 8181 7652 2039 18216 2 2 2325 2199 3356 8080 8131 3426 2039 9173 7 65 25 758 296 11625 14295 18492 45412 45979 15304 11643 100259				-	•	7	1 4 4	3 -	7777	A 400	7175	10586	10718	3826	2783	18861	1.7
1 9 4 61 23 2325 2199 3356 8080 8181 7652 2039 18214 8080 4131 3826 2039 9173 7 45 25 758 296 11625 14295 18492 45412 45979 15304 11683 100259					• 0	٠.	2 6	? ;	2323	5183	3356	8080	8181	0	2039	19161	~
7 45 25 758 296 11625 14295 45412 45979 15304 11043 100259				- •	• (•	70	5.5	2325	2199	3356	8080	8181	7652	2030	18217	
7 45 25 758 296 11625 14295 18492 45412 45979 15304 11043 100259				-	•	*	.	23	2325	2199	3356	8080	4131	3820	2030	010	7.7
25 758 296 11625 14295 18492 45412 45979 15304 11643 100259	1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		•		1	1		:) }	:	:
\$52001 \$0011 \$0001 \$4200	TOTAL 24.0 0.0	0.0			45	25	758	295	11625	14295	18492	45412	. 5070	16 20 4			
		1 2 1		;			1 1 1 1 1 1 1						4746	*000	1023	100259	2.1

L.A.DALY HANS DOENGES GMBH

EEAP PACKAGE 14, KAISERSLAUTERN, GY 542 RHINE ORD BARRACKS EHCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS BY BUILDING

31.06.	EW/KW	EW/KW DR/KW ZONES	ZOWES	00	AP	HAS/MBTU	EAS/MBTU	IDCC/S	IACS/S	HCC/\$	TCC/S	10/\$	RC S / \$	NAC/S	NDS/\$	SIR
150	3.0		~	0		122	~	3676	10/25							:
		•	, -	. (•	3 (7	7779	A * C C	7174	10245	1078	1915	2783	16640	
701	•	•	·i	>	~	150	100	2325	3349	4212	10586	10718	10111	2781	1017	,
103	0.0			0	4	4.	27	2725	2100	7311					*	•
141	<			•	•	;	•		4 4 7 4	22.00	0000	0 0	5	203	9321	<u>:</u>
• ·	֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓		4	•	77	116	7	2325	3349	4212	10586	10718	-	2783	16906	-
2	24.0			0	- 🏲	63	7.5	2325	2100	1154	0808		16 100			• •
3.10	0,0		-	0	٠	7.0	i (0	2020	X C O 2	7 4 4 7	•
			- ,	•	,	0.	î	< 35 2	2199	3356	8080	8181	0	2039	0000	-
=	•		_	0	. •	23	116	2325	2100	7511	Ca Ca		3664			,
2	0		-	O	•					1	3	0	200	2024	9626	-
	3		•	•	*	60	50	5252	2199	3350	3080	8131	~	2030	10370	-
0,0	0.21		_	۰	•	56	20	2425	2100	7311	0000	40.43				•
200	7		•	c	•			3 6		7	2000	0	7007	502	13183	-
;	•		•	•	•	C n	77	5252	2199	3356	8080	8131	3507	2039	13281	1.6
1																•
						1 1 1 1 1 1 1 1	111111111			1 1 1 1 1 1 1 1 1				1 1 1 1 1	1 1 1 1 1 1 1	
TOTAL 47.0	67.0	31.5	7	90 52	25	836	955	23250	26740	35128	98313	89421	50059	22622	156315	1.7
•		? ! ! !	1 1 1	,	1		111111111111111111111111111111111111111									•

L.A.DALY HANS DOENGES GABH

ÉEAP PACKAGE 14, KAISERSLAUTERN, GY S65 PANZER EHCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS 3Y BUILDING

3700	EW/KW	SLDG. EW/KW DR/KW ZONES	ZONES	DP	A P	HAS/HBTU	J EAS/HBTU	10001	IACC/\$	MCC/3	100/1	10/8	RC 5 / \$	NRC/S	NDS/8	51.8
0002			•	•	į .	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1						1 1 1 1 1 1		1 1 1 1 1 1	
2000	2.3		-	>	*	135		2325	2199	3356	8080	1.0	1275	2010	9760	-
3001	0.0	0.0	~	•	٠.	. 112	143	2325	6788	4212	10586	10719	400		7	• ,
-3002	0.0		P.	0	*	102		2116	22.0				2063	5673	12424	-
¥002			, -	٠ ،	•			6363	A + C - C - C - C - C - C - C - C - C - C	7175	10586	10718	3826	2783	15845	-
0000	0		٠,	•	n	102		2325	37.5	4212	10586	10718	7828	2781	15875	
7005	0.0		~;	0	20	102		2125	0712	1313	1050) t	200	7000	-
2002	13.0		•	ď	~				P 1		0000	200	3340	6783	12845	-
			• •	• (•			7373	~ 61.7°	3356	8080	3131	7552	2039	15754	,
3067	•		-	•	.7	155		2325	2199	3356	8080	8181	11479	2039	21593	2.6
	1 1 1			1	1 5 2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1										, }
TOTAL	56.0	0.0	=	63	7.7	818	. 764	16275	21393	26616	46584	47.15	35710	4737.0		
•	!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!	1 1 1 1	;	•				1					01000	4571	*	-

L.A.DALY HANS DOENGES GMBH

EEAP PACKAGE 14, KAISERSLAUTERN, GY 680 AND 741 DAENNER EMCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS BY BUILDING

31.06.	EW/KW	DR/KW	SLOG. EW/KW DR/KW ZONES	00	AP H	HAS/HBTU E	EAS/HBTU	IDCC/3	IACC/ \$	MCC/S	100/18	10/8	RC S / \$	NRC/S	NDS/8	SIR
3150	0.0	0.0	-	٥	*	31	27	2325	2199	3356	8080	8181		2010	808	
3100	0.0		~;	۰	70	151	115	2325	1349	4212	10586	10718	45314	7787	67110	
1101	0.0	54.0	^1	۰	ᠤ	145	116	2325	3349	4212	10585	10718	34430	2783	02675	,
3102	0.0		2	٥	77)	162	116	2325	3349	4212	10566	10718	34435	2783	56938	2.5
3103	0.0	•	7	٥	ጥ	162	116	2325	3349	4212	10580	10718	30610	2783	53112	,
3104	0.0		^1	•	~	119	102	2325	3349	4212	10586	10718	0	2783	16667	
3106	0.0		-	6	٠,	8	41	2325	2199	3356	8080	8181	0	2039	9716	
5107	0.0		-	٥	٠,	75	44	2325	2199	3356	8083	8181	3820	2039	13091	1,6
3113	25.0			٥	•	22	. 29	2325	2199	3356	8080	8151	15943	2039	18029	2.2
3114	21.0			Φ.	٠,	136	53	2325	2199	3356	8080	8131	13392	2039	26657	
3116	0.9		-	٥	. •	137	23	2325	2199	3356	8080	8181	3826	2039	17140	
3117	12.0			٥	.†	1+7	23	2325	2199	3356	8080	3181	7652	2039	21980	2.6
					***************************************	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1					1				
TOTAL		64.0 234.0	17 103	103	63	1418	794	27900	34633	44552	44552 109490	110857	190035	29138	364340	3.2

L.A.DALY HANS DOENGES GMBH

EEAP PACKAGE 14, KAISERSLAUTERN, GY 744 PULASKI BARRACKS EMCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS BY BUILDING

al 36.		EW/KW DR/KW ZONES	ZONES	d O	A P	HAS/MBTU E	EAS/H3TU	IDCC/5	IACC/S	HCC/S	100/8	10/1	RC S / \$	NRC/S	\$ /5 QN	STR
2855			-	۰		79	7 6	2010		****	1 1 1 1 1		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
D A A O			•	٠ ،	٠.	P (9 1	6 2 6 3	4417	2220	2020	8181	1275	2039	6190	1.0
3 1			-	>	+	2	20	2325	2199	3356	8080	R131	02Y77	0100	7 10 12	
7/97			_	0	.,	204	57	2126	2100	7 2 7 2			3	4003		0
2879			-	0	• - •	6/4	•		2117	0000	9080	8181	0	2039	20995	2.5
75.00			••	• •	•	• !	C \$	(262	4467	3356	8080	8131	0	2039	15215	α,
9 0			_	•	•	7,	4	2325	2199	3356	8080	2121	4 (77	2010		
0687				•	7	147	57	2010	0010				1 1 0	¢03%	21373	9.7
2895			-	•	٠.		; ;	7 7 7	617	2220	8080	6181	6377	2039	21593	2.6
0000	•		- •	• (+	761	-	2325	2199	3356	8080	8181	G	2030	1855	
30436			_	•	*	94	3.1	7725	2100	7321			•		0 0	7.7
× 2915	•		-	0	-1	•		1 7		7 1	0000	0	6/911	6507	15722	•
3000		Ī	• •	٠,	• .	- :	c,	5252	5165	3356	8080	8131	22957	2030	21283	
			_	>		147	5,	2325	2199	1150	0000					9
8767		•	-	0	~1	11.7	3 /			1		0	0 2 5	503	21293	7.
03.60		•	•		٠.		7	6767	6617	3220	8080	8131	6377	2039	21501	7 .
	•			•	*		*	2325	2199	335ò	8080	3191	4 4 7 7	20.00	24507	
5433			_	~	.,	8	7	2725	2100	7322	1000				6 1 7 7 3	•
							•			211	0000	200	7697	2039	12620	1.5
1 1 1	110000	***					•									
TOTAL	400				(,						1 4 2 3 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1
	2007-14-0-	•	2 !		2	1494	510	30225	28587	43c28	105040	106353	119367	26507	273605	
			,		:									Ī	7007	7

L.A.DALY HANS DOENGES GREH

LEAP PACKAGE 14, KAISERSLAUTERN, GY 382 LANDSTUHL EHCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS 3Y BUILDING TABLE: EMCS-II

SIR	2.5		2	2,5		1.0	0	. 8	1.7	7.	2.1	-	<u>-</u>	-	6	6	1.2	~	1.7	2.2	-	1.2	-	2.1	1.5
8/5QN	37634	10733	35293	37634	13891	8627	8331	15079	18399	18399	17043	9503	9516	9195	16061	16061	10334	14207	19225	18463	9200	10335	9314	17643	12487
NRC/S	2783	2783	2783	2783	2039	2039	2039	2039	27.83	2783	2039	2039	2039	2039	2039	2039	2039	2783	2733	2039	2039	2039	2039	2039	2039
RC S / S	22957	0	22957	22957	7652	3189	1913	7552	7652	7652	O	0	0	O.	0	0	0	0	0	0	0	0	0	0	0
10/8	10718	10718	10718	10718	3181	8191	8181	3191	10718	10718	3131	8181	8181	3131	3181	8181	8131-	10718	10718	8131	6131	8181	8181	3131	8181
100/5	10586	10586	10585	10586	8080	8080	8080	8080	10586	10586	8080	8080	8080	8080	8080	8080	8080	10586	10585	8080	8080	8083	8 080	8080	8060
MCC/\$	4212	4212	4212	4212	3356	3356	3356	3356	4212	4212	3356	3356	3356	3356	3356	3356	3356	4212	4212	3356	3356	3356	3356	3356	3350
IACC/S	3349	3349	3849	3349	2199	2199	2199	2199	3349	3349	2199	2199	2199	2199	2199	2199	2199	3349	3349	2199	2199	2199	2199	2199	2199
1000/8	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325	2325
EAS/MBTU	76	70	26	26	35	5 \$	35	42	132	132	142	83	66	83	142	142	85 83	4.3	109	. 125	66	66	& 3	142	82
HAS/MBTU E	196	156	159	196	102	72	104	115	105	105	134	114	101	105	169	109	123	5 2 9	258	221	96	114	111	194	162
APA	ю	:	70	m	٠,	, \$	٠,	J	47	77)	4	و.	4	.,	•	•	.,	70	:0	٠,٢	.,		· P	•	~ T
90	•	٥	٥	(A)	٥	0	•	c	٥	٥	ᠬ	0	Φ.	•	Φ.	0	•	٥.	٥	٥	O.	<u>۰</u>	Φ.	•	٥
ZONES	~	~	~	~1	-	-		-	~	~1	-		-		-		_	~,	~ ;	-	-	-	- -		
DR/KW	36.0	0.0	36.0	36.0	0.0	5.0	0.0	0	12.0	12.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0	0.0	0.0	0.0	0.0	0.0
EW/KW DR/KW ZONES	0.0	0.0	0.0	0.0	12.0	0.0	3.0	12.0	0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
3106.	3702	3703	3707	3716	3717	37.20	37.42	3740	3754	3750	3757	3758	3759	3760	3761	3762	3704	3765	3756	3707	3759	37.70	57.71	3772	3775

L.A.DALY HANS DOENGES GMBH

EEAP PACKAGE 14, KAISERSLAUTERN, GY 382 LANDSTUML EMCS POINT COUNT, SAVINGS, COSTS AND LIFE CYCLE COST ANALYSIS 3Y BUILDING

31.36.		DR/KW	20NES	90	4		HAS/HBTU EAS/HBTU	10CC/\$	IACC/S	MCC/S	166/5	10/8	RC S / 3	NRC/\$	NDS/\$	SIR
3800	1	0.0	12.0 0.0 1	٥	7		17	2426	2400	1361			•			
3809	0.0	2.0	-7	0	12.	299	171	2125	0075	9 4 6 4	12002	8181	7552	2039	12370	1.5
3310	0.0		~	٥	9	166	70	2325	078 2	7000	1000	10620	7017	5527	66722	0°2
3812	43.0		-	ø.	٠,۶	9,	**	2125	2100	7512			5	26.62	11266	
3821	0.0	•	-	٥	.,	7	~	2125	2100	9 7 7 7		2010	00000	2039	37029	4.5
3323	10.0		-	٥	•	30	1 KD	2325	2199	3356	0000	0 4	1150	2029	22.78	0.0
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						; !	•					6034	6170	- -
TOTAL	TOTAL 97.0 158.0	158.0	75	42 279 163	63	4318	2754	72075	36319	86319 113452	278046	281510	278014 281510 45243	74404		
			1	•	1	1 1 1 1							710701	200	208070	1.8

3.1.6. Maintenance and Repair Projects.

Maintenance and repair projects that provide energy savings all fall below the minimum ECIP funding requirements. Modifications that would produce savings are listed in Section 3.3.

3.2. ECIP Projects Developed.

Four Life Cycle Analysis Summaries yielded ECIP projects with an SIR greater than one (1).

PROJECT	T DESCRIPTION	COST	ANNUAL MBTU	SAVINGS \$	SIR
Α	Weatherization	6,741,355	167,701	826,642	1.61
Α	Heating Systems Mod.	806,790	185,243	904,937	14.9
A	Lighting System Mod.	1,163,065	30,278	206,575	1.95
В	EMCS	1,830,428	41,520	310 , 925	1.9

The Life Cycle Cost Analysis Summaries and Form 1391s are included in this Section.

LIFE CYCLE COST ANALYSIS SUMMARY ENERGY CONSERVATION INVESTMENT PROGRAM (ECIP)

LOC	ATIO	V: <u>K</u>	aiserslaut	tern	REGI	ON NO		_ PROJECT	NUMBE	?
PRO-	JECT	TITL	E Weather	rization			··-·	FISCAL	YEAR _	1987
DIS	CRETI	E POR	TION NAME	Wall a	nd Roof	Insulation		······································		
ANA	LYSI	S DAT	E 1983	3	ECONOMIC	LIFE 15	YEARS	PREPARED	BY	LAD
1.	INV	ESTME	NT							
	C. D. E.	SIOH DESI ENER SALV	TRUCTION ((at 5.5%) GN COST GY CREDIT AGE VALUE L INVESTME	CALC (1	•	X.9	\$	7,099,900 390,494 5,741,355		6,741,355
2.			AVINGS (+) DATA ANNU			T COST AND	DISCOUNT	ED SAVIN	GS	
	FUE	L	COST \$/MBTU	SA (1) MB	VINGS TU/YR(2)	ANNUAL \$ SAVINGS(3	DISO FACT	COUNT FOR (4)	DISC(SAVI	OUNTED NGS (5)
	A. B. C. D. E.	ELEC DIST RESI NG COAL TOTA	\$ 7.32 D \$ 6.11 \$ 2.88	<u>5</u> 3 7	0,660 0,506 6,535 7,701	\$ 297,631 \$ 308,591 \$ 220,420 \$ 826,642	$\frac{13}{15}$	3.36 3.29 5.39	\$ 4,10 \$ \$ 3,39	31,088 01,174 92,263 74,525
	3.	NON	ENERGY SAY	/INGS (+)/COST (-)				
		Α.	ANNUAL REG (1) DISCG (2) DISCG	DUNT FAC	TOR (TAB	SLE A) ST (3A X 3A	·	0		
		В.	NON RECUR	RING SAV	INGS (+)	/COST (-)				
			ITEM a. b c d. TOTAL	SAVINGS COST (- \$ \$ \$		YEAR OF OCCURRENCE (DISCO 2) FACTO		SCOUNTE) COST	ED SAVINGS (-)(4)
		C.	TOTAL NON	ENERGY	DISCOUNT	FD SAVINGS	(+)/005	[(~) (3N	2+3B44) ¢ 0

4.	FIR	ST YEAR DOLLAR SAVINGS 2F2+3A+(3B1d/YEARS ECONOMIC LIF	E) \$_	826,642
5.	TOT	AL NET DISCOUNTED SAVINGS (2F3+3C)	\$ <u>1</u>	0,874,525
6.		COUNTED SAVINGS RATIO (IF LESS THAN 1 PROJECT DOES NOT $R)=(5/1F)=\underline{1.61}$	QUAL	ITY)
7.	ECI	P QUALIFICATIONS TEST		
	Α.	PROJECT NON ENERGY QUALIFICATION TEST (1) 25% MAX NON ENERGY CALC (2F3 X .33)	\$_	0
		(2) NON ENERGY DISCOUNTED SAVINGS (3C)	\$	0
		(3) ENTER SMALLER OF 7.A.1 OR 7.A.2	\$_	
		ESIR = $(2F3 + 7A3)/1F = 1.61$		
		IF LESS THAN 1 PROJECT DOES NOT QUALIFY FOR ECIP		
		IF GREATER THAN 1 THEN PROJECT OHALTETES FOR ECID		

AND THE "SIR" GENERATED IN 6. IS REPORTED AS THE PROJECT "SIR".

1. COMPONENT FY 1987 MILITARY CONSTRUCTION PROJECT DATA ARMY 3. INSTALLATION AND LOCATION 4. PROJECT TITLE

2 DATE

1 MAY 1984

KAISERSLAUTERN COMMUNITY, FRG

ECIP-WEATHERIZATION

S. PROGRAM ELEMENT 6. CATEGORY CODE

MCA/ECIP

80000

7. PROJECT NUMBER

8. PROJECT COST (\$000) \$ 9,430.

9. COST ESTIMATE	S			
ITEM	U/M	QUANTITY	UNIT COST	COST (\$000)
Wall Type CAB1 Wall Type MET1 Wall Type CMU1 Wall Type CMU2 Wall Type CONC1 Roof Type 1 Roof Type 2 Roof Type 3 Roof Type 4 Roof Type 5 Roof Type 7 Roof Type 9 Roof Type 11 Roof Type 14 Roof Type 15 Roof Type 15 Roof Type 17 Roof Type 18 Roof Type 19 Roof Type 20 Roof Type 20 Roof Type 25 Roof Type 25 Roof Type 25 Roof Type 25 Roof Type 29 SUBTOTAL Contingency (5.0 Percent) SUBTOTAL Cost Growth (19.9 Percent) Total Contract Cost Supervision Insp. + OHead (5.5 Percent) TOTAL REQUEST Installed Equipment - Other Approp.	から か	2,866 63,619 19,088 45,404 2,672 16,699 33,458 205,365 139,643 66,066 816,810 80,657 396,455 612,902 5,111 102,255 24,894 212,920 204,321 116,564 139,606	1.04 0.92 1.14 1.14 4.00 4.00 2.66 1.84 1.44 2.22 2.66 2.22 1.60 1.44 1.60 1.28 2.22 1.60 2.66	3.0 58.5 21.8 51.8 10.7 66.8 89.0 377.9 201.1 146.7 2,127.7 179.1 880.1 980.6 7.4 19.5 108.6 445.8 39.8 272.5 453.6 186.5 371.4 7,099.9 355.0 7,454.9 1,483.5 8,938.4 491.6 9,430.0 (0)
	•	-		` ''

DESCRIPTION OF PROPOSED CONSTRUCTION

This project is to insulate 160,909 sq. ft. of uninsulated walls and 2,306,823 sq. ft. of poorly insulated roofs in 233 permanent buildings. Design is special to accommodate the differing existing wall conditions. Project will reduce load on the existing heating system. There is no air conditioning involved. All required utilities presently exist. The buildings are not located in a flood plain and no demolition is required. The handicapped will not be provided for since this project does not lend itself to design for the handicapped.

DD FORM 1391 -

PREVIOUS EDITIONS MAY BE USED INTERNALLY UNTIL EXHAUSTED .

PAGE NO. 1 of 2

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(WHEN DATA IS ENTERED)

1. COMPONENT ARMY	FY 19 87 MILITARY CONSTRUCTION PROJE	CT DATA	2. DATE 1 MAY 1984
3. INSTALLATION AND KAISERSLAUTERN	COMMUNITY, FRG		
4. PROJECT TITLE ECIP- WEATHERI		5. PROJECT NU	JMBER
11 Requireme	nt 2 467 732 SF: Adequate: O Substandard:	2.467.732	SF

ECIP Project, EEAP Package 14 SIR = 1.61

LIFE CYCLE COST ANALYSIS SUMMARY ENERGY CONSERVATION INVESTMENT PROGRAM (ECIP)

LOC.	ATIO	N: <u> </u>	Kaiserslau	tern, F	RG REG	ON NO	······	_ PROJECT	NUMBER	
PRO-	JECT	TIT	LE <u>Heatin</u>	g Syste	ems			FISCAL	YEAR	1987
DIS	CRET	E POF	RTION NAME	Modif	fications		· · · · · · · · · · · · · · · · · · ·			
ANA	LYSI	S DAT	TE <u>198</u>	3	ECONOMIC	LIFE <u>15</u>	_YEARS	PREPARE) BY	LAD
1.	INV	ESTME	ENT							
	C. D. E.	SION DESI ENER SAL	STRUCTION H (at 5.5% IGN COST RGY CREDIT VAGE VALUE AL INVESTM) CALC (X.9	\$_ \$_ \$_ \$_	849,700 46,733 806,790	3	806,790
2.	ENE ANA	RGY S LYSIS	SAVINGS (+ S DATA ANN)/COST UAL SAV	(~) /INGS, UNI	T COST AND	DISCOUN	TED SAVIN	IGS	
	FUE	L	COST \$/MBTU		SAVINGS MBTU/YR(2)	ANNUAL \$ SAVINGS(COUNT TOR (4)	DISCOU SAVING	
	A. B. C. D. E.	ELEC DIST REST NG COAL TOTA	T \$ 7.3 ID \$ 6.1 \$ 2.8		35,434 66,288 83,521 185,243	\$ 259,37 \$ 405,02 \$ 240,54 \$ 904,93	0 1	1.36 3.29 5.39		
	3.	NON	ENERGY SA	VINGS ((+)/COST	(~)				
		Α.	ANNUAL RE (1) DISC (2) DISC	OUNT FA	ACTOR (TAE	BLE A) OST (3A X 3	\$ A1) \$	0		
		В.	NON RECUR	RING SA	VINGS (+)	/COST (~)				
			ITEM a. b. c. d. TOTAL	SAVING COST (\$ \$ \$ \$		YEAR OF OCCURRENCE			SCOUNTED -) COST (0 SAVINGS (~)(4)
		С.	TOTAL NON	FNERGY	DISCOUNT	ED SAVINGS	(+)/(05	T (=) (3/	2+3B447	¢ ∩

4.	FIRST YEAR DOLLAR SAVINGS 2F2+3A+(3B1d/YEARS ECONOMIC LIFE) \$ 904,937
5.	TOTAL NET DISCOUNTED SAVINGS (2F3+3C) \$ 12,031,149
6.	DISCOUNTED SAVINGS RATIO (IF LESS THAN 1 PROJECT DOES NOT QUALITY) $(SIR)=(5/1F)=14.9$
7.	ECIP QUALIFICATIONS TEST
	A. PROJECT NON ENERGY QUALIFICATION TEST (1) 25% MAX NON ENERGY CALC (2F3 X .33) \$ 0
	(2) NON ENERGY DISCOUNTED SAVINGS (3C) \$ 0
	(3) ENTER SMALLER OF 7.A.1 OR 7.A.2 \$
	ESIR = $(2F3 + 7A3)/1F = 14.9$
	IF LESS THAN 1 PROJECT DOES NOT QUALIFY FOR ECIP
	IF GREATER THAN 1 THEN PROJECT QUALIFIES FOR ECIP

AND THE "SIR" GENERATED IN 6. IS REPORTED AS THE PROJECT "SIR".

1. COMPONENT ARMY	FY 19_87	MILITARY	CONSTRI	UCTION PROJE	CT DATA	2 DATE 1 MAY 1984	,
3. INSTALLATION AN		Y. FRG		4. PROJECT TITLE ECIP-HEATING		IFICATIONS	
5. PROGRAM ELEMEN		TEGORY CODE	7. PROJ	ECT NUMBER	8. PROJECT C	OST (\$000)	

\$ 1,128.5

00008

9. COST ESTIMATES				
ITEM	U/M	QUANTITY	UNIT COST	COST (\$000)
Thermostatic Radiator Valves Reset Controllers Shop and Warehouse Reset Controllers SUBTOTAL Contingency (5.0 Percent) SUBTOTAL Cost Growth (19.9 Percent) Total Contract Cost Supervision Insp. + OHead (5.5 Percent) TOTAL REQUEST	EA EA EA	5,975 137 730	26. 3,150. 360.	155.35 431.55 262.80 849.70 42.5 892.2 177.5 1,069.7 58.8 1,128.5 (0)

10. DESCRIPTION OF PROPOSED CONSTRUCTION

This project includes measures to achieve better efficiency of the building heating system through the use of night and weekend setback of space temperatures and the addition of thermostatic radiator valves on radiators which are now manually controlled.

The project will reduce the load on the existing heating systems. There is no air conditioning involved. The buildings are not located in a flood plain and no demolition is required. The handicapped will not be provided for since this project does not lend itself to design for the handicapped.

DD FORM 1391 .

MCA/ECIP

PREVIOUS EDITIONS MAY BE USED INTERNALLY UNTIL EXHAUSTED.

PAGE NO.1 Of 2

1. COMPONENT	87		2. DATE
ARMY	FY 19 87 MILITARY CONSTRU	CTION PROJECT DATA	1 MAY 1984
3. INSTALLATION AND	LOCATION		·
KAISERSLAUTERN	COMMUNITY, FRG		
4. PROJECT TITLE		5. PROJECT NU	JMBER
ECIP-HEATING SY	STEM MODIFICATIONS		

11. Requirement. ECIP Project, EEAP Package 14

DD FORM 1391c .

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LIFE CYCLE COST ANALYSIS SUMMARY ENERGY CONSERVATION INVESTMENT PROGRAM (ECIP) E~1

LOCA	ATION	l: <u>K</u>	aise	erslau	tern		_ REGI	ои ио				_ PROJEC	T NUME	BER _	
PRO.	JECT	TITL	E _I	Replac	e Exi	sting	Fluor	escen	t Lig	hts		FISCAL	YEAR	-	1987
DISC	RETE	POR	TIOI	NAME											
ANAL	YSIS	DATE	E	198	3	EC	ONOMIC	LIFE	15	_YEA	RS	PREPARE	D BY _		LAD
1.	INVE	STME	NT												
	B. C. D. E.	SIOH DESION ENERO SALVA	(a [.] GN (GY (AGE	CREDIT VALUE	at 6% CALC		1B+1C)	X.9			\$ \$ \$ \$	809,72 52,63 48,58 819,84	2 4	\$	819,849
2.						T (~) AVING	S, UNI	T COS	T ANE) DIS	COUN.	TED SAVI	NGS		
	FUEL	-			T J (1 _.)		NGS /YR(2)		IUAL S			COUNT TOR(4) -			
	A. B. C. D. E.	ELEC DIST RESII NG COAL TOTA	D :	\$ 4.7 \$ \$ \$ \$	74	17,		\$ \$ \$ \$ \$	85,16 85,16			1.01	\$ \$ \$ \$ \$ \$	937,	,651
	3.	NON	ENE	RGY S	VINGS	(+)/	COST ((~)							
			ANN (1) (2)	DIS	COUNT		R (TAE			.11		3,342 3,743	-		
		В.	NON	RECU	RRING	SAVIN	GS (+)	/C0S7	r (~)						
	•		ITE	M TOTAL		NGS ((~)(+) 1)						OISCOU (+) CO		SAVINGS -)(4)
		С.	TOT	AL NO	N ENER	GY DI	SCOUNT	ED SA	VING	S (+)	/cos	T (-) (3	8A2+3B	d4)	\$303,743

- 4. FIRST YEAR DOLLAR SAVINGS 2F2+3A+(3B1d/YEARS ECONOMIC LIFE) \$ 118,506
- 5. TOTAL NET DISCOUNTED SAVINGS (2F3+3C)

\$ 1,241,394

- 6. DISCOUNTED SAVINGS RATIO (IF LESS THAN 1 PROJECT DOES NOT QUALITY) (SIR)=(5/1F) = ___1.5
- 7. ECIP QUALIFICATIONS TEST
 - A. PROJECT NON ENERGY QUALIFICATION TEST
 - (1) 25% MAX NON ENERGY CALC (2F3 X .33)

\$ 309,424

(2) NON ENERGY DISCOUNTED SAVINGS (3C)

\$ 303,743

(3) ENTER SMALLER OF 7.A.1 OR 7.A.2

\$_3<u>03,743</u>

ESIR = (2F3 + 7A3)/1F = 1.5

IF LESS THAN 1 PROJECT DOES NOT QUALIFY FOR ECIP

IF GREATER THAN 1 THEN PROJECT QUALIFIES FOR ECIP

AND THE "SIR" GENERATED IN 6. IS REPORTED AS THE PROJECT "SIR".

LIFE CYCLE COST ANALYSIS SUMMARY ENERGY CONSERVATION INVESTMENT PROGRAM (ECIP) E-2

LOCA	NOIT	: <u>Ka</u>	iserslaut	ern	REGIO	N NO		PROJECT	NUMBER		
PROJ	ECT	TITLE	Replace	Existin	ng Incand	lescent Li	ghting	Fixtures	FISCAL '	YEAR 198	87_
DISC	RETE	PORT:	ION NAME				· · · · · · · · · · · · · · · · · · ·				
ANAL	.YSIS	DATE	1983	<u> </u>	CONOMIC	LIFE 15	_YEARS	PREPARED	вү	LAD	
1.	INVE	STMEN	Г								
	B. C. D. E.	SIOH DESIGI ENERG SALVA	RUCTION ((at 6.5%; N COST (Y CREDIT GE VALUE INVESTME	at 6%) CALC (1A	•	(.9	\$ \$ \$ \$	165,850 10,780 9,951 176,630	_	176,6	30_
2.			VINGS (+) DATA ANNO			COST AND	DISCOU	NTED SAVIN	GS		
	FUEL		COST \$/MBTU	SAV (1) MBT	/INGS TU/YR(2)			SCOUNT CTOR(4)_	DISCOU SAVINO		
	C. D. E.	ELEC DIST RESID NG COAL TOTAL	•		5,046	\$ 23,91 \$ \$ \$ \$ \$ 23,91		11.01	\$\$ \$\$	3,337	
	3.	NON E	NERGY SA	/INGS (+)	/COST (-	-)					
		(OUNT FACT	OR (TABL	E A) <u>9.</u> ST (3A X 3	11	12,180			
		B. N	ON RECURI	RING SAVI	INGS (+)	/COST (~)					
		a b c		SAVINGS COST (-) \$ \$ \$		YEAR OF DCCURRENCE		\$\$ \$\$_	SCOUNTE + 15,599 + 15,599	(~) (4) 5	GS - -
		C. T	OTAL NON	ENERGY [DISCOUNTE	D SAVINGS	(+)/C0	ST (~) (3A	2+3Bd4)	\$126,5	54

- 4. FIRST YEAR DOLLAR SAVINGS 2F2+3A+(3B1d/YEARS ECONOMIC LIFE) \$ 36,098
- 5. TOTAL NET DISCOUNTED SAVINGS (2F3+3C)

\$ 389,891

- 6. DISCOUNTED SAVINGS RATIO (IF LESS THAN 1 PROJECT DOES NOT QUALITY) (SIR)=(5/1F) = 1.2
- 7. ECIP QUALIFICATIONS TEST
 - A. PROJECT NON ENERGY QUALIFICATION TEST
 - (1) 25% MAX NON ENERGY CALC (2F3 X .33)

\$ 86,901

(2) NON ENERGY DISCOUNTED SAVINGS (3C)

\$ 126,554

(3) ENTER SMALLER OF 7.A.1 OR 7.A.2

\$ 86,901

ESIR = (2F3 + 7A3)/1F = 1.2

IF LESS THAN 1 PROJECT DOES NOT QUALIFY FOR ECIP

IF GREATER THAN 1 THEN PROJECT QUALIFIES FOR ECIP

AND THE "SIR" GENERATED IN 6. IS REPORTED AS THE PROJECT "SIR".

LIFE CYCLE COST ANALYSIS SUMMARY ENERGY CONSERVATION INVESTMENT PROGRAM (ECIP) E-3

LOC/	ATION	: <u>Kai</u>	serslau	tern	REGI	ION NO.	•		PROJEC	T NUMBI	ER
PRO.	JECT	TITLE	Replace	Exis	ting Mercu 150 k	ry Va	pour L [.] 250 W	ights	FISCAL	YEAR _	1987
DISC	CRETE	PORTI	ON NAME								
ANAL	_YSIS	DATE	1983	3	_ ECONOMIC	LIFE	15	YEARS	PREPARE	D BY	LAD
1.	INVE	STMENT	-								
	B. C. D. E.	SIOH (DESIGN ENERGY SALVAG	RUCTION (at 6.5% COST (CREDIT E VALUE INVESTM) at 6%) CALC	(1A+1B+1C) D~1E))X.9		\$_ \$_ \$_ \$_	87,90 5,71 5,27 88,99	. <u>3</u>	\$88,998
2.			/INGS (+ DATA ANNI		(~) VINGS, UNI	T COS	T AND I	DISCOUN	TED SAVI	NGS	
	FUEL		COST \$/MBTU	(1)	SAVINGS MBTU/YR(2)	ANN SAV	UAL \$ INGS(3)		COUNT TOR (4)		COUNTED INGS (5)
	B. C. D. E.	ELEC DIST RESID NG COAL TOTAL	\$ 4.74 \$ \$ \$ \$	1	3,045	\$ \$ \$	14,433		1.01	\$\$ \$\$	158,910
	3.	NON EN	NERGY SA	/INGS	(+)/COST	(~)					
		(1		OUNT F	G (+/~) ACTOR (TAI SAVING/CO				7,350 66,958	-	
		B. NO	N RECUR	RINGS	AVINGS (+)	/COST	(-)				
·		a. b. c.			GS (+) (-)(1)	YEAR OCCUR	OF RENCE (2 ——	DISC 2) FACT	OUNT [OR (3)		TED SAVINGS T (-)(4)
		С. ТО	TAL NON	ENERG	Y DISCOUN	TED SA	VINGS	(+)/COS	ST (~) (3	BA2+3Bd	4) \$ 66,958

- 4. FIRST YEAR DOLLAR SAVINGS 2F2+3A+(3B1d/YEARS ECONOMIC LIFE) \$ 21,783
- 5. TOTAL NET DISCOUNTED SAVINGS (2F3+3C)

389,891

- 6. DISCOUNTED SAVINGS RATIO (IF LESS THAN 1 PROJECT DOES NOT QUALITY) (SIR)=(5/1F)=2.37
- 7. ECIP QUALIFICATIONS TEST
 - A. PROJECT NON ENERGY QUALIFICATION TEST
 - (1) 25% MAX NON ENERGY CALC (2F3 X .33)

\$ 52,437

(2) NON ENERGY DISCOUNTED SAVINGS (3C)

\$ 66,958

(3) ENTER SMALLER OF 7.A.1 OR 7.A.2

\$ 52,437

ESIR = (2F3 + 7A3)/1F = 2.37

IF LESS THAN 1 PROJECT DOES NOT QUALIFY FOR ECIP

IF GREATER THAN 1 THEN PROJECT QUALIFIES FOR ECIP

AND THE "SIR" GENERATED IN 6. IS REPORTED AS THE PROJECT "SIR".

LIFE CYCLE COST ANALYSIS SUMMARY ENERGY CONSERVATION INVESTMENT PROGRAM (ECIP) E~4

LOCA	HOITA	: <u>K</u>	aiserslaut	ern	REGI	ON NO.			PROJE	CI NUME	SEK	
PRO.	JECT	TITL	E <u>Replace</u>	Existi	ng Mercu 125 W	ry Vap and 4	our l	ights	FISCA	L YEAR	1987	
DISC	CRETE	POR	TION NAME						····			
ANAL	_YSIS	DAT	E <u>1983</u>		ECONOMIC	LIFE	15	_YEARS	PREPAR	ED BY _	LAD	
1.	INVE	STME	NT									
	B. C. D. E.	SIOH DESI ENER SALV	TRUCTION C (at 6.5%) GN COST (a GY CREDIT AGE VALUE L INVESTME	t 6%) CALC (1		X.9		\$		981 98	\$, 588
2.	ENER	GY S YSIS	AVINGS (+) DATA ANNU	/COST (AL SAVI	-) NGS, UNI	T COST	AND	DISCO	DUNTED SAV	/INGS		
	FUEL	-			VINGS TU/YR(2)		IAL \$ NGS (DISCOUNT FACTOR(4)			
	A. B. C. D. E.	ELEC DIST RESI NG COAL TOTA	\$ D \$ \$		4,220	\$ \$ \$	20,00		11.01	\$ \$ \$ \$	220,231	
	3.	NON	ENERGY SAV	/INGS (+	-)/COST ((~)						
		Α.	ANNUAL REC (1) DISCO (2) DISCO	OUNT FAC	TOR (TAE	BLE A)	9.	\$ 11 A1) \$				
		В.	NON RECUR	RING SAV	/INGS (+)	/COST	(~)					
			ITEM a b c d. TOTAL	SAVINGS COST (- \$ \$ \$ \$	S (+) -)(1)	YEAR (OCCURI	OF RENCE 		ISCOUNT ACTOR(3)		NTED SA ST (-)(
		С.	TOTAL NON	ENERGY	DISCOUNT	TED SA'	VINGS	(+)/	COST (~)	(3A2+3B	d4) \$ 9	2,785

- 4. FIRST YEAR DOLLAR SAVINGS 2F2+3A+(3B1d/YEARS ECONOMIC LIFE) \$ 30,188
- 5. TOTAL NET DISCOUNTED SAVINGS (2F3+3C)

\$ 313,016

- 6. DISCOUNTED SAVINGS RATIO (IF LESS THAN 1 PROJECT DOES NOT QUALITY)
 (SIR)=(5/1F) = 3.78
- 7. ECIP QUALIFICATIONS TEST
 - A. PROJECT NON ENERGY QUALIFICATION TEST
 - (1) 25% MAX NON ENERGY CALC (2F3 X .33)

\$ 72,676

(2) NON ENERGY DISCOUNTED SAVINGS (3C)

\$__92,785

(3) ENTER SMALLER OF 7.A.1 OR 7.A.2

72,676

ESIR = (2F3 + 7A3)/1F = 3.78

IF LESS THAN 1 PROJECT DOES NOT QUALIFY FOR ECIP

IF GREATER THAN 1 THEN PROJECT QUALIFIES FOR ECIP

AND THE "SIR" GENERATED IN 6. IS REPORTED AS THE PROJECT "SIR".

FY 19.87 MILITARY CONSTRUCTION PROJECT DATA

2 DATE

1 MAY 1984

3. INSTALLATION AND LOCATION

4. PROJECT TITLE

KAISERSLAUTERN COMMUNITY, FRG

ECIP-LIGHTING SYSTEMS MODIFICATIONS

5. PROGRAM ELEMENT

MCA/ECIP

6. CATEGORY CODE 7. PROJECT NUMBER

8. PROJECT COST (\$000)

80000

\$1,590.77

		1									
9, COST ESTIMATES											
		ITEM	U/M	QUANTITY	UNIT COST	COST (\$000)					
high	efficient	icient fluorescent t fluorescent lamps llasts, Code Els		EA	15,877	51	809.73				
2) Replained by h	ace incand	descent lighting fi ient fluorescent li	ixtures ighting	EA	2,675	62	165.85				
3) Replanting the state of the	ace exist pressure	ing mercury vapor l sodium vapor light	lights by ts 150 w,								
high	ace exist pressure	ing mercury vapor l sodium vapor light		EA	1,103	79.69	87.90				
SUBTOTAL Cost Grow Total Co	ncy (5.0 wth (19.9 ntract Cos ion Insp.	Percent)	ent)	EA	970	79	76.63 1,140.11 114.01 1,254.12 1,493.68 97.09 1,590.77				
				·							

10. DESCRIPTION OF PROPOSED CONSTRUCTION

Modification to the existing lighting systems would be made as follows:

<u>Item 1.</u> Low efficient fluorescent lamps and ballasts with a total of 50 w per unit would be replaced by low wattage high efficient lamps and electronic ballasts with a total of 35 w per unit.

Item 2. Low efficient incandescent lighting fixtures would be replaced by Tighting fixtures with low wattage high efficient fluorescent lamps and electronic ballasts.

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PAGE NO.

1. COMPONENT

FY 19 87 MILITARY CONSTRUCTION PROJECT DATA

2. DATE

ARMY

1 MAY 1984

3. INSTALLATION AND LOCATION

KAISERSLAUTERN COMMUNITY, FRG

4. PROJECT TITLE

S. PROJECT NUMBER

ECIP-LIGHTING SYSTEMS MODIFICATIONS

 $\frac{1 \text{tem } 4}{\text{replaced}}$. Low efficient mercury vapor (MV) lights 125 w and 400 w would be replaced by high efficient high pressure sodium (HPS) lights 250 w. One HPS light would replace four (4) 125 w MV or one 400 w MV light.

- 11. Requirement. This project is one of several projects, developed as a result of the EEAP study Package No. 14, which will be required in order for the Kaiserslautern Community to achieve the energy conservation goals established by Executive Order 12003 the Army Energy Plan and the Army Facilities Energy Plan.
 - a. These modifications will result in the following energy savings and SIR ratios:

Item 1: Energy Savings = 17,967 MBTU/a - SIR 1.5

Item 2: Energy Savings = 5,046 MBTU/a - SIR 2.21

Item 3: Energy Savings = 3,045 MBTU/a - SIR 2.54

Item 4: Energy Savings = 4,220 MBTU/a - SIR 4.03

TOTAL ENERGY SAVINGS 30,278 MBTU/a

b. These modifications will result in the following demand charges:

Item 1: $476.3 \text{ KW} \times \$70/\text{KW} = 33,341 \$/a$

<u>Item 2</u>: 174 KW x \$70/KW = 12,180 \$/a

Item 3: 105 KW x \$70/KW = 7,350 \$/a

<u>Item 4</u>: $145.5 \text{ KW x } $70/\text{KW} = \underline{10,185} $/a$

TOTAL DEMAND SAVINGS

63,056 \$/a

c. These modifications will also result in an improvement of the illumination quality throughout the community, especially in those spaces having now incandescent lights.

LIFE CYCLE COST ANALYSIS SUMMARY ENERGY CONSERVATION INVESTMENT PROGRAM (ECIP)

LOC	ATION	: <u>Ka</u>	iserslaut	tern	REGI	ON NO.			PROJE	T NUMB	ER
PRO-	JECT	TITLE	<u>Instal</u>	EMCS					FISCAL	YEAR	1987
DIS	CRETE	PORT	ION NAME								
ANA	LYSIS	DATE	Nov 19	983	ECONOMIC	LIFE	15	YEARS	PREPARI	D BY _	LAD
1.	INVE	STMENT	r								
	B. C. D. E.	SIOH (DESIGN ENERG) SALVA	RUCTION ((at 6.5%; N COST (CREDIT GE VALUE INVESTME) at 6%) CALC (1A+1B+1C) ~1E)	X . 9		:	1,807,83 117,50 108,4 1,830,43)9 70	\$ <u>1,830,428</u>
2.			/INGS (+) DATA ANNU		(~) INGS, UNI	T COST	AND	DISCO	UNTED SAV	INGS	
	FUEL		COST \$/MBTU		AVINGS BTU/YR(2)		IAL \$ NGS (3		ISCOUNT ACTOR(4)_		COUNTED INGS (5)
	B. C. D. E.	ELEC DIST RESID NG COAL TOTAL	\$ 4.74 \$ 7.32 \$ 6.11 \$ 2.88	<u>1</u>	14,696 4,478 10,066 12,286 41,520	\$ 3 \$ 6 \$ 3	69,659 62,779 61,503 85,384 99,325		11.01 11.36 13.29	\$\$ \$\$	766,945 372,369 817,375 544,560 501,249
	3.	NON EI	NERGY SA	VINGS (+)/COST (~)					
		(1		DUNT FA	(+/~) CTOR (TAB SAVING/CO			11 -	111,600 1,016,676	-	
		B. NO	ON RECUR	RING SA	VINGS (+)	/COST	(~)				
		a b c	•	COST (\$ \$		YEAR COCCURR					TED SAVINGS ST (~)(4)
		C. TO	OTAL NON	ENERGY	DISCOUNT	ED SAV	INGS	(+)/C	DST(~)(3A	2+3Bd4)	\$ 1,016,676

- 4. FIRST YEAR DOLLAR SAVINGS 2F2+3A+(3B1d/YEARS ECONOMIC LIFE) \$ 310,925
- 5. TOTAL NET DISCOUNTED SAVINGS (2F3+3C)

\$ 3,517,925

- 6. DISCOUNTED SAVINGS RATIO (IF LESS THAN 1 PROJECT DOES NOT QUALITY) (SIR)=(5/1F) = 1.9
- 7. ECIP QUALIFICATIONS TEST
 - A. PROJECT NON ENERGY QUALIFICATION TEST
 - (1) 25% MAX NON ENERGY CALC (2F3 X .33)

\$ 825,412

(2) NON ENERGY DISCOUNTED SAVINGS (3C)

\$ 1,016,676

(3) ENTER SMALLER OF 7.A.1 OR 7.A.2

\$ 825,412

ESIR = (2F3 + 7A3)/1F = 1.8

IF LESS THAN 1 PROJECT DOES NOT QUALIFY FOR ECIP

IF GREATER THAN 1 THEN PROJECT QUALIFIES FOR ECIP

AND THE "SIR" GENERATED IN 6. IS REPORTED AS THE PROJECT "SIR".

1. COMPONENT

ARMY

FY 19 87 MILITARY CONSTRUCTION PROJECT DATA

2 DATE

1 MAY 1984 `

3. INSTALLATION AND LOCATION

KAISERSLAUTERN COMMUNITY, FRG

4. PROJECT TITLE INSTALL EMCS GYS 382/298/380/455/490/542/565/680/744

5, PROGRAM ELEMENT

MCA/ECIP

6. CATEGORY CODE 80000 7. PROJECT NUMBER

8. PROJECT COST (\$000)

\$ 2,496.60

9.	COST	EST	IMA	TES
----	------	-----	-----	-----

ITEM	U/M	QUANTITY	UNIT COST	COST (\$000)
GY 382 Install energy monitoring and control system consisting of: Local Instrumentation Central System GY 298, 380, 455, 490, 542, 565, 680, and 744 Install energy monitoring and control system consisting of: Local Instrumentation Field Interface Devices Central System SUBTOTAL Contingency (10 Percent) Total Lost FY 84 Escalation (19 Percent) Total Cost FY 87 SIOH (5.5 Percent) TOTAL REQUEST				278.05 158.06 961.73 100.54 309.45 1,807.83 180.78 1,988.61 377.84 2,366.45 130.15 2,496.60

10. DESCRIPTION OF FROPOSED CONSTRUCTION

New installation of an EMCS for the above listed GYs.

11. Requirement.

This is one of several projects, developed as a result of the EEAP study Package No. 14, which will be required in order for the Kaiserslautern Community to achieve the energy conservation goals established by Executive Order 12003 the Army Energy Plan and the Army Facilities Energy Plan. This installation will result in an estimated heating energy savings of 26,830 MBTU/a, equal to 2.01% and an electrical energy savings of 14,696 MBTU/a, equal to 1.09% of the annual community energy consumption. There will be also approximately \$111,600 annual demand charges savings. If this project will not be approved, the savings will not be achieved, and the needless waste of energy will continue.

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PAGE NO. 1

3.3. Other Energy Conservation Projects Developed

3.3.1. Maintenance and Repair Projects.

Maintenance and repair projects that would provide energy savings and fall below the minimum ECIP funding requirements are included in this Section. These projects are listed from highest to lowest SIR.

PROJECT	SEE PARA	\$C0ST	ANNUAL SAV MBTU	INGS US\$	SIR
Boiler Plant No. 3403	3.3.1.1.4.	3,224	137	1,046	3.87
Boiler Plant No. 3054	3.3.1.1.3.	3,224	90.35	689	2.40
Heat Recovery Building No. 3266	3.3.1.2.	6,474	113	1,180	1.5
Boiler Plant No. 2211	3.3.1.1.1.	34,500	1,108	5,252	1.28
Boiler Plant No. 3777	3.3.1.1.2.	129,000	2,377	9,771	1.06
TOTAL		176,422	3,825.35	17,866	

3.3.1.1. Boiler Plants.

Most of the central boiler plant projects are already programmed by DEH. See Section 3.1.2. There are, however, same further improvements that are some additional improvements that are within Community funding authority.

3.3.1.1.1. Boiler Plant No. 2211, GY 298 Army Depot.

3.3.1.1.1.1. Existing Conditions.

Boilers:

Type: HPHW 1900 C./12 bar, fire tube.

Quantity/Capacity: 2 Each 27.78 MBTU/h: 55.56 MBTU/h

Year of Construction: 1975

Type of Burners: Rotary

Type: HPHW 190° C./12 bar, fire tube

Quantity/Capacity: 3 each 13.09 MBTU/h: 39.27 MBTU/h

Year of Construction:

1952

Type of Burners:

Jet.

Total Boiler Plant Capacity:

94.83 MBTU/h

Fuel - Type:

0il No. 6

FY 82 Consumption:

106,111 MBTU/a

Controls.

The distribution system supply water temperature is manually controlled by ten (10) operators.

DHW Generation:

No central DHW heater existing.

Heat Distribution:

Type:

DHW piping in channels.

Condition:

Good

3.3.1.1.1.2. DEH Programmed Modifications.

The 3 each boilers 13.09 MBTU/h shall be replaced by one boiler 27.8 MBTU/h during FY 84.

3.3.1.1.3. Proposed Boiler Plant ECOs.

Insulate fittings above boilers are included in 7.4.

Install outdoor sensored supply water temperature controls. Energy savings (annual) by experience 1.5 percent of annual heating consumption. The annual heating consumption of the connected buildings after installation.

Install semi-conductor controls for regulating speed of supply water re-circulating pump. Based on experience, the savings are approximately 2,122 kWh/a per KW installed.

Pump capacity =

24.62 MBTU/a/KW.

Existing pump:

45 KW

Energy savings 45 KW x 24.62 MBTU/a/KW:

1,108 MBTU/a

Fuel Rate:

4.74 \$/MBTU

Dollar Savings (Annual):	5,252 \$
15 Year Discount Factor:	11.01
Discounted Savings:	57,825 \$
Construction Costs:	
Solid State Converter 45 KW =	\$23,500
Control System =	\$ 4,000
Installation =	\$ 3,000
Data Transmission System for Control Loop	\$ 4,000

34,500 \$

Non-recurring Costs:

Maintenance 2.5 percent/a	\$ 863
Times 15 years	\$12,938
Times SPW(0.36)	\$ 4,658
Replacement after 12 years	
Limit Price \$34,500 minimum	
Permanent Installation (40%)	\$20,700
Times SPW(0.44)	\$ 9,108
Total Non-recurring Costs	\$13,766
Total Net Discounted Savings	\$44,059
SIR	1.28

3.3.1.1.2. Boiler Plant 3777, GY 382 Landshuhl Hospital.

3.3.1.1.2.1. Existing Conditions.

Boilers:

Type:

HPS 1750 C./8 bar, water tube

Quantity/Capacity:

3 each 21.18 MBTU/h: 63.54 MBTU/h

Year of Construction:

1952

Type of Burners:

Travelling Grate

Total Boiler Plant Capacity:

63.54 MBTU/h

Fuel - Type:

Coal

FY 82 Consumption:

159,475 MBTU/a

Controls.

The entire boiler plant is manually operated.

DHW Generation:

No central DHW heater existing.

Heat Distribution:

Type:

HPS and condensate lines in channels

Condition:

Bad, to be renovated

3.3.1.1.2.2. DEH Programmed Modifications.

Boiler supervising system including condensate fee control is under construction. The replacement of the distribution system.

3.3.1.1.2.3. Proposed Boiler Plant ECOs.

Install automatic boiler controls for load and combustion control, combustion chamber pressure control, drum water level control. This system has to be compatible with the boiler supervising system being under construction. Savings of this system are 6% of the annual fuel consumption after implementation of building savings.

Savings:

Six (6) percent of remaining heating consumption.

of 39,623 MBTU/a: 2,377 MBTU/a

Fuel rate: 4.11 \$/MBTU

Dollar Savings (Annual) 9,771 \$

Discount Factor (15 year) 15.39

Discounted Savings 150,376 \$

Construction Cost:

Load and combustion controls \$23,000 Combustion chamber pressure control \$ 9,000 Boiler drum water level control

\$11,000

Total for One (1) Boiler \$43,000

For Three (3) Boilers \$129,000

Non-Recurring Costs

Maintenance 2 percent/a \$ 2,580

Over 15 years \$28,700

SPW (0.36) \$13,932

Total Non-Recurring Costs \$ 13,932

Net Discounted Savings \$136,444

SIR 1.06

3.3.1.1.3. Boiler Plant No. 3054, GY 455 Equipment Support Counter.

3.3.1.1.3.1. Existing Conditions:

Boilers:

Type: HPHW 1500 C./8 bar

Quantity/Capacity: 1 each 9.9 MBTU/a: 19.18 MBTU/h

Year of Construction: 1953

Type of Burners: Jet

Total Boiler Plant Capacity: 19.18 MBTU/h

Fuel - Type: 0il No. 6

FY 82 Consumption: 20,290 MBTU/a

Controls.

No automatic control existing.

DHW Generation:

No central DHW heater existing.

Heat Distribution:

Type:

HPHW piping in channels

Condition:

Good

3.3.1.1.3.2. DEH Programmed Modifications.

One of the two (2) boilers shall be replaced during FY 84. At the same time both boilers shall be equipped with rotary type burners.

3.3.1.1.3.3. Proposed Boiler Plant ECOs.

Install outdoor sensored supply water temperature controls. Energy savings (annual) by experience 1.5 percent of annual heating consumption. The annual heating consumption of the connected buildings after implementation of the proposed building ECIP project is 6,023 MBTU/a.

Savings:

1.5% if 6,023 MBTU/a:

90.35 MBTU/a

Fuel Rate:

7.63 \$/MBTU

Dollar Savings (Annual):

689 \$

Discount factor (15 years)

13.29

Discounted Savings

9,161 \$

<u>Construction Cost</u> (See Construction Cost Estimate)

\$3,150 minus \$826 for valves =

\$2,324 plus large valve \$900:

3,224 \$

Non-Recurring Cost.

Maintenance 2.5 percent/a =

80

Times 15 years =

\$1,209

Times SPW (0.36) =

\$ 435

Replacement after 12 years.

Limit Price \$3,224 minus piping & insulation (30%): \$2,257

Times SPW (0.44)

\$ 993

Total Non-Recurring Costs:

1,428 \$

Total Net Discounted Savings:

7,733 \$

SIR

2.40

3.3.1.1.4. Boiler Plant No. 3403 GY 490 Eselsfuerth QM Fac.

3.3.1.1.4.1. Existing Conditions

Boilers:

Type:

HPS 13 bar, fire tube

Quantity/Capacity:

2 each 24.6 MBTU/h: 49.2 MBTU/h

Year of Construction:

1979/1980

Type of Burners:

Rotary

Total Boiler Plant Capacity:

49.2 MBTU/h

Fuel - Type:

0il No. 6

FY 82 Consumption:

26,111 MBTU/a

Controls.

Load control is being performed through the rotary type burners.

DHW Generation:

Five (5) each 500 pounds DHW heaters are installed; setpoint 60° C./140° F.

Heat Distribution:

Type:

HPS/LPHW piping in channel

Condition:

Good

3.3.1.1.4.2. DEH Programmed Modifications.

No programs planned.

3.3.1.1.4.3. Proposed Boiler Plant ECOs.

Install outdoor sensored supply water temperature controls. Energy savings (annual) by experience 1.5 percent of annual heating consumption. The annual heating consumption of the connected building after implementation of the proposed building ECIP project is 9,136 MBTU/a.

Savings:

1.5% if 9,136 MBTU/a:		137 MBTU/a
Fuel Rate:		7.63 \$/MBTU
Dollar Savings (Annual):		1,046 \$
Discount factor (15 years)		13.29
Discounted Savings		13,896 \$
Construction Cost (See Construct	ion Cost Estimate)	
\$3,150 minus \$826 for valves =	-	
\$2,324 plus large valve \$900:		3,224 \$
Non-Recurring Cost.		
Maintenance 2.5 percent/a =	\$80.60	
Times 15 years =	\$1,209	
Times SPW (0.36) =	\$ 435	
Replacement after 12 years.		
Limit Price \$3,224 minus piping a	and	
insulation (30%)	\$2,257	
Times SPW (0.44)	\$ 993	

3.8

1,428 \$

12,468 \$

3.3.1.2. Heat Recovery in HVAC Systems.

SIR

Total Non-Recurring Costs:

Total Net Discounted Savings:

3.3.1.2.1. General.

All of the proposed heat recovery systems are run around systems because all other possible types would require extensive modifications to the existing HVAC systems. No reductions in boiler plant capacity have been calculated, since the savings are minor compared to the total capacity. Heat recovery during cooling periods have not been calculated because they are negligible. The specific savings have been calculated as following:

Cooling range: from $+18^{\circ}$ C. to $+3^{\circ}$ C. Heat Recovered (Q3):

DH = 18 kj/kg when supply air and exhaust air volumes are equal.

EFF =
$$\frac{DT2}{DT \text{ total}} = \frac{18}{20 - (-12)} = \frac{18}{32} = 0.56 = 56\%$$

 $Q3 = 18 \text{ kj/kg} = 4.29 \text{ kcal/kg} = 17 \text{ BTU/kg} = 17 \text{ x } 1.2 = 20 \text{ BTU/m}^3$.

The annually recovered heat is 10 HR/day x 5 days/weeks x 52 weeks/a = 2,600 h/a.

Correction factor for operating time:

Numbers of heating days: $250 \times 24 = 6,000$

$$\frac{2,600}{6,000} = 0.43$$

Full load hours from VDI 2067 bVHZ = 2,030. Correction factor for other city than Düsselduof is 0.96.

$$bv = 2030 \times 0.96 \times 0.43 = 838 \text{ H/a}$$

$$fa = 20 BTU/m^3 \times 838$$

$$fa = 16,760 \frac{BTUH}{m^3 a}$$

3.3.1.2.2. Building No. 3266 GY 380 Kleber Kaserne.

3.3.1.2.2.1. Existing Condition.

System type:

- Single zone AH-unit for secondary rooms.
- In photolabs.

System Data:

- Air Capacity:

 $6,700 \text{ m}^3/\text{h}$, fresh air rate 100%

- Heating Capacity:

452 KBTU/h

- Cooling Capacity:

%

Type of Fuel:

0il No. 2

3.3.1.2.2.2. <u>Programmed Modifications</u>:

None

3.3.1.2.2.3. Proposed ECO.

Install heat recovery system for above AH unit. The A/C system for TV-studio is only in operation for approximately 5 hours/week; HR-system will not be feasible.

Savings.

D.01685 MBTu/h/m 3 /a x 6,700 m 3 /h: 113 MBTU/a

Fuel Rate:

10.45 \$/MBTU

Dollar Savings (Annual):

1,180 \$

Discount Factor (15 years):

11.36

Discounted Savings:

13,405 \$

Construction Costs.

Heating Coil:

703 \$

Cooling Coil:

781 \$

Piping, Fittings:

3,125 \$

Pump:

195 \$

70 \$ Expansion Tank: Modification of Existing System: 1,000 \$

500 \$

6,474 \$ Total 6,474 \$

Recurring Costs/Savings:

Installation, Wiring

Increase of electricity consumption

Pump: 0.3 kw x 2,600 hours/a 9 MBTU/a

1.2 kw x 2,600 hours/a 36 MBTU/a

Total 45 MBTU/a (~) 45 MBTU/a

Fuel Rate: 4.74 \$/MBTU

Dollar Savings(+)/Costs(-): 213 \$

Discount Factor (15 years): 9.11

Discounted Savings(+)/Costs(~): (-)1,940\$

Non-Recurring Costs:

Maintenance 5% of 6,474 \$: 324 \$

Times 15 years: 4,856 \$

Times SPW (0.36): 1,748 \$ (-)1,748\$

Total Net Discounted Savings: 9,717 \$

SIR 1.5

3.3.2. Non-Specific Maintenance and Repair Projects.

There are other maintenance and repair projects that provide energy savings that could not be identified by location because a complete inventory of the site is beyond the scope of this project. However, these are projects that can be identified by the community and implemented using this report to save substantial energy. The projects are as follows.

PROJECT	PARA REFERENCE
DHW Heater Insulation	3.3.2.1.
Showerhead Flow Restrictors	3.3.2.2.
Piping and Fitting Insulation	3.3.2.3.
LPS Line Insulation	3.3.2.4.
Heater Set Point Reduction	3.3.2.5.

3.3.2.1. Repair Domestic Hot Water (DHW) - Heater Insulation.

It was found during the site survey that some DHW heaters are not insulated, which results in unnecessary energy losses. Average heat loss of an uninsulated DHW-heater is approximately 1,600 BTU/h/m² equal to 14 MBTU/a/m². Construction cost is approximately $31\$/m^2$.

SIR	ELEC	COAL	0IL #2	0IL #6
Annual Energy Savings MBTU/a	14	14	14	14
Fuel Rate \$/MBTU	4.74	4.11	10.45	7.63
Annual \$ Savings	66.36	57.54	146.30	106.82
Discount Factor	11.01	15.39	11.36	13.29
Total Disc. Savings \$	730.00	885.00	1,662.00	1,429.00
Construction Cost \$	31.00	32.00	31.00	31.00
SIR	23.5	28.5	53.6	45.8

3.3.2.2. Showerhead Flow Restrictors.

Flow restriction can be added to shower heads to limit the water flow and decrease water heating requirement. The saving per showerhead can be assumed with approximately 150 m 3 /a. Based on a reduced DWH~Heater temperature of 45° C. and a cold water temperature of 10° C. Heating energy is = 0.00396 MBTU/m 3 /° C. This will result in annual energy savings of 150 m 3 /a x (45° C.~10° C.) x 0.000396 MBTU/M 3 /° C. = 20.75 MBTU/a.

SIR	ELEC	COAL	0IL #2	0IL #6
Annual Energy Savings MBTU/a	20.75	20.75	20.75	20.75
Fuel Rate \$/MBTU	4.74	4.11	10.45	7.63
Annual \$ Savings	98.36	85.28	216.84	158.32
Discount Factor (5 years)	4.72	5.90	4.41	5.22
Total Disc. Savings \$	464.26	503.15	956.26	826.43
Construction Cost \$	27.00	27.00	27.00	27.00
SIR	17.2	18.6	35.4	30.6

3.3.2.3. Improve Piping & Fitting Insulation in Mech-Rooms.

It was found during the site survey that a large number of fittings and also piping in mechanical rooms are not insulated. This results in unnecessary energy losses. Heat loss per fittings (DN80) is approximately 0.0016 MBTU/H. Full load hours/a = 9 month x 24 hours x 30 days = 6,480 hours/a. Total losses per valve = 6,480 x 0.0016 MBTU/hour = 10.37 MBTU/a. If each valve has approximately two (2) meters of non-insulated pipe, and the heat losses for an average DN80 pipe is approximately 0.00072 MBTU/H/m x 2m * 6480 = 9.33 MBTU/a. The total energy savings will be 19.7 MBTU/a per unit.

Construction Cost:

Insulation of 1.0 valve:	70\$/each
<pre>Insulation 1.0 M pipe (DN80):</pre>	47\$/M
Total construction cost per unit:	117\$

	COAL	OIL #2	0IL #6
=======================================	========		=========
Energy Savings (Annual) MBTU/a	19.7	19.7	19.7
Fuel Rate \$/MBTU	4.11	10.45	7.63
Dollar Savings (Annual)	80.97	205.87	150.31
Average Discount Factor (45 years)	15.39	11.36	13.29
Total Discounted Savings	1,246.00	2,339.00	1,998.00
Construction Cost	117.00	117.00	117.00
SIR	10.6	20.	17.

3.3.2.4. <u>Insulation of Low Pressure Steam - Lines in Buildings.</u>

It was found during site survey that many main LPS-feeder lines in the buildings basements have not been insulated, which results in unnecessary heat losses. The specific heat losses of an uninsulated LPS line (DN50) are approximately 794 BTU/h/m. The specific heat losses of an insulated LPS line (DN50) are approximately 72 BTU/h/m which results in a difference of 722 BTU/h/m equal to 9 month x 24 hours x 30 days x 722 BTU/h/m = $4.68 \, \text{MBTU/a/m}$. Construction cost for our meter insulation is approximately 23\$/m.

	COAL	0IL #6
Energy Savings (Annual) MBTU/m/a	4.68	4.68
Fuel Rate \$/MBTU	4.11	7.63
Dollar Savings (Annual)	19.23	35.71
Discount Factor	15.39	13.29
Total Discounted Savings	296.00	475.00
Construction Cost \$/m	23.00	23.00
SIR	12.9	20.7

3.3.2.5. Heater Set Point Reduction.

The operation of Domestic Hot Water (DHW) heaters at temperatures higher than necessary result in excess energy consumption and costs.

DHW heater setpoint should be 45° C. This will minimize energy losses from tanks on standby and will reduce the energy required to heat water to the setpoint temperature, and finally will reduce line losses. The average DHW heater setpoint was found during the site survey to be approximately 60° C. Based on the detailed calculation following the annual savings would be approximately \$20,962. and the discounted savings would be \$279,970. for this proposal. No construction cost shall be considered because this job can be easily performed through FE-Labor.

3.3.2.5.1. Typical DHW Heaters.

Specific losses at 60° C = 0.9* Kcal/h/ $^{\circ}$ C/m² x 40° C = 36 kcal/h/m²

at 45o C =	-1-	x 25o C		
	Difference		= 13.5	kcal/h/m ²
			= 54	BTU /h/m ²

^{* 5}cm insulation with $K = .04 \text{ Kcal/H/}^{\circ}\text{C./M}$ on 300mm dim. vessel. $.04 \times 20 \times .35 * 3.44159 = .9$

SURFACE M ²	SPECIFIC REDUCTION BTU/H/M ²	TOTAL REDUCTION BTU/H	SPECIFIC REDUCTION BTU/H/LTR.
5.72	54	309	0.38
7.65	54	413	0.41
8.55	54	462	0.31
10.37	54	560	0.28
11.54	54	623	0.23
	M ² 5.72 7.65 8.55 10.37	SURFACE REDUCTION BTU/H/M ² 5.72 54 7.65 54 8.55 54 10.37 54	SURFACE M2 REDUCTION BTU/H/M2 REDUCTION BTU/H 5.72 54 309 7.65 54 413 8.55 54 462 10.37 54 560

Average specific reduction = 0.32 BTU/H/Ltr.

Annual reduction: $0.32 \times 24 \times 365 = 2,803 \text{ BTU/LTR./a}$

= 0.0028 MBTU/LTR./a

3.3.2.5.2. Typical Piping System.

Sample Building: GY 380 Building No. 3246 Barr. Building.

Area: 55971 SF, four (4) floors.

Pipe Length 350m (taken from floor plan)

Specific losses at 60° C = 0.3 kcal/h/°C/m² x 40° C = 12 kcal/h/m

at 450 C =
$$\sim 1-$$
 x 250 C = 7.5 $\sim 1-$ Difference = 4.5 kcal/h/m² = 18 BTU /h/m²

Total: $350m \times 18 BTU/h/m = 6,300 BTU/h = 0.11 BTU/h/SF 0.11 BTU/h/SF <math>\times 24 \times 365 = 964 BTU/SF/a = 0.0009 MBTU/a/Sf$

3.3.2.5.3. Results.

Table 3-6 lists the heating savings by DHW heater capacity and building for #2 oil, #6 oil and coal fuel. Table 3-7 lists the savings for electric DHW heaters. Table 3-8 summarizes these savings.

Table 3-6. DHW Heater Setpoint Reduction Savings for #2 Oil, #6 Oil and Coal

GY	BLDG #	SF	DHW HEATER CAP. LTR.	LINE SAVINGS MBTU/A	DHW HEATER MBTU/A	TOTAL MBTU/A
072	2615 2618 2619	3,598 1,622 2,289	300 120 100	3.24 1.46 2.06	0.84 0.34 0.28 TOTAL GY	4.08 5.88 2.34 12.30
298	2256 2267 2276 2292 2293 2200 2225 2227 2233 2363 2371 2372 2384 2385 2408 2411	10,147 15,183 8,094 12,105 10,170 37,486 10,770 3,014 160,603 12,366 118,665 113,891 5,058 21,344 7,227 7,227	144 300 300 500 500 500 170 100 1,560 750 2,300 2,450 370 100 980 980	9.13 13.66 7.28 10.90 9.15 33.74 9.70 2.71 144.54 11.13 106.80 102.50 4.55 19.21 6.50 6.50	0.40 0.84 0.84 1.40 1.40 0.48 0.28 4.37 2.1 6.44 6.86 1.03 0.28 2.74 2.74	9.53 14.50 8.12 12.30 10.45 35.14 10.18 2.99 148.91 13.23 113.24 109.36 5.58 19.49 9.24 9.24

Table 3-6. DHW Heater Setpoint Reduction Savings for #2 0il, #6 0il and Coal (continued)

GY	BLDG #	SF	DHW HEATER CAP. LTR.	LINE SAVINGS MBTU/A	DHW HEATER MBTU/A	TOTAL MBTU/A
298	2412 2418 2420 2421 2422 2423	7,227 2,393 7,227 7,227 10,363 7,227	980 90 575 980 200 980	6.50 2.15 6.50 6.50 9.33 6.50	2.74 0.25 1.61 2.74 0.56 2.74 TOTAL GY	9.24 2.40 8.11 9.24 9.89 9.24 -13.23 566.39
380	3200 3201 3206 3209 3210 3211 3213 3214 3221 3224 3229 3235 3243 3246 3257	121,124 19,317 22,264 67,099 73,728 44,285 55,971 19,403 2,099 35,684 21,452 22,029 20,385 55,971 16,964	8,000 750 8,000 10,000 10,000 4,000 6,000 1,000 3,500 1,000 2,000 1,500 4,000 2,000 500	109.01 17.38 20.04 60.39 66.36 39.86 50.38 17.46 1.89 32.12 19.31 19.83 18.35 50.37 15.27	22.40 2.10 22.40 28.00 28.00 11.20 16.80 2.80 9.80 2.80 5.60 4.20 11.20 5.60 1.40	131.41 19.48 42.44 88.39 94.36 51.06 67.18 20.26 11.69 34.92 59.83 24.03 29.55 55.97 16.67
382	3701 3702 3703 3704 3705 3707 3716 3720 3736 3737 3728 3751 3752 3753 3754 3755 3756 3758 3756 3758 3759 3760 3761 3762 3763 3764	28,156 58,085 65,371 4,262 27,562 60,201 58,085 10,087 4,793 6,596 25,961 3,556 12,277 35,063 15,198 15,233 15,619 26,518 26,518 26,518 26,518 26,518	90 2,160 720 144 290 2,160 1,000 1,000 1,000 250 500 1,000 2,500	25.24 52.28 58.83 3.84 24.81 54.18 52.28 9.08 4.31 5.94 23.36 3.20 11.05 31.56 11.00 31.56 11.05 31.56 11.05 31.56 11.05 31.56 11.05 31.56 11.05 31.56 11.05 31.56	TOTAL GY 0.25 6.05 2.02 0.40 0.81 6.05 6.05 2.8 2.8 0.56 11.20 0.70 1.40 2.80 1.40 7.00 1.4 7.00 7.00 7.00 7.00 7.00 7.00 7.00 7.	25.59 58.33 60.85 4.24 25.62 60.23 58.33 11.88 7.11 6.50 34.56 3.90 12.45 34.36 12.40 38.56 12.45 38.56 20.68 20.71 21.06 30.87 30.87 24.11 23.20

Table 3-6. DHW Heater Setpoint Reduction Savings for #2 0il, #6 0il and Coal (continued)

GY ====	BLDG #	SF	DHW HEATER CAP. LTR.	LINE SAVINGS MBTU/A	DHW HEATER MBTU/A	TOTAL MBTU/A
382	3766 3767 3768 3769 3770 3771 3774 3775 3780 3794 3809 3810 3813 3815 3818 3819 3820 3821 3821 3823 3824	35,102 32,693 26,518 14,420 15,199 14,420 15,523 31,676 11,423 9,571 72,966 51,821 13,324 13,324 13,324 9,095 9,095 13,646 13,035 13,035 14,424	2,500 2,500 2,500 2,500 2,500 1,500 1,000 1,000 3,500 11,500 1,300 940 630 780 115 2,160 290 290 630	31.60 29.42 23.87 12.98 13.68 12.98 13.98 28.50 10.28 8.61 65.67 46.64 11.99 11.99 8.19 8.19 12.28 11.73 11.73 11.73	7.00 7.00 7.00 7.00 7.00 7.00 4.20 2.80 2.80 9.80 32.20 3.64 2.63 1.76 2.18 0.32 6.05 0.81 0.81 1.76	38.60 36.42 30.87 19.98 20.68 19.98 18.18 31.30 13.08 18.41 97.87 50.28 14.62 13.75 10.37 8.51 18.33 12.54 14.74 -18.41 1,178.47
542	278 279 280 281 282 283 284 289 162 270 273 274 275 695	6,193 6,193 6,193 4,659 6,193 6,193 6,505 41,949 5,380 6,193 6,193 6,193 4,595	450 150 450 280 450 450 390 3,000 230 320 450 450 500	5.57 5.57 5.57 4.19 5.57 5.57 5.57 5.85 37.75 4.84 5.57 5.57 5.57	1.26 0.42 1.26 0.78 1.26 1.26 1.26 1.09 8.40 0.64 0.90 1.26 1.26 1.40	6.83 12.82 6.83 4.97 6.83 6.83 6.59 46.15 5.48 6.47 6.83 6.83 5.43 -78.66 56.98
565	3001 3029	48,080 30,041	1,000 1,000	43.27 27.04	2.80 2.80 TOTAL GY	46.07 29.84 75.91
680		55,014 27,550	3,000 2,000	49.57 24.80	8.40 5.60 TOTAL GY	57.91 30.40 88.31
744	2917 2918 2919 2921	6,588 6,588 6,588 6,588	200 400 400 400	5.93 5.93 5.93 5.93	0.56 1.12 1.12 1.12	6.49 7.05 7.05 7.05

Table 3-6. DHW Heater Setpoint Reduction Savings for #2 0il, #6 0il and Coal (continued)

2925 18,468 700 16.62 1.96 18.58 2928 18,468 2,160 16.62 6.05 22.67 2930 18,468 2,160 16.62 6.05 22.65 2935 12,326 430 11.09 1.20 12.29 3859 11,111 860 10.00 2.41 12.41 2861 15,870 1,730 14.28 4.84 18.68 2863 15,870 1,730 14.28 4.84 18.68 2865 15,870 1,730 14.28 4.84 18.68 2868 10,751 170 9.68 0.48 10.16 2874 18,489 2,160 16.64 6.05 22.69 2877 3,403 2,160 3.06 6.05 9.11 2879 18,468 2,160 16.62 6.05 22.67 2882 3,403 720 3.06 2.02 5.08 2886 18,468 2,160 16.62 6.05 22.67 2890	GY	BLDG #	SF	DHW HEATER CAP. LTR.	LINE SAVINGS MBTU/A	DHW HEATER MBTU/A	TOTAL MBTU/A
	744	2925 2928 2930 2935 3859 2861 2863 2865 2868 2874 2877 2879 2882 2886 2890	18,468 18,468 18,468 12,326 11,111 15,870 15,870 10,751 18,489 3,403 18,468 3,403 18,468 18,468	700 2,160 2,160 430 860 1,730 1,730 1,730 1,730 2,160 2,160 2,160 720 2,160 720	16.62 16.62 11.09 10.00 14.28 14.28 14.28 9.68 16.64 3.06 16.62 3.06 16.62	1.96 6.05 6.05 1.20 2.41 4.84 4.84 0.48 6.05 6.05 6.05 2.02 6.05 2.02	7.05 18.58 22.67 22.65 12.29 12.41 18.68 18.68 10.16 22.69 9.11 22.67 5.08 22.67 18.64 19.36 -231.10 78.61

Table 3-7. DWH Heater Setpoint Reduction Savings for Electricity

GY	BLDG #	SF	DHW HEATER CAP. LTR.	LINE SAVINGS MBTU/A	DHW HEATER MBTU/A	TOTAL MBTU/A
072	2281 2288 2289 2202 2219 2226 2238 2239 2324 2346 2363 2369 2372 2384 2385 2389 2425 2433	72,226 9,963 13,540 29,322 12,366 118,665 113,891 21,344 10,202 28,589	80 80 15 5 20 90 5 80 15 80 240 90 30 80 15 80	65.00 8.97 12.19 26.39 11.13 106.80 102.50 19.21	0.22 0.25 0.25 0.22 0.22 0.22 0.22 0.22 TOTAL GY	65.22 9.19 12.44 26.61 11.35 107.47 102.75 19.43 9.40 25.95 389.81
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Table 3-7. DWH Heater Setpoint Reduction Savings for Electricity (continued)

GY	BLDG #	SF	DHW HEATER CAP. LTR.	LINE SAVINGS MBTU/A	DHW HEATER MBTU/A	TOTAL MBTU/A
382	3717 3719 3722 3740 3800 3812 3817 3817	8,068 29,328 5,770 9,114 4,868 4,868	80 5 5 80 80 320 200 200	7.26 26.40 5.13 8.20 4.38 4.38	0.22 0.22 0.22 0.90 0.56 0.56 TOTAL GY	7.48 26.62 5.35 9.10 4.94 4.94 53.49
455	3007 3008 3010 3014 3040 3041 3043 3050 3053 3055 3083 3091	11,559 11,559 26,516 30,311 7,758 6,737 2,166	80 80 10 80 160 10 10 80 10 5 80	10.40 10.40 23.86 27.28  6.99  6.06 1.95	0.22 0.22 0.44  0.22  0.22 TOTAL GY	10.62 10.62 24.08 27.72 7.21 6.28 2.17 88.70
490	3413 3423 3424	16,320 6,703	80 80 15	14.69 6.03	0.22 0.22 TOTAL GY	14.91 6.25 21.16
542	326 150 175 176 347 611 622 646 705	10,280 2,384  4,332	30 5 80 120 10 10 10 30	9.25 2.15 3.90	0.22 0.34  0.22 TOTAL GY	9.47 2.49  4.12  16.08
565	3005 3019 3029	34,666 30,041	80 30 100	31.20 27.04	0.22 0.28 TOTAL GY	31.42 27.32 58.74
680	3114 3116 3117 3150	13,695 12,665	90 80 30 80 80	4.55 9.60 12.33 11.40	0.25 0.22 0.22 0.22 0.22 TOTAL GY	4.80 9.82 12.55 11.62 38.79

Table 3-7. DWH Heater Setpoint Reduction Savings for Electricity (continued)

GY	BLDG #	SF	DHW HEATER CAP. LTR.	LINE SAVINGS MBTU/A	DHW HEATER MBTU/A	TOTAL MBTU/A
744	2902 2915 2933 2942	4,929 2,127 12,326	120 150 80 5	4.44 1.91 11.09	0.34 0.42 0.22	4.78 2.33 11.31
	2864 2869 2897 2898	6,926	15 400 10 5	6.23	1.12  TOTAL GY	7.35

Table 3-8. Summary of Heater DHW Setpoint Reduction Savings

GY	COAL MBTU/A	OIL #2 MBTU/A	OIL #6 MBTU/A	ELEC. MBTU/A	TOTAL
072	12.02	12.30	566.39		12.30
298 380	13.23 556.00	191.24	***	389.81	969.43 747.24
382 455	1,160.06 78.66	18.41 56.98		53.45 88.70	1,231.91 224.34
490	70.00	50.30	~~~	21.16	21.16
542 565	~~~	88.31	~~~	16.08 58.74	16.08 147.05
680 744	78.61		231.10	38.75	38.75
-				25.77	335.48
TOTAL \$/MBTU/A	1,886.56 4.11	367.24 10.46	797.49 7.63	692.46 4.74	3,743.75
\$/A DISC. F.	7,753.76 15.39	3,841.33 11.36	6,084.85 13.29	3,282.26	20,962.20
TOTAL \$	119,330.00	43,634.00	80,868.00	11.01 36,138.00	279,970.00

### 3.3.3. Previous Energy Studies.

No previous energy studies have been performed on this facility.

# 3.3.4. Operational Improvements.

The maintenance and repair program seems to be inadequate and many deficiencies waste energy go unattended. The following are items that were discussed with the community:

- 3.3.4.1. Windows are broken for weeks and months.
- 3.3.4.2. Doors are bent or closing devices are broken so that the doors do not close properly.

- 3.3.4.3. Leaking roofs, damaging insulation where insulation does exist.
- 3.3.4.4. Rotting or broken wood door and window frames.
- 3.3.4.5. Many radiators are covered with multi-layers of paint. Result: Paint acts as insulation, higher energy usage.
- 3.3.4.6. Various unions are leaking. Result: Loss of condensate, continuous water and energy waste, building damages.
- 3.3.4.7. Many unit heaters are out of operating because the fan motors are removed or damaged. Result: Electrical space heaters or direct fired oil heaters are used to compensate lack of regular heat. Dangerous operation with direct fired oil heaters in motor repair shops.
- 3.3.4.8. Many showers and water taps at sinks are leaking. Result: Loss of heated water, waste of energy.
- 3.3.4.9. Based on the inspection labels at the boilers in buildings which are not supplied from a central heat distribution system, the last inspections took place 1977 and even earlier. Many boilers are sooted, burners are dusty. Result: Low efficiency, waste of energy.
- 3.3.4.10. Various radiators are completely covered with furnitures or other features, and not controllable. Some radiators have been covered by the user to reduce heat radiation, to avoid overheating of the rooms due to lack of controls. Result: Open windows, waste of energy.
- 3.3.4.11. Building 3114 and 3116 at Daenner Kaserne contain hand made radiators from sheet metal. We were told that one (1) of those has been blown-up already. The existing ones look like they are ready to blow-up in the near future.
- 3.3.4.12. Many radiators are hanging on their supply and return pipes only.

  Holders are not existing anymore.

- 3.3.4.13. Inoperative Controls.
- 3.3.4.13.1. Many radiator valves are stalled and cannot be adjusted. <u>Result:</u>
  Overheated rooms, open windows to compensate lack of controls, waste of energy.
- 3.3.4.13.2. Hand wheels are missing at many header valves. Stuffing boxes at many valves are leaking. Result: Steam leakages, energy waste.
- 3.3.4.13.3. Building No. 3777 Landstuhl Hospital: Combustion air controls are out of operation.
- 3.3.4.13.4. Building No. 3809 Landstuhl Hospital: System is very old. Firing controls partially out of operation. System operates with high water losses. Recharging two times a day for ten (10) minutes each with 1/2-inch hose.
- 3.3.4.13.5. Building 164 ROB: The radiators in the rooms should be equipped with thermostatic valves or should be shut-off, to avoid simultaneous heating and cooling. The filters of the A/C units in the corridor should be cleaned.
- 3.3.4.13.6. Building No. 2894, Pularski Barracks: The system operates with an open firing system with four (4) each operation expansion tanks on top of building. System should be changed for closed operation to avoid corrosion. Only one of two steam/LPHW heat exchangers is equipped with primary (steam-side) safety valve. Another safety valve should be added on second heat exchanger. The system operated with heavy fuel oil. The oil is being injected with steam into the boilers. All wiring, safety switches etc. are covered with oil. A short circuit could occur soon. Burner system has to be cleaned.

- 3.3.4.13.7. Building No. 287 ROB: The blow-out of the safety valves enters into an outside walkway which means danger to passengers. Blow-out has to be extended to a higher point. The system has a water leakage probably in the heat exchanger. (Condensate tank flows over).
- 3.3.4.13.8. Building 2364 Esels-firth: The induced-draught blower is out of operation.
- 3.3.4.13.9. Building 3126 Daenne Kaserne: The outdoor sensor is located at south wall of building. Should be relocated to north side.

### 3.3.5. Previously Implemented Energy Projects.

#### 3.3.5.1. Completed Projects.

The Kaiserslautern community has completed relatively few energy conservation measures. These have been limited to spot replacement of windows and doors, sometimes accomplished incidental to other remodeling.

#### 3.3.5.2. Current Projects.

The community has over 200 projects in some phase of design, planning or under construction. The projects programmed for each building in the Kaserne are tabulated in the data report for the individual GY. A summary of the projects types at each Kaserne are tabulated as follows:

#### Current Energy Projects

				C	IUMMC	ITY				
PROJECT DESCRIPTION	072	298	380	382	455	490	542	565	680	744
Insulate Roof		X			X			X	X	X
Insulate Walls		X		X			X			X
Insulate Ceiling		X			X			X		X
Replace Windows		X	X	X	X	X	X	X		
Replace Windows W/Plastic Windows W/Thermopen Glazing		χ			Х			Х	Х	Х

# Current Energy Projects (continued)

DDO JECT DESCRIPTION	070	1000	. 200		OMMUI					
PROJECT DESCRIPTION	10/2	298	380	382	455	490	542	565	680	/44
Replace Shop Doors Replace Exterior Doors	<del> </del>	X	<b>├</b>	X	X	<u> </u>				
Repair Windows		X	X	X	X	X	X	X	X	X
Replace Roof		X			ļ					
Replace Walls		Х	<u> </u>			<u> </u>				
			<u> </u>	ļ						
Replace Low Pressure Hot Water	ļ	1	, , , , , , , , , , , , , , , , , , ,	l				١		
Boiler, Oil-Fired			X		ļ	L	X	X	<u> </u>	
Replace High Pressure Hot Water	1				]					
Boiler, Heavy Oil-Fired										
Replace Low Pressure Steam	ı			٠		Į į				
Boiler, Coal-Fired		Ĺ	Х	X						
Replace Manual Coal-Fired Boiler	1									
W/Automatic Coal-Fired Boiler								Х	X	
Replace Safety Stand Pipes W/	j									
Safety Valves										
Install Filter System for Burn-										
ing of Used POL Products		Х								
Replace Hot Water Generator			X	Х		Х	Χ	Χ	Χ	
Replace Long Distance Hot Water										
Pipe in Channel		Х		X			X	X	Χ	<u> X</u>
Replace High Pressure Hot Water										
Pipe in Channel		Χ			Χ		Х			
Replace Condensate Pipe W/	l i									
Insulation			Х	Х	X	X	X	X		X
Replace Interior Heating System		X	X	Χ	X	Х	Χ	Χ	Χ	Χ
Repair Air Conditioning System				Χ						
Replace Ventilation System			X		X					X
Replace Thermostatic Valves			X	Х	<u> </u>	X	X	Х	Χ	X
Replace Thermostatic Valves and				,,						
Radiators				Х						
Replace Air Blowers w/Control										
Valves					Χ	<u> </u>			Х	
Convert Low Pressure Steam to				١						
Low Pressure Hot Water System				X						
Replace Insulation on Pipes and					١ ا					
Equipment					X				Χ	
Replace Low Pressure Steam Boiler						١ ا				
0il-Fired		Х	Х			Х				
Replace Cond. Tanks				Χ					Χ	
Replace Boilers W/Cent. Dist.										
System							Х			
Replace Oil Burner								X		
Install Ventilation								Χ		
Replace H.P. HW Coal Boiler										X
Replace Interior Electrical In-										
stallation i.a.w. VDE Standards		X	X	X	X	Х	Х	Х	Χ	Χ_
Provide New Grounding System		Χ								
Replace Main Distribution Panels			X							
Install Emergency and Exit Lights			X							
Provide Variable Lighting Control				X						

# Current Energy Projects (continued)

	COMMUNITY.									
PROJECT DESCRIPTION	072	298	380	382	455	490	542	565	680	1744
Replace Lights in Shop Area		Χ			X					
Relocate & Rearrange of Lighting		X		X						
Replace Low Tension Cables										
Exterior	İ		X		ĺ	ĺ	1		1	1
Replace 'Street Lighting System		X		Х		X	X	X	X	X
Replace Fence Lighting System	X	X								
Replace Area Lighting							X			

# Boiler Plant Modifications in Progress

GY	BOILER PLANT #	TYPE OF FU			FUTURE EFFICIENCY MATED FROM FIG 6-INCLUDING DISTR.	1 & 6-2
298	2211		Three old boilers are replaced w/1975~.987 to two new boilers with a capacity (each) of 27.8 MBTU/HR. A project is under design to replace the existing three old boilers (each 77.09 MBTU/H) to one new boiler of 27.8 MBTU/HR.	1984	Capacity MBTU/H 34.83	80
380	3244		In future, this boiler plant will only be used for stand-by since the connected buildings shall be reconnected to 3.P. 3210.	1984	76.43	70
380	3210	+	One boiler shall be added to increase capacity for the supply of buildings being reconnected from B.P. 3244	1984	74.28	70
382	3777		Boiler supervising system is under construction, distribution system to be replaced.	1983/	⁷ 87 63.54	70
382	3809	!	Two each LPS boilers shall be replaced by LPHW boilers. Distribution system to be replaced and connected from LPS to LPHW.	1987	7.84	70
455	3054		One of the two 9.9 MBTU/H boilers (1953) shall be replaced.	1984	79.84	80
490	3403		No programs existing ex. boilers are of 1979/RO		49.2	80

# Boiler Plant Modifications in Progress (continued)

GY	BOILER PLANT #	TYPE OF F	JEL MODIFICATION IN PROGRESS	1	FUTURE EFFIC MATED FROM F INCLUDING DI	IG 6-1 & 6-2
542	287	Coal	The existing six each boilers (1965/82) shall be replaced by three each automatic controlled boilers. The distribution system shall be partially replaced.	1987	6.80	70
542	391	Coal	No program, existing two boilers are 1976/1982		73.96	70
542	646	Coal	One of the three boilers (3.49 MBTU/H) shall be replaced with same capacity boiler.	1987	79.00	70
565	3001	Coal	Existing 14 boilers shall be replaced by six automatic controlled boilers. Entire distribution system shall be replaced.	1984/8	5 24.59	70
680	3100	#2	Complete B.P. will be converted to coal. Distribution system will be replaced.	1984/8 1987	7 9.23	Future Coal 70
744	2868	Coal	No B.P. modifications programmed boilers are of 1974/1979. Critical distribution lines shall be replaced.	1987	78.77	70
744	2894	#6	One of the two boilers (1952) shall be replaced, both boilers shall be equipped with rotary burners. Critical distribution lines shall be replaced.	1987	26.08	80
TOTA	AL				380.89	Average 74.99 Say 75

### 3.3.6. Future Development Plan.

The proposed ECIP projects of this study will be realized at earliest during FY 87 which means that the proposed energy savings will not start to reduce the energy consumption before FY 88. Based on this reality, the electricity consumption will increase, and the heating fuel consumption will decrease as indicated previously. In addition the following programmed increase of square footage will have to be added to the existing facilities before the ECIP projects will be completed. (Source: "Future Development Plans", prepared by John J. Harte Assoc., Inc.)

GY 298	Army Depot:	400,000	SF
GY 380	Kleber Kaserne:	41,000	SF
GY 382	Landstuhl Hospital:	200,000	SF
GY 542	Rhine Ordnance	500,000	SF
GY 565	Panzer Kaserne	3,000	SF
GY 744	Pulaski Barracks	3,000	SF
TOTAL		1,147,000	SF

All these buildings are of the type which will conserve electricity and heating energy and will increase the energy consumption. The total square footage of existing heated and illuminated buildings included in this study is approximately 6,500,000 SF. The programmed buildings will increase the energy using square footage by approximately 18 percent. Assuming that these buildings will be designed and built on the latest energy conservating standards, it can be also assumed that the energy consumption will increase not by 18 percent but by approximately 10 percent in addition to that indicated.

#### 3.3.7. Increment 'G'.

No Increment 'G' projects were identified at this community.

### 3.3.8. Other Energy Conservation Opportunities Examined.

# 3.3.8.1. <u>Metering</u>.

No buildings were identified where the addition of metering might be expected to reduce energy consumption.

# 3.3.8.2. Solar Energy.

This region of Europe is normally overcast during much of the year. Investigation of the use of solar energy is not warranted.

#### 3.3.8.3. District Heat.

There is no District Heating System available to the facility. The local system has no excess capacity.

### 3.3.8.4. Insulating Glass.

Replacement of single pane with double pane glass had an SIR less than one (1). Evaluation of each single pane window is shown in Table 3-9.

# 3.3.8.5. <u>Insulation of Walls and Roofs</u>.

Insulation of uninsulated walls and roofs is included in Increment 'A'. Walls and roofs that did not meet SIR criteria are shown in Tables 3-10 and 3-11.

Table 3-9. Savings Weatherization Glass, Kaiserslautern

2615 GY 072 EM BK W/MESS SP 3598 19 2,279 3,609 .63 NO 2 2618 GY 072 OPS GEN PURP SP 1622 3 391 866 .45 NO 2 2200 GY 298 HQ ADM BLDG SP 37486 205 20,836 49,958 .41 NO 6 2202 GY 298 ADM GEN PURP SP 3538 24 2,529 6,064 .41 NO 6 2213 GY 298 INFL MAT STHS SP 10147 34 3,529 8,807 .40 NO 6
2618 GY 072 OPS GEN PURP SP 1622 3 391 866 .45 NO 2 2200 GY 298 HQ ADM BLDG SP 37486 205 20,836 49,958 .41 NO 6 2202 GY 298 ADM GEN PURP SP 3538 24 2,529 6,064 .41 NO 6 2213 GY 298 INFL MAT STHS SP 10147 34 3,529 8,807 .40 NO 6
2200 GY 298 HQ ADM BLDG SP 37486 205 20,836 49,958 .41 NO 6 2202 GY 298 ADM GEN PURP SP 3538 24 2,529 6,064 .41 NO 6 2213 GY 298 INFL MAT STHS SP 10147 34 3,529 8,807 .40 NO 6
2202 GY 298 ADM GEN PURP SP 3538 24 2,529 6,064 .41 NO 6 2213 GY 298 INFL MAT STHS SP 10147 34 3,529 8,807 .40 NO 6
2213 GY 298 INFL MAT STHS SP 10147 34 3,529 8,807 .40 NO 6
2219 GY 298 GEN PURP WHSE SP 32262 123 12.499 31.187 40 NO 6
2225 GY 298 CML FLD MT SH SP 10770 75 7,672 18,914 .40 NO 6
2226 GY 298 CARE & PRES SH SP 13540 108 10,953 27,000 .40 NO 6
2227 GY 298 GEN PURP WHSE SP 3014 4 462 1.155 .40 NO 6
2233A GY 298 ENG FLD MNT SH SP 99785 3,402 344,995 850,447 .40 NO 6
2233B GY 298 ENG FLD MNT SH SP 60818 1,687 171,150 421,903 .40 NO 6
2238 GY 298 GEN PURP WHSE SP 19569 74 7,580 18,914 .40 NO 6
2239 GY 298 GEN PURP WHSE SP 29322 116 13,830 29,455 .46 NO 2
2246 GY 298 OPS GEN PURP SP 4165 63 7,549 15,449 .48 NO 2
2257 GY 298 GEN PURP WHSE SP 10137 11 1,157 2,887 .40 NO 6
2258 GY 298 GEN PURP WHSE SP 29322 116 11,804 29,455 .40 NO 6
2260 GY 298 GEN PURP WHSE SP 29322 136 16,203 34,508 .46 NO 2
2264 GY 298 GEN PURP WHSE SP 39259 235 23,841 59,488 .40 NO 6
2267 GY 298 BOX & CRATE SH SP 15183 107 10,894 26,856 .40 NO 6
2270 GY 298 POST RESTAURNT SP 3442 10 1,103 2,454 .44 NO 6
2276 GY 298 ADM GEN PURP SP 8094 59 6,022 14,438 .41 NO 6
2277 GY 298 MNT SH WHSE SP 10070 36 3,703 9,240 .40 NO 6
2279 GY 298 ADM GEN PURP SP 6633 22 2,288 5,486 .41 NO 6
2280 GY 298 GEN PURP WHSE SP 11538 43 4,397 10,973 .40 NO 6
2281 GY 298 GEN PURP WHSE SP 72226 1,466 148,661 370,933 .40 NO 6
2288 GY 298 CARE &PRES SH SP 21736 135 13,706 33,786 .40 NO 6
2289 GY 298 GEN PURP WHSE SP 31360 167 16,955 42,305 .40 NO 6
2293 GY 298 ADM GEN PURP SP 10170 30 3,131 7,508 .41 NO 6
2300 GY 298 GEN PURP WHSE SP 5319 4 542 1,155 .46 NO 2
2303 GY 298 CARE & PRES SH SP 5525 33 4,005 7,941 .50 NO 2
2306 GY 298 CARE & PRES SH SP 10147 57 6,845 13,572 .50 NO 2
2324 GY 298 GEN PURP WHSE SP 29322 136 16,203 34,508 .46 NO 2
2328 GY 298 GEN PURP WHSE SP 7924 3 406 866 .46 NO 2
2329 GY 298 CARE & PRES SH SP 11703 6 754 1,588 .47 NO 2
2346 GY 298 SALV & SURV PR SP 3200 20 2,470 5,197 .47 NO 2
2363 GY 298 CARE & PRES SH SP 12366 48 3,071 12,128 .25 COAL

Table 3-9. Savings Weatherization Glass, Kaiserslautern (continued)

BLDG KASERNE	FUNCTION	GLASS TYPE	GLASS SQFT	SAVINGS MBTU/YEAR	SAVINGS \$/YEAR	COST \$	SIR	
2370 GY 298	GEN PURP WHSE	SP	76064		949	2,021	.46	NO 2
2371A GY 298	GEN PURP WHSE	SP	59333	9	983	2,454	.40	NO 6
2371B GY 298	GEN PURP WHSE	SP	59333	9	983	2,454	.40	NO 6
2372A GY 298	GEN PURP WHSE	SP	56946		578	1,443	.40	NO 6
2372B GY 298	GEN PURP WHSE	SP	56946		578	1,443	.40	NO 6
2374 GY 298	ADM GEN PURP	SP	5058		1,445	3,465	. 41	NO 6
2384 GY 298	ADM GEN PURP	SP	5058		3,245	6,641	.48	NO 2
2385 GY 298	GEN PURP WHSE	SP	21344	128	15,322	32,631	.46	NO 2
2388 GY 298	GEN PURP WHSE	SP	9963	51	6,101	12,994	.46	NO 2
2389 GY 298	GEN PURP WHSE	SP	10557	82	8,332	20,791	.40	NO 6
2393 GY 298 2394 GY 298	MOTOR REP SHOP	SP	32224		14,116	34,797	.40	NO 6
2408 GY 298	MOTOR REP SHOP	SP	6017	68 51	6,970	17,182	.40	NO 6
2409 GY 298	EM BK W/O MS ADM GEN PURP	SP SP	7227 2393	51	5,214	9,674	.53	NO 6
2410 GY 298	GEN INST BLDG	SP	3006	19 18	1,927 1,893	4,620	.41 .38	NO 6 NO 6
2411 GY 298	EM BK W/O MS	SP	7227	51	5,214	4,909 9,674	.53	NO 6
2412 GY 298	EM BK W/O MS	SP	7227	51	5,214	9,674	.53	NO 6
2414 GY 298	SUP SVC ADM	SP	2393	13	1,324	3,176	.41	NO 6
2418 GY 298	ADM GEN PURP	SP	2393		1,505	3,609	. 41	NO 6
2419 GY 298	SUP SVC ADM	SP	2672	20	2,047	4,909	. 41	NO 6
2420 GY 298	ADM & EM BK	SP	7227		5,299	12,706	. 41	NO 6
2421 GY 298	EM BK W/O MS	SP	7227		5,214	9,674	.53	NO 6
2422 GY 298	ENL PERS MESS	SP	10363	35	3,635	8,085	. 44	NO 6
2423 GY 298	EM BK W/O MS	SP	7227	51	5,214	9,674	. 53	NO 6
2425 GY 298	FE MNT SHOP	SP	10202	83	8,434	20,791	.40	NO 6
2426 GY 298	DISP W/O BEDS	SP	2281	18	1,920	3,898	.49	NO 6
2427 GY 298 2433 GY 298	POST RESTAURNT	SP	2395		1,363	3,032	.44	NO 6
3183 GY 374	AR DEL EQP MS BAND TNG FAC	SP SP	28589 6989		10,601 1,696	26,134 3,754	.40 .45	NO 6 NO 2
3188 GY 374	THEAT W/ STAGE	SP	15953	62	7,427	14,727	.50	NO 2
3200 GY 380	EM BK W/O MS	SP	121124		53,642	159,404	.33	COAL
3201 GY 380	DISP W/O BEDS	SP	19317	100	6,349	20,647	.30	COAL
3205 GY 380	ADM & LIBRARY	SP	18942	160	10,187	39,129	.26	COAL
3206 GY 380	ENL PERS MESS	SP	22264	99	6,282	22,380	.28	COAL
3208 GY 380	FIN ADM BLDG	SP	45059	285	18,082	69,450	.26	COAL
3209 GY 380	EM BK W/O MS	SP	67099	419	26,578	78,980	.33	COAL
3210 GY 380	EM BK W/O MS	SP	73728		26,578	78,980	.33	COAL
3213 GY 380	EM BK W/O MS	SP	55971	234	• 14,868	44,182	.33	COAL
3214 GY 380	ADM GEN PURP	SP	19403	67	4,247	16,315	.26	COAL
3221 GY 380 3222 GY 380	EXCH SP SUPT	SP	2099	18	1,155	4,620	.25	COAL
3222 GY 380 3224 GY 380	MOTOR REP SHOP EM SVC CLUB	SP SP	7016 35684	26 69	1,682	6,641	.25	COAL
3225 GY 380	CLO SALES	SP	12206	68 72	4,336	15,449	.28	COAL
3226 GY 380	BN HQ BLDG	SP	12678	32	4,617 2,030	17,182 7,796	.26 .26	COAL COAL
3227 GY 380	EM BK W/O MS	SP	33985	297	18,852	56,022	.33	COAL
3228 GY 380	CO HQ BLDG	SP	2765		1,503	5,775	.26	COAL
3230 GY 380	COMM CENTER	SP	8830	25	3,067	6,786	.45	NO 2
3231 GY 380	BOWLING CTR	SP	30596		3,065	11,406	.26	COAL
3233 GY 380	GEN INST BLDG	SP	36453	144	9,135	35,086	.26	COAL
3234 GY 380	MOTOR REP SHOP	SP	5881	42	2,705	10,684	.25	COAL
3242 GY 380	EM BK W/O MS	SP	36667	186	11,807	35,086	.33	COAL
3243 GY 380	ENL PERS MESS	SP	20385	135	8,592	30,610	.28	COAL

Table 3-9. Savings Weatherization Glass, Kaiserslautern (continued)

BLDG	KASERNE	FUNCTION	GLASS TYPE	GLASS SQFT	SAVINGS MBTU/YEAR	SAVINGS \$/YEAR	COST \$	SIR	FUEL
3244	GY 380	EM BK W/O MS	SP	39818	186	11,807	35,086	.33	COAL
3245	GY 380	EM BK W/O MS	SP	36667		11,807	35,086	.33	COAL
3246	GY 380	EM BK W/O MS	SP	55971	260	16,520	49,092	.33	COAL
3247	GY 380	MOTOR REP SHOP	SP	8966		2,230	8,807	.25	COAL
3251	GY 380	MOTOR REP SHOP	SP	9835		1,937	7,652	.25	COAL
3252 3254	GY 380	MOTOR REP SHOP	SP	13874		1,645	6,497	.25	COAL
3255	GY 380 GY 380	MOTOR REP SHOP MOTOR REP SHOP	SP SP	14419	75 25	4,789	18,914	.25	COAL
3257	GY 380	MOTOR REP SHOP	SP	9509 16964	35 196	2,230 12,432	8,807	.25	COAL
3265	GY 380	OPEN MESS	SP	19585	118	14,072	49,092 26,711	.25 .52	COAL NO 2
3266	GY 380	SIG ADM BLDG	SP	25178		5,785	11,839	.48	NO 2
3278	GY 380	MOTOR REP SHOP	SP	15888		7,411	15,593	.47	NO 2
3700	GY 382	HOSPITAL	SP	54476	145	9,190	29,888	.30	COAL
3701	GY 382	GENEDEV/EXCH B	SP	28156		4,172	17,326	.24	COAL
3702	GY 382	EM MD BK	SP	58085	165	10,446	31,043	.33	COAL
3703	GY 382	LABORATORY	SP	65371	146	9,279	30,177	.30	COAL
3704	GY 382	SENTRY STATION	SP	4262	11	1,370	3,032	.45	NO 2
3705 3707	GY 382 GY 382	EM SERV BLDG EM MD BK	SP	27562	63	3,998	16,604	.24	COAL
3716	GY 382	EW BK W/O MS	SP SP	60201 58085	158	10,009	29,744	.33	COAL
3717	GY 382	STHS / AUTO SH	SP	8068	165.	10,446	31,043	.33 0.00	COAL COAL
3718	GY 382	THEAT W/ STAGE	SP	11758	3	194	721	.26	COAL
3719	GY 382	GEN STOREHOUSE	SP	8002	2	144	577	.25	COAL
3720	GY 382	GYMNASIUM	SP	10087	42	2,677	9,962	.26	COAL
3722	GY 382	BOWLING CTR	SP	26568		1,435	5,342	.26	COAL
3723	GY 382	MOTOR REP SHOP	SP	9230	31	1,974	7,796	.25	COAL
3724	GY 382	MOTOR REP SHOP	SP	7708		1,791	7,075	. 25	COAL
3732 3736	GY 382 GY 382	VET FAC	SP	9513	32	2,086	6,786	.30	COAL
3737	GY 382	FIRE STATION FE MNT SHOP	SP SP	4793 6596	28	1,823	6,786	.26	COAL
3738	GY 382	MEDICAL LAB	SP	25961	50 61	3,217 3,862	12,706	.25	COAL
3740	GY 382	GEN PURP WHSE	SP	29328		6,972	12,561 27,866	.30 .25	COAL COAL
3741	GY 382	P O MAIN	SP	3556	26	1,668	6,208	.26	COAL
3753	GY 382	BOQ MIL MALE	SP	12277	80	5,101	15,160	.33	COAL
3754	GY 382	BOQ MIL FEMALE	SP	35063	221	14,042	41,728	.33	COAL
3755	GY 382	BOQ MIL MALE	SP	12277	80	5,101	15,160	.33	COAL
3756	GY 382	BOQ MIL FEMALE	SP	35063	221	14,042	41,728	.33	COAL
3757 3758	GY 382 GY 382	HOSPITAL HOSPITAL	SP	26518		17,005	55,300	.30	COAL
3760	GY 382	OPS GEN PURP	SP SP	15198 15619	153 168	9,723	31,621	.30	COAL
3764	GY 382	HOSP CLINIC	SP	18000		10,641 9,723	31,621 31,621	.33 .30	COAL COAL
3766	GY 382	CLINIC / ADM	SP	35102	130	8,270	31,765	.26	COAL
3767	GY 382	HOSP CLINIC	SP	32693	268	17,005	55,300	.30	COAL
3770	GY 382	HOSPITAL	SP	15199	153	9,723	31,621	.30	COAL
3771	GY 382	MNT / CLINIC	SP	14420	134	8,497	31,621	.26	COAL
3772	GY 382	HOSPITAL	SP	26518	267	16,960	55,156	.30	COAL
3774 3776	GY 382	EXCH CAFE/OPS	SP	15523	89	5,674	20,214	.28	COAL
3776 3780	GY 382 GY 382	LIBRARY	SP	4719	49 105	3,104	11,551	.26	COAL
3792	GY 382	OPN MESS OFF MED ADM BLDG	SP SP	11423 12632	105 52	6,646 3,345	23,679	.28	COAL
3794	GY 382	OPN MESS NCO	SP	9571	52 50	3,345 6,009	12,850 11,406	.26 .52	COAL NO 2
3800	GY 382	MOTOR REP SHOP	SP	5770	67	4,241	16,749	.25	COAL
			_	3		.,	,,,,		OUNL

Table 3-9. Savings Weatherization Glass, Kaiserslautern (continued)

BLDG	KASERNE	FUNCTION	GLASS TYPE	GLASS SQFT	SAVINGS MBTU/YEAR	SAVINGS \$/YEAR	COST \$	SIR	FUEL
3809	GY 382	LAB/ADM/EM BK	SP	72966	193	12,244	36,385	.33	COAL
3810	GY 382	SCHOOL/ADM/LAB	SP	51821	232	14,743	61,220	.24	COAL
3812	GY 382	CHILD CARE CTR	SP	9114	38	2,444	9,096	.26	COAL
3813	GY 382	EM BK W/O MS	SP	13324		6,365	18,914	.33	COAL
3815	GY 382	EM BK W/O MS	SP	13324		6,365	18,914	.33	COAL
3817	GY 382	EXCH WHSE	SP	4868		361	1,443	.25	COAL
3818	GY 382	BN HQ BLDG	SP	9095	42	2,706	10,395	.26	COAL
3819	GY 382	BLDGS MNT STHS	SP	9095	55	3,498	10,395	.33	COAL
3007	GY 455	MOTOR REP SHOP	SP	11559	45	2,852	11,262	.25	COAL
3008	GY 455	MOTOR REP SHOP	SP	11559	52	3,327	13,139	.25	COAL
3010	GY 455	MOTOR REP SHOP	SP	7008	43	2,778	10,973	.25	COAL
3011	GY 455	MOTOR REP SHOP	SP	7008	52	3,327	13,139	.25	COAL
3012	GY 455	MOTOR REP SHOP	SP	7008	64	4,058	16,027	.25	COAL
3013	GY 455	MOTOR REP SHOP	SP	11896	75	4,789	18,914	.25	COAL
3014	GY 455	MRS & RESTRNT	SP	26516	183	11,591	41,295	.28	COAL
3016	GY 455	VEH PAINT SHOP	SP	13543	18	1,170	4,620	.25	COAL
3020 3021	GY 455 GY 455	MOTOR REP SHOP	SP SP	7936 15650		1,682	6,641	.25	COAL NO 2
3030	GY 455	MOTOR REP SHOP MOTOR REP SHOP	SP	10199		3,637	7,652	.47 .25	COAL
3040	GY 455	MTL & WDWK SH	SP	30311	149	3,656 15,111	14,438 37,252	.40	NO 6
3041	GY 455	MOTOR REP SHOP	SP	36102	148	15,053	37,107	.40	NO 6
3042	GY 455	MOTOR REP SHOP	SP	11445		4,100	10,107	.40	NO 6
3043	GY 455	MOTOR REP SHOP	SP	10438		11,070	27,289	.40	NO 6
3050	GY 455	MOTOR REP SHOP	ŠP	7758		6,735	16,604	.40	NO 6
3051	GY 455	MOTOR REP SHOP	SP	7762	66	6,735	16,604	.40	NO 6
3053	GY 455	ORD ADM BLDG	SP	5146		3,011	7,219	. 41	NO 6
3055	GY 455	GEN PURP WHSE	SP	29996	120	12,267	30,610	.40	NO 6
3056	GY 455	GEN PURP WHSE	SP	29996	120	12,267	30,610	.40	NO 6
3057	GY 455	ELEC MNT SHOP	SP	19375		4,510	11,117	.40	NO 6
3058	GY 455	PO BRANCH	SP	17988		3,480	8,085	. 43	NO 6
3083	GY 455	RECR BLDG	SP	6737		6,044	11,984	.50	NO 2
3091	GY 455	GEN MNT SHOP	SP	2166		892	1,877	.47	NO 2
3401	GY 490	QM REPAIR SHOP	SP	35467		25,245	62,231	.40	NO 6
3402	GY 490	GEN PURP WHSE	SP	18502	11	1,157	2,887	.40	NO 6
3403 3406	GY 490 GY 490	FIXED LAUNDRY GEN PURP WHSE	SP SP	40631 61637	343 170	34,869 17,302	81,001 43,172	.43	NO 6
3413	GY 490	SUP SVC ADM	SP	16320		8,819	18,048	.40 .48	NO 6 NO 2
3416	GY 490	GEN PURP WHSE	SP	12163		6,237	13,283	.46	NO 2
3424	GY 490	QM REPAIR SHOP	SP	4425		585	1,443	.40	NO 6
110	GY 542	POST RESTAURNT	SP	3850		1,901	3,609	.52	NO 2
150	GY 542	GEN PURP WHSE	SP	41667		17,220	36,674	.46	NO 2
162	GY 542	EM BK / BN HQ	SP	41949		48,149	76,237	.63	NO 2
163	GY 542	ENL PERS MESS	SP	9296		4,868	9,240	.52	NO 2
164	GY 542	ADM BLDG (A F)	SP	41949		34,077	69,739	.48	NO 2
175	GY 542	MOTOR REP SHOP	SP	10280		4,392	9,240	.47	NO 2
176	GY 542	EXCH CAFE	SP	2384		2,137	6,353	.33	COAL
179	GY 542	GP HQ BLDG	SP	21256		13,264	27,145	.48	NO 2
270	GY 542	OPS GEN PURP	SP	5380		2,088	4,620	. 45	NO 2
273	GY 542	EM BK W/O MS	SP	6193		2,963	8,807	.33	COAL
274	GY 542	EM BK W/O MS	SP	6193		2,963	8,807	.33	COAL
275	GY 542	EMM BK W/O MS	SP	6193		2,963	8,807	.33	COAL
276	GY 542	CO HQ BLDG	SP	4659	27	1,766	6,786	.26	COAL

Table 3-9. Savings Weatherization Glass, Kaiserslautern (continued)

•	BLDG	KASERNE	FUNCTION	GLASS TYPE	GLASS SQFT	SAVINGS MBTU/YEAR	SAVINGS \$/YEAR	COST \$	SIR	FUEL
	277	GY 542	CO HQ BLDG	SP	4659	27	1,766	6,786	.26	COAL
	278	GY 542	EM BK W/O MS	SP	6193	46	2,963	8,807	.33	COAL
	279	GY 542	EM BK W/O MS	SP	6193	46	2,963	8,807	.33	COAL
	280	GY 542	E BK W/O MS	SP	6193	46	2,963	8,807	.33	COAL
	281	GY 542	CO HQ BLDG	SP	4659	27	1,766	6,786	.26	COAL
	282	GY 542	EM BK W/O MS	SP	6193	46	2,963	8,807	.33	COAL
	283 284	GY 542 GY 542	EM BK W/O MS	SP	6193	46	2,963	8,807	.33	COAL
	285	GY 542	EM BK W/O MS GEN INST BLDG	SP SP	6193 3400	46 39	2,963	8,807	.33	COAL
	286	GY 542	ADM GEN PURP	SP	3400	39 42	2,468 2,669	10,251 10,251	.24 .26	COAL
	288	GY 542	ADM GEN PURP	SP	3035	19	1,202	4,620	.26	COAL COAL
	289	GY 542	EM BK W/O MS	SP	6505	59	3,741	11,117	.33	COAL
	290	GY 542	MNT SHOP	SP	2110	13	840	3,320	.25	COAL
	291	GY 542	GEN STOREHOUSE	SP	5800	53	6,372	13,572	.46	NO 2
	292	GY 542	CO HQ BLDG	SP	3943	20	1,278	4,909	.26	COAL
	310	GY 542	MOTOR REP SHOP	SP	4323	13	1,647	3,465	.47	NO 2
	337	GY 542	ADM GEN PURP	SP	3875	4	564	1,155	.48	NO 2
	344	GY 542 GY 542	GEN STOREHOUSE	SP	3875	1	67	144	.46	NO 2
	347 369	GY 542	SM ARMS REP SH MOTOR REP SHOP	SP SP	4197 3400	1	137	288	.47	NO 2
	370	GY 542	MOTOR REP SHOP	SP	3400	11 11	1,372 1,372	2,887	.47	NO 2 NO 2
	371	GY 542	MOTOR REP SHOP	SP	3400	11	1,372	2,887 2,887	.47 .47	NO 2 NO 2
	372	GY 542	MTL & WDWK SH	SP	3400	. 11	1,372	2,887	.47	NO 2
	394	GY 542	MOTOR REP SHOP	SP	10543	9	1,097	2,310	.47	NO 2
	395	GY 542	MOTOR REP SHOP	SP	10543	9	1,097	2,310	. 47	NO 2
	611	GY 542	MSL ASY & TEST	SP	21736	2	274	577	.47	NO 2
	622	GY 542	MOTOR REP SHOP	SP	3228	15	1,784	3,754	. 47	NO 2
	630	GY 542	AMMO RENV SHOP	SP	13803	56	6,721	14,872	.45	NO 2
	637 646	GY 542 GY 542	WTNG SHELTER	SP	5046	20	2,479	5,486	.45	NO 2
	695	GY 542	MOTOR REP SHOP CHEMISTRY LAB	SP SP	4332 4595	19 57	1,243	4,909	.25	COAL
	701	GY 542	AMMO RENV SHOP	SP	3388	7	6,845 892	13,572 1,877	.50 .47	NO 2 NO 2
	3000	GY 565	WAREHOUSE	SP	11340	73	4,623	18,481	.25	COAL
	3006	GY 565	MOTOR REPAIR	SP	4965	32	2,084	8,230	.25	COAL
	3009	GY 565	MOTOR REPAIR	SP	3872	32	2,084	8,230	.25	COAL
	3019	GY 565	ADM GEN PURP	SP	2815	29	1,879	7,219	.26	COAL
	3029	GY 565	QM REPAIR SHOP	SP	30041	106	12,627	26,567	.47	NO 2
	3100	GY 680	EM BK W/O MS	SP	57645	267	31,826	50,391	.63	NO 2
	3101 3102	GY 680 GY 680	ADM & SUP / BK	SP	55014	244	29,090	46,059	.63	NO 2
	3102	GY 680	EM BK W/O MS EM BK W/O MS	SP SP	55014 55014	244 244	29,090 29,090	46,059	.63	NO 2
	3106	GY 680	ENL PERS MESS	SP	27550	99	11,866	46,059 22,524	.63 .52	NO 2 NO 2
	3107	GY 680	ADM GEN PURP	SP	27550	92	11,006	22,524	.48	NO 2
	3113	GY 680	FE FAC	SP	5061	15	1,834	3,754	.48	NO 2
	3114	GY 680	MOTOR REP SHOP	SP	10659	136	13,881	34,220	.40	NO 6
	3115	GY 680	SKILL DEV GEN	SP	3170	12	1,288	3,176	.40	NO 6
	3116	GY 680	MOTOR REP SHOP	SP	10842	136	13,881	34,220	.40	NO 6
	3117	GY 680	MOTOR REP SHOP	SP	13695	91 53	9,313	22,957	.40	NO 6
	3150 2850	GY 741 GY 744	POST CHAPEL GEN PURP WHSE	SP SP	12665 2135	53 2	6,408	12,706	.50	NO 2
	2855	GY 744	MOTOR REP SHOP	SP	2618	10	271 1,235	577 2,598	.46 .47	NO 2 NO 2
•	2859	GY 744	MOTOR REP SHOP	SP	11111	60	3,839	15,160	.25	COAL
		J	TOTOR THE OHOT	٥.		00	3,037	10,100		COVE

Table 3-9. Savings Weatherization Glass, Kaiserslautern (continued)

BLDG	KASERNE	FUNCTION	GLASS TYPE	GLASS SQFT	SAVINGS MBTU/YEAR	SAVINGS \$/YEAR	COST \$	SIR	FUEL
2862	GY 744	CO HQ BLDG	====== SP	3943	 16	1,052	4,042	.26	COAL
2864	GY 744	POST RESTAURNT	SP	3943	17	1,134	4,042	.28	COAL
2866	GY 744	CO HQ BLDG	SP	3943	16	1,052	4,042	.26	COAL
2867	GY 744	EM BK W/O MS	SP	10585	21	1,360	4,042	.33	COAL
2869	GY 744	MORGUE	SP	6926	55	6,582	11,406	.57	NO 2
2872	GY 744	GEN PURP WHSE	SP	3622	30	3,066	7,652	.40	NO 6
2874	GY 744	EM BK W/O MS	SP	18489		14,321	26,567	.53	NO 6
2876	GY 744	CO HQ BLDG	SP	4659	24	2,529	6,064	.41	NO 6
2877	GY 744	GEN STOREHOUSE	SP	3403	37	3,819	9,529	.40	NO 6
2879	GY 744	EM BK W/O MS	SP	18468	141	14,321	26,567	.53	NO 6
2880	GY 744	CO HQ BLDG	SP	4659	24	2,529	6,064	. 41	NO 6
2882	GY 744	RECR BLDG	SP	3403	41	4,226	9,818	. 43	NO 6
2885	GY 744	UNIT CHAPEL	SP	2580	11	737	2,743	.26	COAL
2886	GY 744	EM BK W/O MS	SP	18468	141	14,321	26,567	.53	NO 6
2887	GY 744	CO HQ BLDG	SP	4781	20	2,107	5,053	.41	NO 6
2890	GY 744	EM BK W/O MS	SP	18468	141	14,321	26,567	.53	NO 6
2891	GY 744	CO HQ BLDG	SP	4659		1,866	4,476	.41	NO 6
2895	GY 744	ENL PER MESS	SP	18400	90	9,154	20,358	.44	NO 6
2897	GY 744	ADM GEN PURP	SP	6723		5,997	12,273	.48	NO 2
2898	GY 744	VET FAC	SP	2127		1,707	3,465	. 49	NO 6
2899	GY 744	SP SVC OFF	SP	2867	27	2,796	6,497	. 43	NO 6
2901	GY 744	THRIFT SHOP	SP	2127	14	1,491	3,465	. 43	NO 6
2902	GY 744	MOTOR REP SHOP	SP	4929		2,811	6,930	.40	NO 6
2909	GY 744	GEN STOREHOUSE	SP	2180	9	925	2,310	.40	NO 6
2910	GY 744	GEN STOREHOUSE	SP	2180	8	867	2,165	.40	NO 6
2911 2912	GY 744	GEN STOREHOUSE	SP	2180	8	867	2,165	.40	NO 6
2912	GY 744 GY 744	GEN STOREHOUSE	SP SP	2180	8	867 1 445	2,165	.40	NO 6
2915	GY 744	CO HQ BLDG	SP	2127 2127	14	1,445	3,465	.41	NO 6
2917	GY 744	CO HQ BLDG DISP W/ BEDS	SP	6588	14 38	1,445	3,465	.41	NO 6
2918	GY 744	BOQ MIL MALE	SP	6588		3,911 4,281	7,941 7,941	.49 .53	NO 6 NO 6
2919	GY 744	BOQ MIL MALE	SP	6588		4,281	7,941	.53	NO 6
2921	GY 744	BOQ MIL MALE	SP	6588		4,436	8,230	.53	NO 6
2922	GY 744	BOQ MIL MALE	SP	6588		3,502	6,497	.53	NO 6
2923	GY 744	CO HQ BLDG	SP	4659		1,987	4,764	.41	NO 6
2925	GY 744	EM BK W/O MS	SP	18468	141	14,321	26,567	.53	NO 6
2926	GY 744	CO HQ BLDG	SP	4659		1,466	5,631	.26	COAL
2928	GY 744	EM BK W/O MS	SP	18468		14,321	26,567	.53	NO 6
2929	GY 744	CO HQ BLDG	SP	4659		2,529	6,064	. 41	NO 6
2930	GY 744	EM BK W/O MS	SP	18468		14,321	26,567	.53	NO 6
2932	GY 744	GEN INST BLDG	SP	4659		2,529	6,064	.41	NO 6
2933	GY 744	ADM GEN PURP	SP	12326	67	6,864	16,460	.41	NO 6
2934	GY 744	ADM (BANK)	SP	4659	24	2,529	6,064	.41	NO 6
2935	GY 744	XMTR BLDG/ADM	SP	12326	67	6,864	16,460	. 41	NO 6
2942	GY 744	MOTOR REP SHOP	SP	4231	15	1,852	3,898	.47	NO 2
TOTAL	ANNUAL HEA	T SAVINGS	,						28,719
	DOLLAR SAV							2.5	55,908
TOTAL									46,571
TOTAL									00,545
TOTAL	SQFT GLASS	i						4	87,858

Table 3-10. Savings Weatherization Walls, Kaiserslautern

BLDG	KASERNE	FUNCTION	WALL TYPE	SQFT BLDG	SAVINGS MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT WALL
2618 2619 2200	GY072 GY072 GY298	OPS GEN PUR READY BLDG HQ ADM BLDG	CMU4 CMU5 WD1	1,622 2,289 37,486	138 65	16,451 7,774	24,867 10,395	.66 .74 0.00	NO 2 NO 2 NO 6	6,486 2,711 40,091
2202 2219 2225	GY298 GY298 GY298	ADM GEN PUR GEN PURP WH CML FLD MT	WD1 CMU4 CMU4	3,538 32,262 10,770	461 248	46,825 25,214	79,826 42,467	0.00 .58 .59	NO 6 NO 6 NO 6	4,745 20,820
2226 2233A	GY298 GY298 GY298	CARE & PRES ENG FLD MNT ENG FLD MNT	CMU4 CMU4 CMU4	13,540 99,785 60,818	295 1,734 861	29,936 175,917 87,370	50,420 296,285 147,152	.59 .59	NO 6 NO 6 NO 6	11,076 13,150 77,278
2238 2239 2246	GY298 GY298 GY298	GEN PURP WH GEN PURP WH OPS GEN PUR	CMU4 CMU4 MET2	19,569 29,322 4,165	280 373 67	28,438 44,375 7,996	48,481 64,570 9,804	.58 .68	NO 6 NO 2 NO 2	38,380 12,645 16,841 4,192
2257 2258 2260	GY298 GY298 GY298	GEN PURP WH GEN PURP WH GEN PURP WH	MET2 CMU4 CMU4	10,137 29,322 29,322	122 373 373	12,443 37,876 44,375	18,601 64,570 64,570	.66 .58	NO 6 NO 6 NO 2	7,953 16,841 16,841
2264 2270 2276	GY298 GY298 GY298	GEN PURP WH POST RESTAU ADM GEN PUR	CMU3 WD1 WD1	39,259 3,442 8,094	619	62,780	94,677	.66 0.00 0.00	NO 6 NO 6 NO 6	24,694 3,402 4,680
2277 2279 2280	GY298 GY298 GY298	MNT SH WHSE ADM GEN PUR GEN PURP WH	MET2 WD1 CMU6	10,070 6,633 11,538	115	11,666	17,439	.66 0.00 0.00	NO 6 NO 6 NO 6	7,456 4,047 8,769
2281 2288 2292	GY298 GY298 GY298	GEN PURP WH CARE &PRES EAM BLDG	MAS2 MAS2 MAS1	72,226 21,736 12,105	416 207 169	42,280 20,994 17,227	60,096 29,480 28,458	.70 .71 .60	NO 6 NO 6 NO 6	30,885 15,151 6,778
2293 2303 2306 2324	GY298 GY298 GY298 GY298	ADM GEN PUR CARE & PRES CARE & PRES	CONC2 MET2 MET2	10,170 5,525 10,147	254 87 111	25,825 10,380 13,219	29,597 12,330 15,702	.87 .84 .84	NO 6 NO 2 NO 2	7,049 5,272 6,714
2328 2329 2346	GY298 GY298 GY298	GEN PURP WH GEN PURP WH CARE & PRES SALV & SURV	CMU4 MET2 MET2 WD1	29,322 7,924 11,703 3,200	373 106 88	44,375 12,622 10,474	64,570 16,105 13,203	.68 .78 .79	NO 2 NO 2 NO 2	16,841 6,886 5,645
2363 2370	GY298 GY298 GY298	CARE & PRES GEN PURP WH GEN PURP WH	MET4 MET5 MET5	12,366 76,064 59,333				0.00 0.00 0.00 0.00	NO 2 COAL NO 2 NO 6	5,070 9,735 19,583
2371B 2372A	GY298 GY298 GY298	GEN PURP WH GEN PURP WH GEN PURP WH	MET5 MET2 MET2	59,333 56,946 56,946	370 370	37,573 37,573	56,167 56,167	0.00 0.66	NO 6 NO 6 NO 6	15,789 15,789 24,016 24,016
2374 2384 2385	GY298 GY298 GY298	ADM GEN PUR ADM GEN PUR GEN PURP WH	CONC3 WD1 MET2	5,058 5,058 21,344	62 204	6,324 24,353	12,541 31,073	.50 0.00 .78	NO 6 NO 2 NO 2	3,271 5,448 13,286
2388 2389 2393	GY298 GY298 GY298	GEN PURP WH GEN PURP WH MOTOR REP S	MET2 MAS3 CMU3	9,963 10,557 32,224	106 168 444	12,707 17,044 45,077	16,213 37,128 67,161	.78 .45 .67	NO 2 NO 6 NO 6	6,932 9,684 17,517
2394 2408 2409	GY298 GY298 GY298	MOTOR REP S EM BK W/O M ADM GEN PUR	MAS3 WD1 WD1	6,017 7,227 2,393	104	10,598	22,809	.46 0.00 0.00	NO 6 NO 6 NO 6	5,949 6,567 2,591
2410 2411 2412 2414	GY298 GY298 GY298 GY298	GEN INST BL EM BK W/O M EM BK W/O M SUP SVC ADM	WD1 WD1 WD1 WD1	3,006 7,227 7,227 2,393				0.00	NO 6 NO 6	3,163 6,567 6,567
2418 2419	GY298 GY298	ADM GEN PUR SUP SVC ADM	WD1 WD1	2,393 2,672				0.00 0.00 0.00	NO 6 NO 6 NO 6	2,591 2,591 2,832

Table 3-10. Savings Weatherization Walls, Kaiserslautern (continued)

					•		•		•	
			WALL	SQFT	SAVINGS	SAVINGS	COST		FUEL	SQFT
BLDG	KASERNE	FUNCTION	TYPE	BLDG	MBTU	US\$	US\$	SIR	TYPE	WALL
=====	=======	=======================================	======				=======	=====		
2420	GY298	ADM & EM BK	WD1	7,227				0.00	NO 6	6,567
2421	GY298	EM BK W/O M	WD1	7,227				0.00	NO 6	6,567
2422	GY298	ENL PERS ME	WD1	10,363				0.00	NO 6	4,850
2423	GY298	EM BK W/O M	WD1	7,227				0.00	NO 6	6,567
2425	GY298	FE MNT SHOP	MET2	10,202	110	11,164	16,488	.67	NO 6	7,049
2426	GY298	DISP W/O BE	WD1	2,281				0.00	NO 6	2,500
2427	GY298	POST RESTAU	WD1	2,395				0.00	NO 6	2,410
2433	GY298	AR DEL EQP	CMU3	28,589	470	47,680	71,039	.67	NO 6	18,528
3183	GY374	BAND TNG FA	MAS1	6,989	122	14,602	20,589	.70	NO 2	4,904
3188	GY374	THEAT W/ ST	MAS2	15,953	216	25,741	29,074	. 88	NO 2	14,942
3200	GY380	EM BK W/O M	MAS4	121,124	754	47,767	113,202	. 42	COAL	58,179
3201	GY380	DISP W/O BE	MAS4	19,317	90	5,755	14,927	.38	COAL	7,671
3203	GY380	ADM GEN PUR	MAS4	36,753	114	7,217	22,108	.32	COAL	11,362
3205	GY380	ADM & LIBRA	MAS4	18,942	75	4,750	14,550	.32	COAL	7,478
3206	GY380	ENL PERS ME	MAS1	22,264	235	14,922	33,879	.44	COAL	8,070
3208	GY380	FIN ADM BLD	MAS4	45,059	247	15,638	47,902	.32	COAL	24,618
3209	GY380	EM BK W/O M	MAS4	67,099	333	21,087	49,975	. 42	COAL	25,684
3210	GY380	EM BK W/O M	MAS4	73,728	333	21,087	49,975	. 42	COAL	25,684
3211	GY380	ADM GEN PUR	MAS4	44,285	210	13,335	40,846	.32	COAL	20,992
3212	GY380	GEN E DEV F	MAS4	21,082	111	7,087	23,469	.30	COAL	12,061
3213	GY380	EM BK W/O M	MAS4	55,971	267	16,926	40,113	. 42	COAL	20,616
3214	GY380	ADM GEN PUR	MAS4	19,403	77	4,880	14,948	.32	COAL	7,682
3221	GY380	EXCH SP SUP	MAS4	2,099	24	1,563	4,982	.31	COAL	2,560
3222	GY380	MOTOR REP S	CMU4	7,016	164	10,443	28,176	.37	COAL	7,349
3224	GY380	EM SVC CLUB	MAS4	35,684	155	9,874	28,054	.35	COAL	14,418
3225	GY380	CLO SALES	MAS4	12,206	102	6,504	19,303	.33	COAL	9,920
3226	GY380	BN HQ BLDG	MAS3	12,678	75	4,761	15,965	.29	COAL	4,164
3227	GY380	EM BK W/O M	MAS4	33,985	226	14,311	33,916	. 42	COAL	17,431
3228	GY380	CO HQ BLDG	MAS4	2,765	• 27	1,756	5,380	.32	COAL	2,765
3229	GY380	ADM GEN PUR	MAS4	21,452	92	5,864	17,963	.32	COAL	9,232
3230	GY380	COMM CENTER	MAS4	8,830	37	4,497	7,934	.56	NO 2	4,078
3231	GY380	BOWLING CTR	MAS4	30,596	149	9,481	28,138	.33	COAL	14,461
3233	GY380	GEN INST BL	MAS4	36,453	180	11,394	34,900	.32	COAL	17,936
3234	GY380	MOTOR REP S	CMU4	5,881	141	8,960	24,174	.37	COAL	6,305
3235	GY380	GYMNASIUM	MAS3	22,029	234	14,857	48,266	.30	COAL	12,589
3242	GY380	EM BK W/O M	MAS4	36,667	232	14,727	34,900	. 42	COAL	17,936
3243	GY380	ENL PERS ME	MAS4	20,385	113	7,162	20,350	.35	COAL	10,458
3244	GY380	EM BK W/O M	MAS4	39,818	232	14,727	34,900	. 42	COAL	17,936
3245	GY380	EM BK W/O M	MAS4	36,667	232	14,727	34,900	. 42	COAL	17,936
3246	GY380	EM BK W/O M	MAS4	55,971	314	19,904	47,169	. 42	COAL	24,242
3247	GY380	MOTOR REP S	CMU6	8,966				0.00	COAL	8,554
3252	GY380	MOTOR REP S	CMU4	13,874	217	13,792	37,210	.37	COAL	9,705
3254	GY380	MOTOR REP S	CMU4	14,419	236	15,000	40,470	.37	COAL	10,555
3255	GY380	MOTOR REP S	CMU6	9,509				0.00	COAL	8,995
3257	GY380	MOTOR REP S	CMU4	16,964	210	13,302	35,890	.37	COAL	9,361
3265	GY380	OPEN MESS	MAS4	19,585	93	11,133	16,853	.66	NO 2	8,661
3266	GY380	SIG ADM BLD	MAS4	25,178	81	9,633	15,723	.61	NO 2	8,080
3278	GY380	MOTOR REP S	CMU4	15,888	304	36,216	52,062	.69	NO 2	13,579
3700	GY382	HOSPITAL	MAS4	54,476	176	11,172	28,975	.38	COAL	14,891
3701	GY382	GENEDEV/EXC	MAS4	28,156	99	6,284	20,810	.30	COAL	10,695
3702	GY382	EM MD BK	MAS4	58,085	363	23,031	54,580	. 42	COAL	28,051
3703	GY382	LABORATORY	MAS4	65,371	196	12,415	32,200	.38	COAL	16,548

Table 3-10. Savings Weatherization Walls, Kaiserslautern (continued)

ì	BLDG	KASERNE	FUNCTION	WALL TYPE	SQFT BLDG	SAVINGS MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT WALL
	3704	GY382	SENTRY STAT	MAS4	4,262	22	2,729	4,815	.56	NO 2	2,474
	3705	GY382	EM SERV BLD	MAS4	27,562	100	6,373	21,103	.30	COAL	10,846
	3707	GY382	EM MD BK	MAS4	60,201	201	12,748	30,211	. 42	COAL	15,526
	3716 3718	GY382 GY382	EW BK W/O M THEAT W/ ST	MAS4	58,085	363	23,031	54,580	.42	COAL	28,051
	3720	GY382	GYMNASIUM	CONC4 MAS1	11,758 10,087	211	12 271	21 711	0.00	COAL	10,060
	3722	GY382	BOWLING CTR	CONC4	26,568	211	13,371	31,711	.42 0.00	COAL COAL	7,553 10,329
	3723	GY382	MOTOR REP S	CMU4	9,230	175	11,101	29,950	.37	COAL	7,811
	3724	GY382	MOTOR REP S	MAS3	7,708	95	6,031	20,791	.29	COAL	5,423
	3732	GY382	VET FAC	MAS4	9,513	52	3,293	8,542	.38	COAL	4,390
	3736	GY382	FIRE STATIO	MAS4	4,793	47	3,005	8,918	.33	COAL	4,583
	3737	GY382	FE MNT SHOP	MAS4	6,596	48	3,044	9,588	.31	COAL	4,928
	3738	GY382	MEDICAL LAB	MAS4	25,961	92	5,868	15,220	.38	COAL	7,822
	3740	GY382	GEN PURP WH	MAS4	29,328	151	9,582	30,546	.31	COAL	15,698
	3741	GY382	P O MAIN	CMU4	3,556	77	4,932	12,541	.39	COAL	3,271
	3751 3752	GY382 GY382	BOO MIL MAL	MAS4	12,277	115	7,297	17,293	.42	COAL	8,887
	3753	GY382	BOQ MIL FEM BOQ MIL MAL	MAS4 MAS4	35,063 12,277	202 115	12,836 7,297	30,420	.42	COAL	15,634
	3754	GY382	BOQ MIL FEM	MAS4	35,063	202	12,836	17,293 30,420	. 42 . 42	COAL COAL	8,887 15,634
	3755	GY382	BOQ MIL MAL	MAS4	12,277	115	7,297	17,293	.42	COAL	8,887
	3756	GY382	BOQ MIL FEM	MAS4	35,063	202	12,836	30,420	.42	COAL	15,634
	3757	GY382	HOSPITAL	MAS3	26,518	396	25,109	71,286	.35	COAL	18,593
	3758	GY382	HOSPITAL	MAS3	15,198	243	15,417	43,770	.35	COAL	11,416
	3759	GY382	HOSPITAL	MAS3	15,233	243	15,417	43,770	.35	COAL	11,416
)	3760	GY382	OPS GEN PUR	MAS3	15,619	272	17,253	44,760	.38	COAL	11,674
	3761 3762	GY382 GY382	HOSPITAL HOSPITAL	MAS3 MAS3	26,518	396	25,109	71,286	.35	COAL	18,593
	3763	GY382	HOSPITAL	MASS	26,518 16,000	396 215	25,109 13,659	71,286 38,778	.35 .35	COAL	18,593
		GY382	RECOVERY	CONC 4	3,009	213	13,039	30,770	0.00	COAL COAL	10,114 516
	3764	GY382	HOSP CLINIC	MAS3	18,000	239	15,184	43,110	.35	COAL	11,244
	3765	GY382	OPS GEN PUR	MAS3	36,909	455	28,830	74,793	.38	COAL	19,507
	3766	GY382	CLINIC / AD	MAS3	35,102	423	26,808	89,892	.29	COAL	23,446
	3767	GY382	HOSP CLINIC	MAS3	32,693	432	27,361	77,680	.35	COAL	20,261
	3769	GY382	HOSPITAL	MAS3	14,420	233	14,748	41,872	.35	COAL	10,921
	3770	GY382 GY382	HOSPITAL	MAS3	15,199	243	15,417	43,770	.35	COAL	11,416
	3771 3772	GY382	MNT / CLINI HOSPITAL	MAS3 MAS3	14,420	203 396	12,889	41,872	.30	COAL	10,921
	3774	GY382	EXCH CAFE/0	MAS3	26,518 15,523	195	25,109 12,362	71,286 38,448	.35 .32	COAL COAL	18,593
	3775	GY382	ENL PERS ME	MAS4	31,676	217	13,780	39,150	.35	COAL	10,028 20,121
	3776	GY382	LIBRARY	MAS4	4,719	55	3,506	10,405	.33	COAL	5,347
	3780	GY382	OPN MESS OF	MAS3	11,423	142	9,019	28,052	.32	COAL	7,316
	3792	GY382	MED ADM BLD	MAS4	12,632	73	4,682	14,341	.32	COAL	7,370
	3794	GY382	OPN MESS NC	MAS4	9,571	59	7,080	10,719	.66	NO 2	5,509
	3800	GY382	MOTOR REP S	CMU4	5,770	116	7,354	19,843	.37	COAL	5,175
	3809 3810	GY382 GY382	LAB/ADM/EM SCHOOL/ADM/	MAS4 MAS3	72,966	386	24,471	57,993	. 42	COAL	29,805
	3812	GY382	CHILD CARE	MAS4	51,821 9,114	388 54	24,604 3,470	89,190	.27	COAL	23,263
	3813	GY382	EM BK W/O M	MAS4	13,324	82	5,238	10,300 12,415	.33 .42	COAL COAL	5,293 6,380
	3815	GY382	EM BK W/O M	MAS4	13,324	82	5,238	12,415	.42	COAL	6,380
	3817	GY382	EXCH WHSE	MAS4	4,868	16	1,044	3,328	.31	COAL	1,710
1	3818	GY382	BN HQ BLDG	MAS3	9,095	77	4,884	16,377	.29	COAL	4,271
f	3819	GY382	BLDGS MNT S	MAS3	9,095	99	6,313	16,377	.38	COAL	4,271

Table 3-10. Savings Weatherization Walls, Kaiserslautern (continued)

BLDG	KASERNE	FUNCTION	WALL TYPE	SQFT BLDG	SAVINGS MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT
3820 3821	GY382 GY382	ADM / CLASS SEBQ	MAS4 MAS4	13,646 13,035	68 73	4,326 4,638	13,252 10,991	.32	COAL COAL	6,811 5,649
3823	GY382	SEBQ	MAS4	13,035	73	4,638	10,991	. 42	COAL	5,649
3824	GY382	EM BK W/O M	MAS4	14,424	94	6,007	14,236	.42	COAL	7,316
3007 3008	GY455 GY455	MOTOR REP S	CMU4	11,559	239	15,168	40,923	.37	COAL	10,673
3010	GY455	MOTOR REP S MOTOR REP S	CMU4 CMU4	11,559 7,008	239 208	15,168 13,226	40,923 35,684	.37 .37	COAL COAL	10,673 9,307
3011	GY455	MOTOR REP S	CMU4	7,008	208	13,226	35,684	.37	COAL	9,307
3012	GY455	MOTOR REP S	CMU4	7,008	208	13,226	35,684	.37	COAL	9,307
3013	GÝ455	MOTOR REP S	CMU4	11,896	213	13,501	36,427	.37	COAL	9,501
3014	GY455	MRS & RESTR	CMU4	26,516	468	29,660	72,194	.41	COAL	18,830
3016 3020	GY455 GY455	VEH PAINT S MOTOR REP S	CMU4 CMU4	13,543 7,936	173 188	11,009 11,942	29,702 32,219	.37 .37	COAL COAL	7,747
3021	GY455	MOTOR REP S	CMU4	15,650	226	26,860	38,613	.69	NO 2	8,403 10,071
3030	GY455	MOTOR REP S	CONC1	10,199	346	21,934	28,960	.75	COAL	7,553
3040	GY455	MTL & WDWK	MAS4	30,311	148	15,101	29,687	.50	NO 6	15,257
3041	GY455	MOTOR REP S	MAS4	36,102	151	15,356	30,190	.50	NO 6	15,515
3042 3043	GY455 GY455	MOTOR REP S MOTOR REP S	MAS1 CMU3	11,445 10,438	186 280	18,891 28,492	29,678 42,450	.63 .67	NO 6 NO 6	7,069 11,072
3050	GY455	MOTOR REP S	CMU3	7,758	168	17,084	25,453	.67	NO 6	6,638
3051	GY455	MOTOR REP S	CMU3	7,762	168	17,084	25,453	.67	NO 6	6,638
3053	GY455	ORD ADM BLD	CMU3	5,146	112	11,415	16,542	.69	NO 6	4,314
3055	GY455	GEN PURP WH	CMU4	29,996	295	29,958	51,072	.58	NO 6	13,320
3056 3057	GY455	GEN PURP WH ELEC MNT SH	CMU4	29,996	295	29,958	51,072	.58	NO 6	13,320
3058	GY455 GY455	PO BRANCH	CMU3 CMU3	19,375 17,988	235 269	23,895 27,325	35,602 38,366	.67 .71	NO 6 NO 6	9,28
3083	GY455	RECR BLDG	CMU4	6,737	142	16,870	22,854	.73	NO 2	5,961
3091	GY455	GEN MNT SHO	MET2	2,166	36	4,292	5,410	.79	NO 2	2,313
3401	GY490	QM REPAIR S	CMU4	35,467	270	27,433	46,204	.59	NO 6	12,051
3402 3403	GY490 GY490	GEN PURP WH FIXED LAUND	MAS3	18,502	287 619	29,165	63,530	.45	NO 6	16,570
3405	GY490	GEN PURP WH	MAS1 CMU3	40,631 61,637	699	62,856 70,960	93,056 107,012	.67 .66	NO 6 NO 6	22,165 27,911
3408	GY490	CALIBR & RE	MAS4	17,819	121	14,473	24,286	.59	NO 2	12,481
3413	GY490	SUP SVC ADM	MAS4	16,320	88	10,570	17,251	.61	NO 2	8,866
3424	GY490	QM REPAIR S	CMU4	4,425	162	16,460	27,722	.59	NO 6	7,230
110 162	GY542 GY542	POST RESTAU EM BK / BN	WD1 MAS4	3,850	ສວດ	27,397	24 505	0.00	NO 2	3,421
163	GY 542	ENL PERS ME	MAS2	41,949 9,296	230 91	10,862	34,595 11,745	.79 .92	NO 2 NO 2	17,779 6,036
164	GY542	ADM BLDG (A	MAS4	41,949	178	21,196	34,595	.61	NO 2	17,779
175	GY542	MOTOR REP S	MAS2	10,280	116	13,799	16,539	.83	NO 2	8,500
176	GY542	EXCH CAFE	MAS4	2,384	31	1,982	4,698	. 42	COAL	2,414
179	GY 542	GP HQ BLDG	MAS2	21,256	152	18,102	21,103	.85	NO 2	10,846
270 273	GY542 GY542	OPS GEN PUR EM BK W/O M	MAS2 MAS2	5,380 6,193	47 79	5,681 5,061	7,160 8,567	.79 .59	NO 2 COAL	3,679 4,402
274	GY 542	EM BK W/O M	MAS2	6,193	60	3,834	6,490	.59	COAL	3,335
275	GY542	EMM BK W/O	MAS2	6,193	79	5,061	8,567	.59	COAL	4,402
276	GY 542	CO HQ BLDG	MAS2	4,659	63	4,038	8,835	.45	COAL	4,540
277	GY542	CO HQ BLDG	MAS2	4,659	63	4,038	8,835	.45	COAL	4,540
278 279	GY542 GY542	EM BK W/O M EM BK W/O M	MAS2 MAS2	6,193 6,193	79 60	5,061 3,834	8,567 6,490	.59	COAL	4,402
280	GY 542	E BK W/O MS	MAS2	6,193	79	5,054 5,061	8,567	.59 .59	COAL COAL	3,335 4,402
281	GY542	CO HQ BLDG	MAS2	4,659	63	4,038	8,835	.45	COAL	4,540

Table 3-10. Savings Weatherization Walls, Kaiserslautern (continued)

)	BLDG	KASERNE	FUNCTION	WALL TYPE	SQFT BLDG	SAVINGS MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT WALL
	282 283	GY542 GY542	EM BK W/O M EM BK W/O M	MAS2 MAS2	6,193 6,193	79 60	5,061 3,834	8,567 6,490	.59 .59	COAL COAL	4,402 3,335
	284	GY542	EM BK W/O M	MAS2	6,193	79	5,061	8,567	.59	COAL	4,402
	285 286	GY542 GY542	GEN INST BL ADM GEN PUR	MAS2 MAS2	3,400 3,400	35 38	2,265	5,359	.42	COAL	2,754
	288	GY 542	ADM GEN PUR	MAS2	3,035	32	2,449 2,038	5,359 4,459	.45 .45	COAL COAL	2,754 2,291
	289	GY542	EM BK W/O M	MAS2	6,505	104	6,592	11,159	.59	COAL	5,735
	290	GY 542	MNT SHOP	MAS2	2,110	31	1,982	4,459	.44	COAL	2,291
	291	GY542	GEN STOREHO	CONC2	5,800	121	14,377	14,636	.98	NO 2	3,486
	292 326	GY542 GY542	CO HQ BLDG	MAS2	3,943	48	3,100	6,783	.45	COAL	3,486
	331	GY542	ELEC MNT SH GEN STOREHO	MAS1 CMU3	3,875 3,875	71 67	8,489 8,076	11,383	.74	NO 2	2,711
	332	GY542	GEN STOREHO	CMU3	3,875	67	8,076	10,395 10,395	.77 .77	NO 2 NO 2	2,711 2,711
	335	GY542	GEN STOREHO	CMU3	3,875	67	8,076	10,395	.77	NO 2	2,711
	336	GY542	GEN STOREHO	CMU3	3,875	67	8,076	10,395	.77	NO 2	2,711
	337	GY 542	ADM GEN PUR	MAS1	3,875	73	8,728	11,383	.76	NO 2	2,711
	339 344	GY542 GY542	GEN STOREHO	CMU3	3,875	67 67	8,076	10,395	.77	NO 2	2,711
	346	GY542	GEN STOREHO GEN STOREHO	CMU3 CMU3	3,875 3,875	67 67	8,076 8,076	10,395	.77	NO 2	2,711
	347	GY 542	SM ARMS REP	CONC4	4,197	07	0,070	10,395	.77 0.00	NO 2 NO 2	2,711 2,823
	369	GY542	MOTOR REP S	MET4	3,400				0.00	NO 2	3,137
	370	GY 542	MOTOR REP S	MET4	3,400				0.00	NO 2	3,137
	371 372	GY542 GY542	MOTOR REP S	MET4	3,400				0.00	NO 2	3,137
	394	GY542	MTL & WDWK MOTOR REP S	MET3 MAS1	3,400 10,543	272	32,340	43,366	0.00 .74	NO 2 NO 2	3,137
)	395	GY 542	MOTOR REP S	MAS1	10,543	272	32,340	43,366	.74	NO 2	10,329 10,329
	611	GY542	MSL ASY & T	CONC4	21,736		,-··	,	0.00	NO 2	12,330
	622	GY 542	MOTOR REP S	MET5	3,228		÷		0.00	NO 2	3,534
	630	GY542	AMMO RENV S	CONC3	13,803	203	24,123	44,141	. 54	NO 2	11,513
	637 701	GY542 GY542	WTNG SHELTE AMMO RENV S	MET2 MAS2	5,046 3,388	94 42	11,239	14,897	.75	NO 2	6,369
	705	GY 542	ADM GEN PUR	MAS2	2,010	30	5,074 3,645	6,082 4,250	.83 .85	NO 2 NO 2	3,125 2,184
	3000	GY565	WAREHOUSE	MAS4	11,340	71	4,551	14,508	.31	COAL	7,456
	3006	GY565	MOTOR REPAI	CMU3	4,965	105	6,672	15,923	.41	COAL	4,153
	3009	GY565	MOTOR REPAI	CMU3	3,872	100	6,343	15,140	. 41	COAL	3,948
	3100 3101	GY680 GY680	EM BK W/O M ADM & SUP /	MAS4 MAS4	57,645 55,014	168 204	20,029	25,291	.79	NO 2	12,998
	3102	GY680	EM BK W/O M	MAS4	55,014	204	24,240 24,240	30,608 30,608	.79 .79	NO 2 NO 2	15,731 15,731
	3103	GY680	EM BK W/O M	MAS4	55,014	204	24,240	30,608	.79	NO 2	15,731
	3104	GY680	ADM GEN PUR	MAS4	60,278	173	20,627	33,665	.61	NO 2	17,302
	3106	GY680	ENL PERS ME	MAS4	27,550	100	11,990	18,151	.66	NO 2	9,328
	3107 3113	GY680 GY680	ADM GEN PUR FE FAC	MAS4	27,550	93	11,121	18,151	.61	NO 2	9,328
	3114	GY680	MOTOR REP S	WD1 CMU3	5,061 10,659	184	18,745	27,928	0.00 .67	NO 2 NO 6	5,100
	3115	GY680	SKILL DEV G	WD1	3,170	104	10,745	21,320	0.00	NO 6	7,284 3,217
	3116	GY680	MOTOR REP S	CMU3	10,842	184	18,745	27,928	.67	NO 6	7,284
	3117	GY680	MOTOR REP S	CMU3	13,695	122	12,432	18,522	.67	NO 6	4,831
	3150 2861	GY741	POST CHAPEL	MAS3	12,665	190	22,640	39,191	.57	NO 2	10,222
	2862	GY744 GY744	EM BK W/O M CO HQ BLDG	CMU3 MAS4	15,870 3,943	311 37	19,719 2,362	35,416	.55	COAL	9,237
	2863	GY744	EM BK W/O M	CMU3	15,870	311	19,719	7,235 35,416	.32 .55	COAL COAL	3,718 9,237
)	2864	GY744	POST RESTAU	MAS4	3,943	36	2,280	6,478	.35	COAL	3,329
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Table 3-10. Savings Weatherization Walls, Kaiserslautern (continued)

BLDG	KASERNE	FUNCTION	WALL TYPE	SQFT BLDG	SAVINGS . MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT
2865 2866 2867 2868 2869 2872 2874 2876 2877 2879 2880 2882 2885 2886 2887	GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744	EM BK W/O M CO HQ BLDG EM BK W/O M ENL PERS ME MORGUE GEN PURP WH EM BK W/O M CO HQ BLDG GEN STOREHO EM BK W/O M CO HQ BLDG RECR BLDG UNIT CHAPEL EM BK W/O M CO HQ BLDG	CMU3 MAS4 CMU4 MAS4 MAS3 MAS3 MAS3 CONC2 MAS3 MAS3 CONC2 WD1 MAS3 MAS3	15,870 3,943 10,585 10,751 6,926 3,622 18,489 4,659 3,403 18,468 4,659 3,403 2,580 18,468 4,781	311 33 250 61 37 58 545 93 124 545 93 133	19,719 2,116 15,885 3,898 4,402 5,920 55,335 9,452 12,609 55,335 9,452 13,543	35,416 6,483 28,531 9,488 6,084 12,895 89,615 19,785 15,038 89,615 19,785 15,038	.55 .32 .55 .41 .72 .45 .61 .47 .83 .61 .47 .90 0.00 .61	COAL COAL COAL COAL NO 2 NO 6 NO 6 NO 6 NO 6 NO 6 NO 6 NO 6	9,237 3,332 7,441 2,474 3,126 3,363 23,373 5,160 3,582 23,373 5,160 3,582 2,012 23,373 5,233
2890 2891 2895 2897 2898 2899 2901 2902	GY744 GY744 GY744 GY744 GY744 GY744 GY744	EM BK W/O M CO HQ BLDG ENL PER MES ADM GEN PUR VET FAC SP SVC OFF THRIFT SHOP MOTOR REP S	MAS3 MAS3 CMU4 WD1 MAS3 WD1 MAS3 CMU4	18,468 4,659 18,400 6,723 2,127 2,867 2,127 4,929	545 96 140 36 32 86	55,335 9,735 14,199 3,747 3,275 8,781	89,615 20,379 21,575 6,641 6,641 14,789	.61 .47 .65 0.00 .56 0.00 .49 .59	NO 6 NO 6 NO 2 NO 6 NO 6 NO 6 NO 6	23,373 5,315 5,627 5,286 1,732 2,012 1,732 3,857
2909 2910 2911 2912 2913 2915 2917 2918 2919 2921	GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744	GEN STOREHO GEN STOREHO GEN STOREHO GEN STOREHO CO HQ BLDG CO HQ BLDG DISP W/ BED BOQ MIL MAL BOQ MIL MAL BOQ MIL MAL	CMU3 CMU3 CMU3 CMU3 MAS3 MAS3 MAS2 MAS2 MAS2 MAS2	2,180 2,180 2,180 2,180 2,127 2,127 6,588 6,588 6,588	58 58 58 58 31 31 91 100 100	5,897 5,897 5,897 5,897 3,173 3,173 9,269 10,144 10,144	8,894 8,894 8,894 6,641 10,719 10,719	.66 .66 .66 .47 .47 .86 .94	NO 6 NO 6 NO 6 NO 6 NO 6 NO 6 NO 6	2,319 2,319 2,319 1,732 1,732 5,509 5,509 5,509
2922 2923 2925 2926 2928 2929 2930 2932 2933 2934 2935 2942	GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744 GY744	BOQ MIL MAL BOQ MIL MAL CO HQ BLDG EM BK W/O M CO HQ BLDG EM BK W/O M CO HQ BLDG EM BK W/O M GEN INST BL ADM GEN PUR ADM (BANK) XMTR BLDG/A MOTOR REP S	MAS2 MAS3 MAS3 MAS3 MAS3 MAS3 MAS3 MAS3 MAS3	6,588 6,588 4,659 18,468 4,659 18,468 4,659 12,326 4,659 12,326 4,231	100 100 93 545 93 545 93 130 119 195 62	10,144 10,144 9,459 55,328 5,905 55,335 9,459 55,335 9,459 13,184 12,087 19,777 7,386	10,719 10,719 19,801 89,603 19,801 89,615 19,801 27,598 19,801 30,220 9,310	.94 .94 .47 .61 .29 .61 .47 .61 .65	NO 6 NO 6 NO 6 COAL NO 6 NO 6 NO 6 NO 6 NO 6 NO 6	5,509 5,509 5,164 23,370 5,164 23,373 5,164 23,373 5,164 7,198 5,164 7,198 3,981
TOTAL TOTAL TOTAL TOTAL TOTAL		HEAT SAVINGS N SAVINGS LLS		,,			,		4, 8, 5, 3,	49,108 268,630 056,817 287,570 010,25 014,547

Table 3-11. Savings Weatherization Roofs, Kaiserslautern

)	BLDG	KASERNE	FUNCTION	ROOF TYPE	SQFT BLDG	SAVINGS MBTU	SAVINGS US\$	COST US\$	SIR	FUEL TYPE	SQFT ROOF
	2202	GY298	ADM GEN PUR	RF21	3,538	28	2,879	14,780	.19	NO 6	3,536
		GY298	ENG FLD MNT	RF23	99,785	519	52,705	110,832	.47	NO 6	76,073
	2264	GY298	GEN PURP WH	RF 24	39,259	695	70,488	85,218	.82	NO 6	40,048
	2270	GY298	POST RESTAU	RF 21	3,442	29	3,021	14,389	.21	NO 6	3,443
	2277	GY298	MNT SH WHSE	RF24	10,070	178	18,078	21,856	.82	NO 6	10,271
	2280 2363	GY298 GY298	GEN PURP WH CARE & PRES	RF23 RF24	11,538 12,366	79 222	8,057	17,150	.46	NO 6	11,771
	2370	GY298	GEN PURP WH	RF6	76,064	374	14,058 44,536	26,898 84,958	.52 .52	COAL NO 2	12,640 77,751
		GY298	GEN PURP WH	RF6	59,333	292	29,654	66,276	.44	NO 6	60,654
		GY298	GEN PURP WH	RF6	59,333	292	29,654	66,276	.44	NO 6	60,654
		GY298	GEN PURP WH	RF6	56,946	279	28,318	63,289	.44	NO 6	57,921
		GY298	GEN PURP WH	RF6	56,946	279	28,318	63,289	. 44	NO 6	57,921
	2393	GY298	MOTOR REP S	RF23	32,224	225	22,819	47,985	.47	NO 6	32,936
	3183 3201	GY374 GY380	BAND TNG FA DISP W/O BE	RF13 RF10	6,989 19,317	45	5,393	7,500	.71	NO 2	6,986
	3231	GY380	BOWLING CTR	RF13	30,596	125	7,930	18,551	0.00 .42	COAL COAL	6,832 17,280
	3235	GY380	GYMNASIUM	RF30	22,029	506	32,049	111,597	.28	COAL	22,219
	3247	GY380	MOTOR REP S	RF23	8,966	61	3,895	13,121	.29	COAL	9,006
	3255	GY380	MOTOR REP S	RF23	9,509	64	4,113	13,857	.29	COAL	9,511
	3257	GY380	MOTOR REP S	RF4	16,964	314	19,920	20,789	.95	COAL	9,770
	3278 3718	GY380 GY382	MOTOR REP S THEAT W/ ST	RF23 RF21	15,888	113	13,485	24,204	.55	NO 2	16,613
	3719	GY382	GEN STOREHO	RF24	11,758 8,002	97 148	6,163 9,375	49,103 18,156	.12 .51	COAL COAL	11,749 8,532
	3720	GY382	GYMNASIUM	RF9	10,087	268	16,984	22,048	.77	COAL	10,361
,	3723	GY382	MOTOR REP S	RF17	9,230	171	10,831	12,735	.85	COAL	9,226
	3724	GY382	MOTOR REP S	RF9	7,708	189	11,966	16,485	.72	COAL	7,747
	3740	GY382	GEN PURP WH	RF9	29,328	708	44,876	62,574	.71	COAL	29,407
	3751 3753	GY382 GY382	BOQ MIL MAL BOQ MIL MAL	RF13 RF13	12,277	55 55	3,524	6,584	.53	COAL	6,133
	3755	GY382	BOQ MIL MAL	RF13	12,277 12,277	55 55	3,524 3,524	6,584 6,584	.53 .53	COAL COAL	6,133 6,133
		GY382	RECOVERY	RF27	3,009	33	3,324		0.00	COAL	3,012
	3774	GY382	EXCH CAFE/0	RF30	15,523	369	23,377	77,929	.29	COAL	15,515
	3775	GY382	ENL PERS ME	RF30	31,676	755	47,825	159,425	.29	COAL	31,742
	3810	GY382	SCHOOL/ADM/	RF4	51,821	534	33,862	37,160	.91	COAL	17,463
	3817 3818	GY382 GY382	EXCH WHSE BN HQ BLDG	RF22 RF13	4,868	103	6,531	10,348	.63	COAL	4,863
	3819	GY382	BLDGS MNT S	RF13	9,095 9,095	31 41	2,019 2,609	4,874 4,874	.41 .53	COAL COAL	4,540 4,540
	3016	GY455	VEH PAINT S	RF22	13,543	300	18,999	29,741	.63	COAL	13,977
	3020	GY455	MOTOR REP S	RF24	7,936	148	9,381	17,950	.52	COAL	8,435
	3021	GY455	MOTOR REP S	RF24	15,650	285	33,957	34,618	.98	NO 2	16,269
	3030	GY455	MOTOR REP S	RF23	10,199	73	4,663	15,707	.29	COAL	10,781
	3040 3041	GY455 GY455	MTL & WDWK MOTOR REP S	RF8 RF8	30,311	532	54,041	68,344	.79	NO 6	32,118
	3055	GY455	GEN PURP WH	RF8	36,102 29,996	622 514	63,093 52,120	79,792 66,718	.79 .78	NO 6	37,498 31,354
	3056	GY455	GEN PURP WH	RF8	29,996	514	52,120	66,718	.78	NO 6	31,354
	3402	GY490	GEN PURP WH	RF21	18,502	160	16,320	87,190	.18	NO 6	20,863
	150	GY542	GEN PURP WH	RF23	41,667	282	33,617	61,075	.55	NO 2	41,920
	175	GY542	MOTOR REP S	RF24	10,280	184	21,919	22,346	.98	NO 2	10,501
	176 273	GY542 GY542	EXCH CAFE	RF13.	2,384 6,193	21	1,366	2,552	.53	COAL	2,377
)	273 274	GY542	EM BK W/O M EM BK W/O M	RF13 RF13	6,193	28 28	1,781 1,781	3,326 3,326	.53 .53	COAL COAL	3,098 3,098
	275	GY 542	EMM BK W/O	RF13	6,193	28	1,781	3,326	.53	COAL	3,098
					•		•				,

Table 3-11. Savings Weatherization Roofs, Kaiserslautern (continued)

			ROOF	SQFT	SAVINGS	SAVINGS	COST		FUEL	SQFT
BLDG	KASERNE	FUNCTION	TYPE	BLDG	MBTU	US\$	US\$	SIR	TYPE	ROOF
276	GY542	CO HQ BLDG	RF13	4,659	19	1,205		. 41	COAL	2,711
277 278	GY542 GY542	CO HQ BLDG EM BK W/O M	RF13 RF13	4,659 6,193	19 28	1,205 1,781		.41 .53	COAL COAL	2,711 3,098
279	GY542	EM BK W/O M	RF13	6,193	28	1,781	3,326	.53	COAL	3,098
280 281	GY542 GY542	E BK W/O MS CO HQ BLDG	RF13 RF13	6,193 4,659	28 19	1,781 1,205		.53 .41	COAL COAL	3,098 2,711
282	GY542	EM BK W/O M	RF13	6,193	28	1,781	3,326	.53	COAL	3,098
283 284	GY542 GY542	EM BK W/O M EM BK W/O M	RF13 RF13	6,193 6,193	28 28	1,781 1,781		.53 .53	COAL	3,098
285	GY542	GEN INST BL	RF13	3,400	22	1,781		.38	COAL COAL	3,098 3,400
286	GY542	ADM GEN PUR	RF13	3,400	23	1,511	3,650	.41	COAL	3,400
288 289	GY542 GY542	ADM GEN PUR EM BK W/O M	RF13 RF13	3,035 6,505	21 29	1,349 1,867		.41 .53	COAL COAL	3,034 3,249
290	GY542	MNT SHOP	RF13	2,110	14	912	2,264	.40	COAL	2,108
291 326	GY542 GY542	GEN STOREHO ELEC MNT SH	RF13 RF21	5,800 3,875	39 30	4,650 3,593		.74 .22	NO 2 NO 2	5,799
347	GY542	SM ARMS REP	RF27	4,197	30	3,333		.00	NO 2	3,873 4,196
611 622	GY 542 GY 542	MSL ASY & T MOTOR REP S	RF28 RF28	21,736				.00	NO 2	21,724
630	GY542	AMMO RENV S	RF26	3,228 13,803				.00	NO 2 NO 2	3,303 14,106
695	GY542	CHEMISTRY L	RF28	4,595	0.6	2 1 4 4	0	.00	NO 2	4,648
701 705	GY542 GY542	AMMO RENV S ADM GEN PUR	RF21 RF21	3,388 2,010	26 16	3,144 1,919		.22	NO 2 NO 2	3,389 2,012
3019	GY565	ADM GEN PUR	RF4	2,815	97	6,157	6,250	.98	COAL	2,937
3150 2859	GY741 GY744	POST CHAPEL MOTOR REP S	RF30 RF8	12,665 11,111	288 193	34,284 12,251		.53 .49	NO 2 COAL	12,664
2868	GY744	ENL PERS ME	RF17	10,751	110	6,986		.94	COAL	11,663 5,369
2876	GY744	CO HQ BLDG	RF21	4,659	21	2,207	11,331	.19	NO 6	2,711
2877 2880	GY744 GY744	GEN STOREHO CO HQ BLDG	RF13 RF21	3,403 4,659	22 21	2,327 2,207		.63 .19	NO 6 NO 6	3,400 2,711
2882	GY744	RECR BLDG	RF21	3,403	28	2,856	14,209	.20	NO 6	3,400
2887 2891	GY744 GY744	CO HQ BLDG CO HQ BLDG	RF 21 RF 21	4,781 4,659	21 21	2,207 2,207		.19 .19	NO 6 NO 6	2,711
2898	GY744	VET FAC	RF13	2,127	17	1,792		.78	NO 6	2,711 2,130
2899 2901	GY744 GY744	SP SVC OFF THRIFT SHOP	RF28	2,867	1.5	1 562		.00	NO 6	2,862
2913	GY744	CO HQ BLDG	RF13 RF21	2,127 2,127	15 17	1,563 1,734		.68 .19	NO 6 NO 6	2,126 2,130
2915	GY744	CO HO BLDG	RF 21	2,127	17	1,734	8,903	.19	NO 6	2,130
2923 2926	GY744 GY744	CO HQ BLDG CO HQ BLDG	RF21 RF21	4,659 4,659	21 21	2,207 1,377		.19 .12	NO 6 COAL	2,711 2,711
2929	GY744	CO HQ BLDG	RF 21	4,659	21	2,207	11,331	.19	NO 6	2,711
2932 2934	GY744 GY744	GEN INST BL ADM (BANK)	RF21 RF21	4,659	21	2,207		.19	NO 6	2,711
2942	GY744	MOTOR REP S	RF6	4,659 4,231	21 20	2,207 2,482		.19 .53	NO 6 NO 2	2,711 4,282
		HEAT SAVINGS	MBTU							13,513
TOTAL	DOLLAR . COST	SWATINGS								.61,180 .90,008
TOTAL	SQFT	nec.							1,3	88,302
	SQFT RO LOAD RED									132,176

3.3.8.6. Zone existing multiple use facilities to reduce energy consumption in minimal use areas.

This has been accomplished where feasible.

3.3.8.7. <u>Reschedule utilization of existing facilities.</u>
This is not feasible.

3.3.8.8. Consolidate services into permanent buildings through alteration or new construction.

This is included in future development plan.

- 3.3.8.9. Connect to district heating in order to purchase or sell energy.

  See 7.11.
- 3.3.8.10. <u>Interconnect existing power plants</u>.

  Not feasible.
- 3.3.8.11. Consolidate existing power plants where forecastable non~recurring maintenance costs can be demonstrated.

  Boilers are refurbished by community.
- 3.3.8.12. Convert to more energy efficient fuels.

  This is being done where feasible.
- 3.3.8.13. Return condensate.

  All condensate is returned.
- 3.3.8.14. Convert existing energy distribution systems to utilize more efficient medium.

This is being done where feasible.

3.3.8.15. Supplement the generation of domestic hot water through installation of a heat pump.

Not feasible.

3.3.8.16. Decentralize domestic hot water heaters.

They are decentralized.

- 3.3.8.17. <u>Control light levels automatically.</u>

  Variation in external luminance is insufficient to warrant automatic adjustment.
- 3.3.8.18. Employ spot heating in lieu of existing unit heaters.

  Spot heating is not applicable to function.
- 3.3.8.19. <u>Individual versus stairwell or area metering of military family housing.</u>

  There is no family housing.
- 3.3.8.20. Recommended preventive maintenance program procedures for high efficiency motor replacement.

  There are no low efficiency motors.
- 3.3.8.21. Install storm or energy efficient windows, double glaze existing windows, reduce window area, install translucent panels, upgrade by replacement, install thermal barriers, modify skylights.

  Not economically feasible.
- 3.3.8.22. Replace existing doors, install vestibules, air curtains and load dock seals.

New doors have been programmed where economically feasible.

- 3.4. Recommendations, Policy Changes and Actions.
- 3.4.1. Recommendations and Policy Changes.

Future consumption of energy can be reduced dramatically even with the addition of the future facilities planned in the future development plan. Careful attention should be given to operational improvements and inoperative controls. While the savings are not quantified, substantial energy savings can be realized by attention to these items.

3.4.2. <u>Actions</u>.

The ECIP and maintenance and repair projects should be implemented. The non-specific maintenance and repair projects should be implemented. The operational maintenance and repair program should be improved. The inoperative controls should be repaired.

#### 4. ENERGY AND COST SAVINGS

## 4.1. Energy Consumption Forecast.

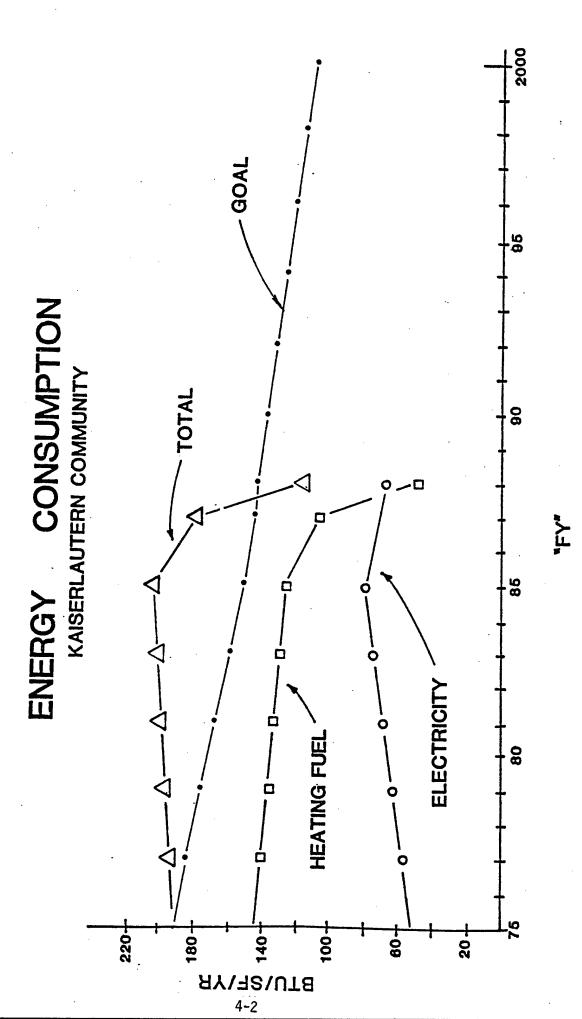
Assuming that energy conservation projects are implemented by Spring 1987, the first fiscal year to show the results of the projects would be FY 88 when heating fuel consumption would be reduced from the level of 857,250 MBTU/YR to 458,961. This would be a reduction of 46.5 percent. Electricity consumption would be reduced by only 2,610 MWHR per year from the FY 87 level of 46,970 MWH to 44,360, a decrease of 0.56 percent. Total energy consumption would be 973,537 MBTU.

Total Consumption/SQFT = 973,537/6.5 = 149,775 BTU/SF.See Figure 4-1.

# 4.2. Forecast Energy Savings.

If the projects proposed in this report are implemented, energy consumption at Kaiserslautern will be reduced as follows:

HEATING/FUEL	MBTU/YR	\$/YR
=======================================	=======================================	
Weatherization	167,701	826,642
Heating System Modifications	185,343	904,243
EMCS	41,520	301,925
Maintenance & Repair Projects	3,825	17,866
TOTAL	398,289	2,050,676
ELECTRICITY	MWHRS/YR	\$/YR
=======================================		
Lighting System Modifications	2,610	143,518



. DIAGRAM 4-1

## 4.3. ECIP Projects.

ANNUAL SAV	1	ľ	V	62
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INCREME	NT TITLE	COST	MBTU	\$US	SIR
======	=======================================	:=========	=======	=======	=====
Α	Heating Systems Mod.	806,790	185,243	904,937	14.9
Α	Lighting System Mod.	1,163,065	30,278	206,575	1.95
В	EMCS	1,830,428	41,520	310,925	1.9
Α	Weatherization	6,741,355	167,701	826,642	1.61

# 4.4. Projected Utility Costs.

The costs have escalated an average of approximately six percent per year since FY 75, which results in a current average of 4.25\$/MBTU for thermal and 3.16\$/MBTU for electrical energy. No separate records for different fuels are available. It is reasonable to assume that this average increase will be sustained in the short term.

#### 4.5. Schedule of Energy Conservation Projects.

# 4.5.1. ECIP Projects.

			ANNUAL S	AVINGS	
INCREMENT	TITLE	COST	мвти	\$US	SIR
========			=======	=======	=====
Α	Weatherization	6,741,355	167,701	826,642	1.61
Α	Heating Systems Mod.	806,790	185,243	904,937	14.9
Α	Lighting System Mod.	1,163,065	30,278	206,575	1.95
В	EMCS	1,830,428	41,520	310,925	1.9

## 4.5.2. Increment 'F' - Maintenance and Repair Projects.

PROJECT	SEE PARA	\$COST	ANNUAL SA MBTU	AVINGS . US\$	SIR
Boiler Plant No. 3403	7.1.1.4.	3,224	137	1,046	3.87
Boiler Plant No. 3054	7.1.1.3.	3,224	90.35	689	2.40

# (continued)

PROJECT	SEE Para	\$COST	ANNUAL S MBTU	SAVINGS US\$	SIR
Heat Recovery Building No. 3266		6,474	113	1,180	1,5
Boiler Plant No. 2211	7.1.1.1.	34,500	1,108	5,252	1.28
Boiler Plant No. 3777	7.1.1.2.	129,000	2,377	9,771	1.06
TOTAL		176,422	3,825.35	17,866	

#### 5. SUMMARY AND CONCLUSIONS

### 5.1. Summary.

The purpose of this study is to identify and financially evaluate all possible means to reduce energy consumption in compliance with the objectives set forth in the Army Facilities Energy Plan. During the first phase of the study, working with the "Building Information Schedule" (BIS), the Project Manager, Community Representative and Contractor identified a group of buildings to be physically surveyed in detail. This "sample" was to provide a basis for calculation of costs/savings proposed for similar facilities at the community.

Beginning 1 February 1983, a team consisting of an architect, mechanical engineer and electrical engineer, inspected the designated buildings. They also "walked thru" the remaining energy consuming buildings in the Community. Buildings which have no utilities such as storage shelters, or were considered small consumers (less than 2,000 square feet) were neither "surveyed" nor "walked thru". The difference between the two types of inspections is the amount of information collected. This report addresses possible energy conservation measures that should be implemented.

The Kaiserslautern Military Community consists of 13 GYs located in and nearby the City of Kaiserslautern. This community is the home of the Headquarters of the 21st Support Command, Landstuhl Medical Center, and provides a broad range of functions including vehicle maintenance, ordnance storage, communications, logistics and troop housing. GY 732, LAMC SATCOM and Heliport, GY 365 - Hill 365 and AFN Sembach were excluded from this survey because they have little manageable energy consumption.

The Kaiserslautern Community has consumed the following amount of fuel during the fiscal year of 1982 (FY 82).

8,381,799 (100.0)

Thermal Energy:				,		
- 011 No. 2	184,783	(14.2)	10.45	1,930,982	(23.0)	
- 011 No. 6	204,861	(15.6)	7.63	1,563,089	(18.6)	
- Coal	467,606	(36.2)	4.11	1,921,861	(22.9)	
TOTAL	857,250	(66.0)	22.19	5,415,932	(64.5)	
Electrical Energy:	443,282	(34.0)	4.74	2,101,157	(25.2)	
TOTAL	1,300,532	(100.0)	~~	7,517,089	(89.7)	
Electrical Demand	•			41	11 4	
Charges:	12,353 k	<u>W</u>	\$70./kW	64,710	(10.3)	

#### 5.2. Conclusions.

GRAND TOTAL

The Army Energy Plan's goal for 1985 is a reduction in total energy consumption of 20 percent of FY 75 consumption and a further reduction of 20 percent by FY 2000.

Kaiserslautern FY 75 consumption was 1,240,380/6.5 = 190,828 BTU/SF/YR The goals would then be:

FY 1985 -

152,662

FY 2000 ~

114,496

Kaiserslautern will not meet the FY 85 goal.

After implementation of ECIP projects, consumption will be 67 percent of FY 75 and will require a further reduction of 7 percent to achieve the FY 2000 goal.